

# GMH

vehicle identification guide...



ISSUED BY GM PARTS & ACCESSORIES, DIVISION OF GENERAL MOTORS-HOLDEN'S LIMITED

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vehicle identification guide...  
supplement, oct. '83



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# FOREWORD

This **GMH VEHICLE IDENTIFICATION GUIDE** provides visual identification, brief technical specifications and covers selected GM and AC Delco Fast Moving Parts for GMH vehicles marketed since 1948.

For ease of reference the guide is divided into sections as under:-

STATESMAN .....

HOLDEN .....

HOLDEN TORANA .....

HOLDEN SUNBIRD .....

HOLDEN GEMINI .....

COMMODORE .....

CAMIRA .....

■ The Guide is issued to facilitate and expedite the ordering of GM and AC Delco Parts required to service GMH Vehicles.

■ The information, Illustrations and Specifications contained in this Guide are based on the latest product information available at the time of publication. The right is reserved to make changes at any time without notice.

■ Whilst every care has been taken in the compilation of this publication, no responsibility can be accepted for any inaccuracies that may have arisen.

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GM PARTS & ACCESSORIES  
Division of General Motors-Holden's Limited

# SECTION 1

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# VEHICLE NUMBERING SYSTEM (V.I.N.)

## HQ STATESMAN

MODEL NUMBER  
81469 STATESMAN DEVILLE SEDAN  
81569 STATESMAN SEDAN  
81669 STATESMAN SEDAN

81469 | Q | H5 | 12233

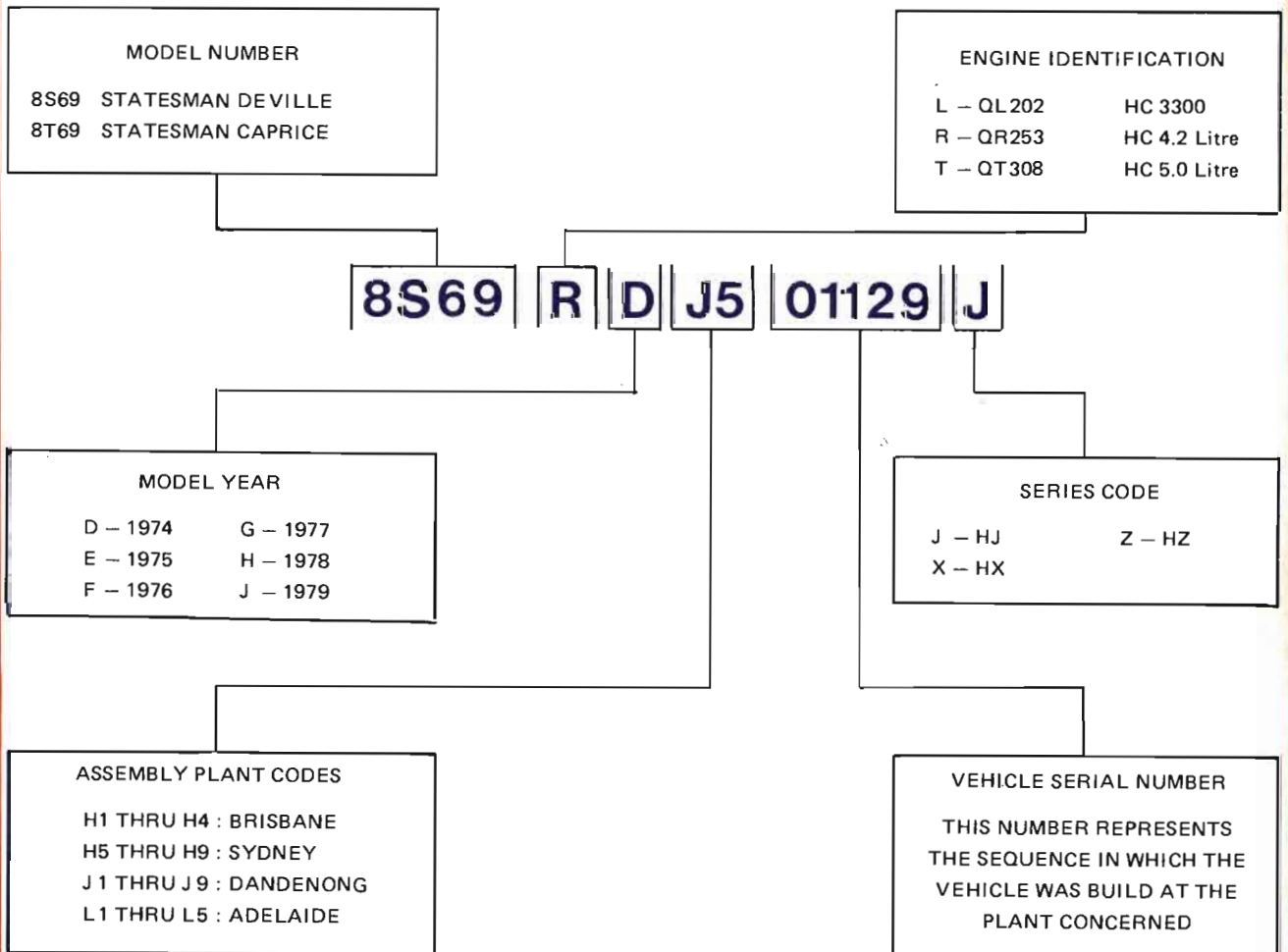
SERIES CODE  
THIS LETTER DENOTES THE  
MODEL YEAR, i.e. 'HQ' HOLDEN

VEHICLE SERIAL NUMBER  
THIS NUMBER REPRESENTS  
THE SEQUENCE IN WHICH THE  
VEHICLE WAS BUILT AT THE  
PLANT CONCERNED

ASSEMBLY PLANT CODES  
H1 THRU H4 : BRISBANE  
H5 THRU H9 : SYDNEY  
J 1 THRU J 9 : MELBOURNE  
L1 THRU L5 : ADELAIDE  
L6 THRU L9 : PERTH

# VEHICLE NUMBERING SYSTEM (V.I.N.)

## HJ-HX-HZ STATESMAN



# STATESMAN

## parts & service publications

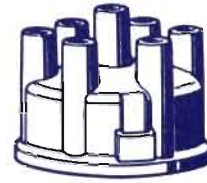
MODEL	YEAR	PARTS CATALOGUE		SERVICE MANUAL	
		PART NO.	DESCRIPTION	PART NO.	DESCRIPTION
HQ	71-74	M37928	Catalogue	M37015	Vol. 1 Body & Sheet Metal
				M37016	Vol. 2 Front & Rear Suspension – Brakes – Steering
				M37017	Vol. 3 Rear Axle & Transmission
				M37018	Vol. 4 Engine & General Specifications
				M37019	Vol. 5 Electrical/Air Conditioning
				M37209	“Trimatic”
				M37194	“Trimatic” Diagnosis Guide
				2) 9930509	Owner Manual
				1) 2823052	Owner Manual
				M37015	Vol. 1 Body & Sheet Metal
HJ	74-76	M37965	Catalogue	M37016	Vol. 2 Front & Rear Suspension – Brakes – Steering
				M37017	Vol. 3 Rear Axle & Transmission
				M37018	Vol. 4 Engine & General Specifications
				M37019	Vol. 5 Electrical/Air Conditioning
				M37545	Supplement – Vols. 1 – 5
				M37209	“Trimatic”
				M37194	“Trimatic” Diagnosis Guide
				3) 9937102	Owner Manual
				4) 9940570	Owner Manual
				M37015	Vol. 1 Body & Sheet Metal
HX	76-77	M37865	Catalogue	M37016	Vol. 2 Front & Rear Suspension – Brakes – Steering
				M37017	Vol. 3 Rear Axle & Transmission
				M37018	Vol. 4 Engine & General Specifications
				M37019	Vol. 5 Electrical/Air Conditioning
				M37545	Supplement – Vols. 1 – 5
				M38066	Supplement – Emission Control
				9943253	Owner Manual
				9944938	Owner Handbook
				M37015	Vol. 1 Body & Sheet Metal
				M37016	Vol. 2 Front & Rear Suspension – Brakes – Steering
HZ	77-78	M37983 M37983C	Illustration Section Text Section	M37017	Vol. 3 Rear Axle & Transmission
				M37018	Vol. 4 Engine & General Specifications
				M37019	Vol. 5 Electrical/Air Conditioning
				M37545	Supplement – Vols. 1 – 5
				M38066	Supplement – Emission Control
				9947855	Owner Manual
				9947706	Owner Handbook
				M37931	Supplement – Carburetors
				M37823	Vol. 1 “Trimatic” – Principles of Operations
				M37824	Vol. 2 “Trimatic” – Service Operations
M37194	“Trimatic” Diagnosis Guide				
M38107	Turbo Hydra-Matic 400				
M38246	Turbo Mydra-Matic 350				

1) Prior to 1st January, 1973

2) From 1st January, 1973

3) Prior to ADR4C (Refer Safety Compliance Plate)

4) With ADR4C (Refer Safety Compliance Plate)



## FAST MOVING SERVICE PARTS

MODEL-YEAR	ENGINE	AC PLUGS	OIL FILTER	DISTRIBUTOR			
				MAKE	POINTS	CAP	ROTOR
<b>STATESMAN</b>							
HQ 1971-74	202	45T	PF10	Bosch	VS10858	VS10866	7424753
	253 - 308	44T	PF10	Bosch	VS10858	VS10867	VS10865
		43T	*				
	350	44TS	PF29	Delco Remy	1931988	1971244	1852722
		43TS	*				
		43T	*				
HJ 1974-76	5 Litre	44T	PF10	Bosch	VS10858	VS10867	VS10865
HX 1976-77	5 Litre	44T	PF10	Bosch	VS10858	VS10867	VS10865
		43T	*				
HZ 1977-	5 Litre	44T	PF10	Bosch	VS10858	VS10867	VS10865
		43T					

NOTE: (\* Optional)



# HQ STATESMAN 71-74



CODE

81569 STATESMAN 4 Door Sedan 6 Cyl.  
81669 STATESMAN 4 Door Sedan 8 Cyl.



CODE

81469 STATESMEN DEVILLE 4 Door Sedan 8 Cyl.

# HQ STATESMAN 71-74

PRODUCED IN RIGHT HAND DRIVE – TOTAL VEHICLES BUILT 15,279

MODEL		INTRODUCED
81469	Statesman De Ville Sedan 8 Cyl.	July, 1971 – October, 1974
81569	Statesman Sedan 6 Cyl.	July, 1971 – October, 1974
81669	Statesman Sedan 8 Cyl.	July, 1971 – October, 1974

## ENGINE

6 Cyl. 92.1mm (3.62") Bore 202cu.in.  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter  
8 Cyl. 92.1mm (3.62") Bore, 253cu.in.  
Oil Capacity: 4 litres (7 pints) without filter, 4.8 litres (8.5 pints) with filter  
8 Cyl. 101.6mm (4.00") Bore 308cu.in.  
Oil Capacity: 4 litres (7 pints) without filter, 4.8 litres (8.5 pints) with filter  
8 Cyl. 101.6mm (4.00") Bore 350cu.in.  
Oil Capacity: 4 litres (7 pints) without filter, 4.8 litres (8.5 pints) with filter

## TRANSMISSION

3 Speed Fully Synchronesh – Manual – Column Shift  
Oil Capacity: 1.7 litres (3.75 pints)  
4 Speed – Manual – Floor Shift, Console Shift  
Oil Capacity: 1.7 litres (3.75 pints)  
Trimatic – Automatic – Console and Column Shift  
Oil Capacity: 6.1 litres (10.7 pints) 6 Cyl. Engs., 8.7 litres (15.3 pints) 8 Cyl. Engs.  
3 Speed Turbo Hydra-Matic '400' – Automatic – Column and Console Shift  
Oil Capacity: 10.4 litres (18.3 pints)

## ADJUSTMENTS

Spark Plug Gap: .89mm (.035")  
Contact Point Set Gap: Bosch – .48/.63mm (.019/.025") – 6 Cyl. Engs.  
Bosch – .30/.40mm (.012/.016") – 8 Cyl. Engs.  
Delco Remy – .48mm (.019") – 8 Cyl. Engs.

# HJ STATESMAN 74-76



CODE  
8WS69 STATESMAN DE VILLE 4 Door Sedan 8 Cyl.



CODE  
8WT69 STATESMAN CAPRICE 4 Door Sedan 8 Cyl.

# HJ STATESMAN 74-76

PRODUCED IN RIGHT HAND DRIVE

## MODEL

8WT69 Statesman Caprice Sedan  
8WS69 Statesman De Ville Sedan

## INTRODUCED

October, 1974  
October, 1974

## ENGINE

8 Cyl. 101.6mm (4.00") Bore 5 Litre  
Oil Capacity: 4 litres (7 pints) without filter, 4.8 litres (8.5 pints) with filter

## TRANSMISSION

3 Speed Turbo Hydra-Matic '400' — Automatic — Column and Console Shift  
Oil Capacity: 10.4 litres (18.3 pints)

## ADJUSTMENTS

Spark Plug Gap: .89mm (.035")  
Contact Point Set Gap: Bosch — .30/.40mm (.012/.016")

# HX STATESMAN 76 - 77

*Statesman*  
DE VILLE



CODE  
8WS69 STATESMAN DEVILLE SEDAN 8 Cyl.

STATESMAN

*Caprice*



CODE  
8WT69 STATESMAN CAPRICE SEDAN 8 Cyl.

# HX STATESMAN 76 - 77

PRODUCED IN RIGHT HAND DRIVE

## MODEL

8WT69 Statesman Caprice Sedan  
8WS69 Statesman De Ville Sedan

## INTRODUCED

July, 1976  
July, 1976

## ENGINE

8 Cyl. 101.6mm (4.00") Bore 5 Litre  
Oil Capacity: 4 litres (7 pints) without filter, 4.8 litres (8.5 pints) with filter

## TRANSMISSION

3 Speed Turbo Hydra-Matic '400' – Automatic – Column and Console Shift  
Oil Capacity: 10.4 litres (18.3 pints)

## ADJUSTMENTS

Spark Plug Gap: 1.01mm (.040")  
Contact Point Set Gap: 6 Cyl. .40/.50mm (.016/.020")  
8 Cyl. .33/.45mm (.013/.018")  
Dist. Dwell Angle: 6 Cyl. 30/40°  
8 Cyl. 26/30°

# HZ STATESMAN 77~



CODE  
8WS69 STATESMAN DE VILLE 4 Door Sedan 8 Cyl.

*Caprice*

STATESMAN



CODE  
8WT69 STATESMAN CAPRICE 4 Door Sedan 8 Cyl.



INTRODUCED START OF PRODUCTION

# HZ STATESMAN 77~

## MODEL

8WS69 Statesman De Ville 4 Door Sedan 6 & 8 Cyl.  
8WT69 Statesman Caprice 4 Door Sedan 8 Cyl.

## INTRODUCED

October, 1977  
October, 1977

## ENGINE

6 Cyl. 92.1mm (3.62") Bore 202cu.in.  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter  
8 Cyl. 92.1mm (3.62") Bore 253cu.in.  
Oil Capacity: 4 litres (7 pints) without filter, 4.8 litres (8.5 pints) with filter  
8 Cyl. 101.6mm (4.00") Bore 308cu.in.  
Oil Capacity: 4 litres (7 pints) without filter, 4.8 litres (8.5 pints) with filter

## TRANSMISSION

3 Speed – Trimatic Automatic  
Oil Capacity: 8.7 litres (15.3 pints)  
3 Speed Turbo Hydra-Matic '400' – Automatic – Column and Console Shift  
Oil Capacity: 10.4 litres (18.3 pints)  
3 Speed Turbo Hydra-Matic '350' – Automatic – Column and Console Shift  
Oil Capacity: 10 litres (17.5 pints)

## ADJUSTMENTS

Spark Plug Gap: 1.01mm (.040")  
Contact Point Set Gap: .40/.50mm (.016/.020") 6 Cyl. Eng.  
.33/.45mm (.013/.018") 8 Cyl. Eng.  
Dist. Dwell Angle: 30/35° 6 Cyl. Eng.  
26/30° 8 Cyl. Eng.



# HZ STATESMAN 79



CODE

8WT69

STATESMAN "SL/E" 4 Door Sedan 8 Cyl.

# HZ STATESMAN 79

PRODUCED IN RIGHT HAND DRIVE

## MODEL

8WT69 Statesman "SL/E" 4 Door Sedan 8 Cyl.

## INTRODUCED

June, 1979

## ENGINE

8 Cyl. 101.6mm (4.00") Bore 308cu.in.  
Oil Capacity: 4 litres (7 pints) without filter, 4.8 litres (8.5 pints) with filter

## TRANSMISSION

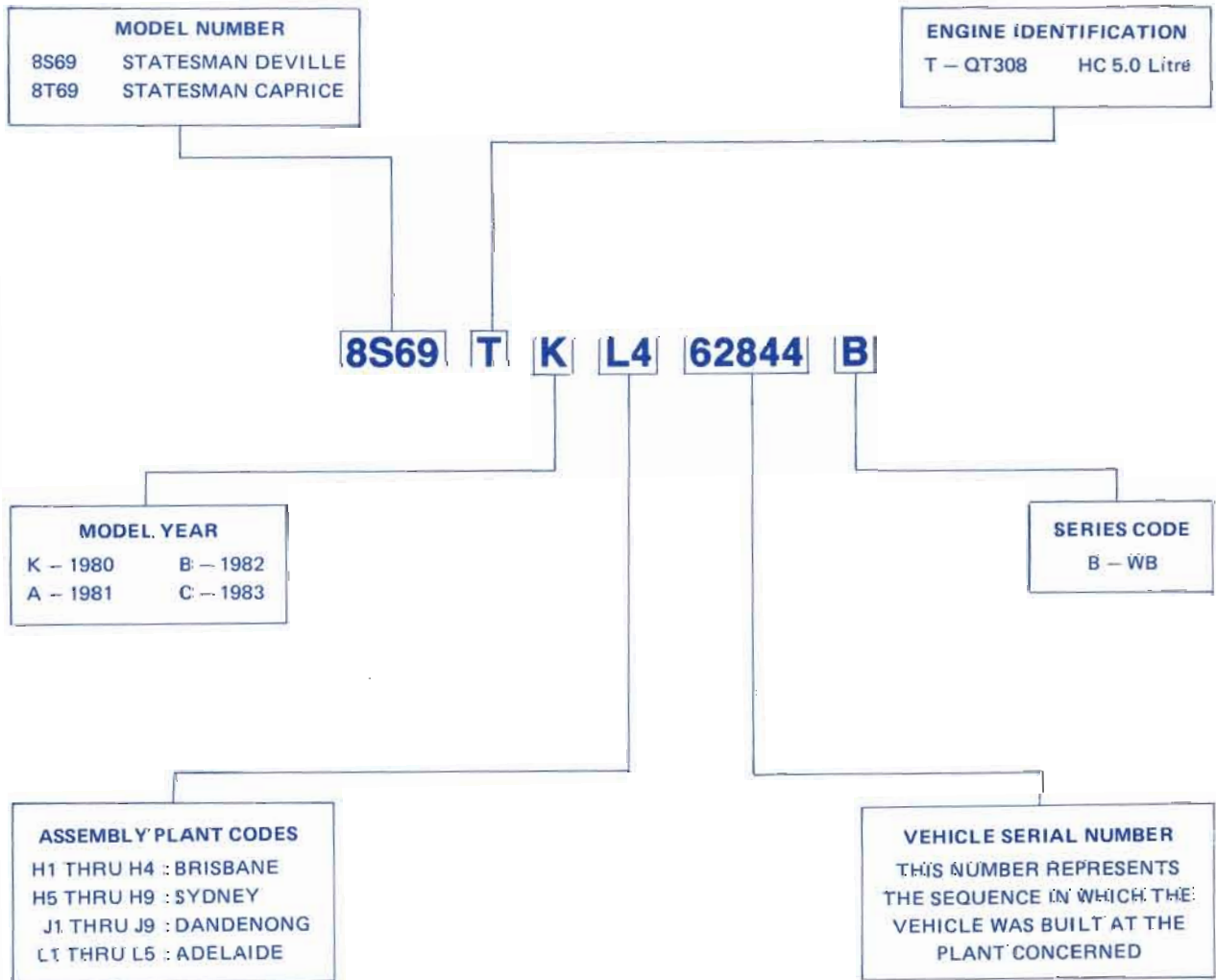
3 Speed Turbo Hydra-Matic '400' – Automatic – Column and Console Shift  
Oil Capacity: 10.4 litres (18.3 pints)  
3 Speed Turbo Hydra-Matic '350' – Automatic – Column and Console Shift  
Oil Capacity: 10 litres (17.5 pints)

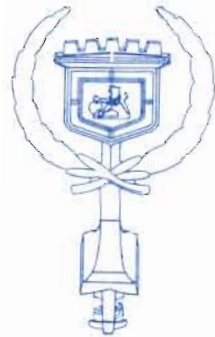
## ADJUSTMENTS

Spark Plug Gap: 1.01 mm (.040")  
Contact Point Set Gap: .33/.45 mm (.013/.018")  
Dist. Dwell Angle: 26/30°

# VEHICLE NUMBERING SYSTEM (V.I.N.)

## WB STATESMAN





Caprice

DeVille



DeVille

# WB STATESMAN

## 1980 - 83

### MODEL

8WS19 Statesman DeVille 4 door Sedan 8 Cyl. . . . .  
 8WT19 Statesman Caprice 4 door Sedan 8 Cyl. . . . .

### INTRODUCED

May, 1980  
 May, 1980

### ENGINE DATA

ENGINE	CYLINDERS	BORE	STROKE	DISP	OIL CAPACITY – LITRES	
					W/OUT FILTER	WITH FILTER
5.0 Litre	8	101.60 mm	77.775 mm	5044 cc	4.0	4.8

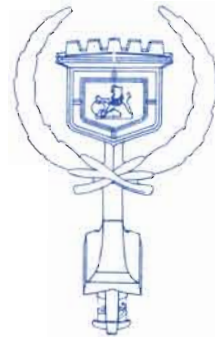
### TRANSMISSION DATA

ENGINE	AUTOMATIC	SPEEDS	SHIFT	OIL CAPACITY LITRES
5.0 Litre	Trimatic	3	Console/Column	8.7
5.0 Litre	Turbo Hydra-Matic	3	Console	10.0

ENGINE TUNE UP DATA:— REFER TO APPROPRIATE SERVICE MANUAL



**DeVILLE**  
**SERIES II**



**CAPRICE**  
**SERIES II**

# WB STATESMAN SERIES II

1983 -

## MODEL

8WS19  
8ST19

Statesman DeVille P.O. XV4 4 Door Sedan 8 Cyl. Series II . . .  
Statesman Caprice P.O. XW9 4 Door Sedan 8 Cyl. Series II . . .

## INTRODUCED

August, 1983  
August, 1983

## ENGINE DATA

ENGINE	CYLINDERS	BORE	STROKE	DISP.	OIL CAPACITY – LITRES	
					W/OUT FILTER	WITH FILTER
5.0 Litre	8	101.60 mm	77.775 mm	5044 cc	4.0	4.8

## TRANSMISSION DATA

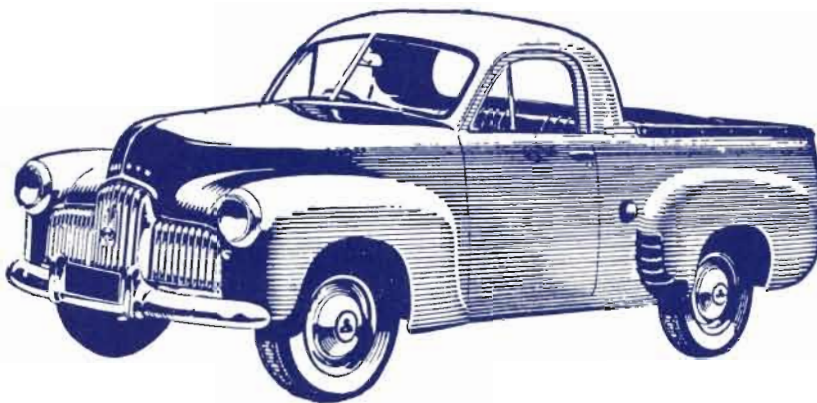
ENGINE	TRANSMISSION	SPEEDS	SHIFT	OIL CAPACITY LITRES
5.0 Litre	Trimatic	3	Console/Column	8.7

ENGINE TUNE UP DATA:-- REFER TO APPROPRIATE SERVICE MANUAL

# HOLDEN 48 - 53



CODE  
48/215 STANDARD SEDAN 6 Cyl.  
48/217 BUSINESS SEDAN 6 Cyl.



CODE  
50/2106 COUPE UTILITY 6 Cyl.



# HOLDEN

# 48 - 53

PRODUCED IN RIGHT HAND DRIVE – TOTAL VEHICLES BUILT 120,402

## MODEL

48/215 Standard Sedan  
50/2106 Coupe Utility  
48/217 Business Sedan

## INTRODUCED

November, 1948 – October, 1953  
January, 1951 – October, 1953  
July, 1953 – October, 1953

## ENGINE

6 Cyl. 76.2mm (3.00") Bore 132.5cu.in.  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter

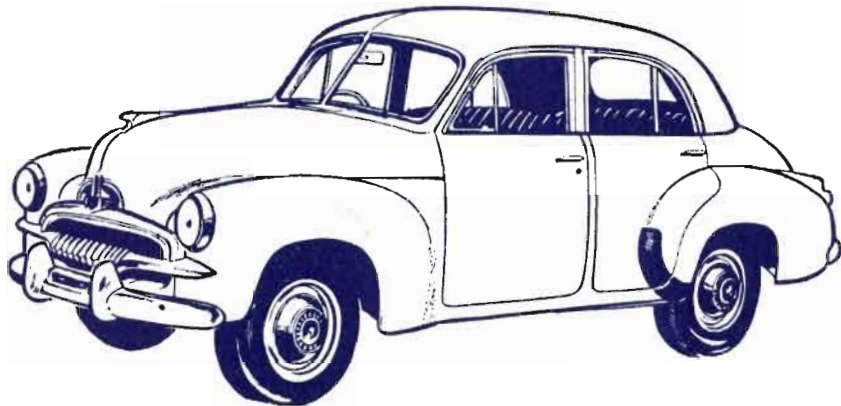
## TRANSMISSION

3 Speed – Manual – Column Shift  
Oil Capacity: .942 litres (1.2/3 pints)

## ADJUSTMENTS

Spark Plug Gap: .76mm (.030")  
Contact Point Set Gap: .45/.53mm (.018/.021")

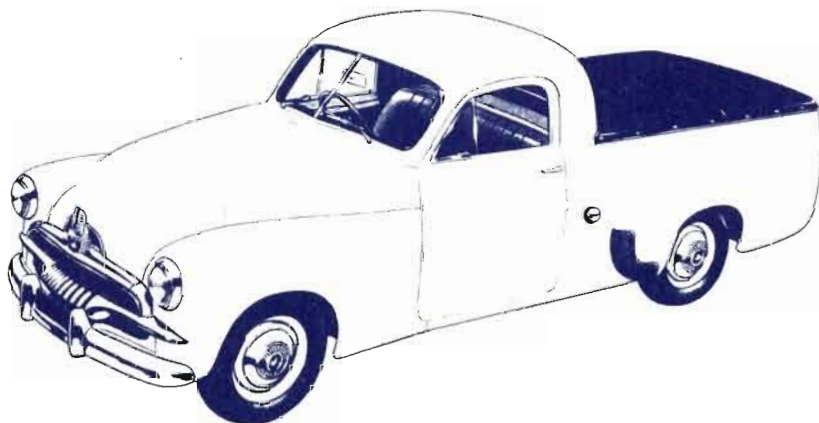
# FJ HOLDEN 53 - 56



CODE  
FJ/215 STANDARD SEDAN 6 Cyl.  
FJ/217 BUSINESS SEDAN 6 Cyl.  
FJ/225 SPECIAL SEDAN 6 Cyl.



CODE  
FJ/2104 PANEL VAN 6 Cyl.



CODE  
FJ/2106 COUPE UTILITY 6 Cyl.

# FJ HOLDEN 53 - 56

PRODUCED IN RIGHT HAND DRIVE – TOTAL VEHICLES BUILT 169,969

## MODEL

## INTRODUCED

FJ/215	Standard Sedan	October, 1953 – July, 1956
FJ/217	Business Sedan	October, 1953 – July, 1956
FJ/225	Special Sedan	October, 1953 – July, 1956
FJ/2104	Panel Van	December, 1953 – March, 1957
FJ/2106	Coupe Utility	October, 1953 – February, 1957

## ENGINE

6 Cyl. 76.2mm (3.00") Bore 132.5cu.in.  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter

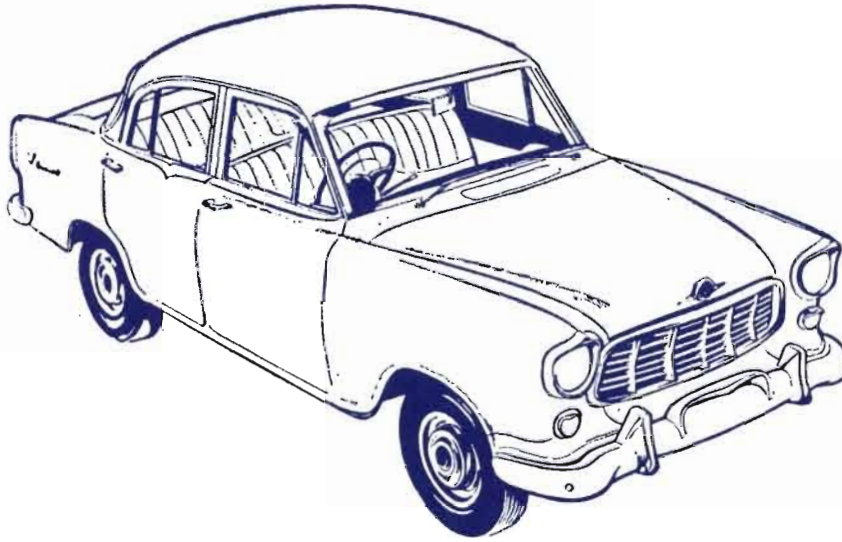
## TRANSMISSION

3 Speed – Manual – Column Shift  
Oil Capacity: .942 litres (1.2/3 pints)

## ADJUSTMENTS

Spark Plug Gap: .76mm (.030")  
Contact Point Set Gap: Bosch – .40/.50mm (.016/.020")

# FE HOLDEN 56 - 58



CODE	
FE/215	STANDARD SEDAN 6 Cyl.
FE/217	BUSINESS SEDAN 6 Cyl.
FE/225	SPECIAL SEDAN 6 Cyl.



CODE	
FE/219	STANDARD STATION SEDAN 6 Cyl.
FE/229	SPECIAL STATION SEDAN 6 Cyl.

# FE HOLDEN 56 - 58

PRODUCED IN RIGHT HAND DRIVE – TOTAL VEHICLES BUILT 155,161

MODEL		INTRODUCED
FE/215	Standard Sedan	July, 1956 – May, 1958
FE/217	Business Sedan	July, 1956 – May, 1958
FE/219	Standard Station Sedan	March, 1957 – May, 1958
FE/225	Special Sedan	July, 1956 – May, 1958
FE/229	Special Station Sedan	March, 1957 – May, 1958

## ENGINE

6 Cyl. 76.2mm (3.00") Bore 132.5cu.in.  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter

## TRANSMISSION

3 Speed – Manual – Column Shift  
Oil Capacity: .942 litres (1.2/3 pints)

## ADJUSTMENTS

Spark Plug Gap: .71/.84mm (.028/.033")  
Contact Point Set Gap: Bosch – .30/.40mm (.012/.016")

# FE HOLDEN 56 - 58



CODE  
FE/2104      PANEL VAN 6 Cyl.



CODE  
FE/2106      COUPE UTILITY 6 Cyl.

# FE HOLDEN 56 - 58

PRODUCED IN RIGHT HAND DRIVE – TOTAL VEHICLES BUILT 155,161

## MODEL

FE/2104 Panel Van  
FE/2106 Coupe Utility

## INTRODUCED

May, 1957 – May 1958  
February, 1957 – May, 1958

## ENGINE

6 Cyl. 76.2mm (3") bore 132.5cu.in.  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter

## TRANSMISSION

3 Speed – Manual – Steering Column Shift  
Oil Capacity: .942 litres (1.2/3 pints)

## ADJUSTMENTS

Spark Plug Gap: .71/.84mm (.028/.033")  
Contact Point Set Gap: Bosch – .30/.40mm (.012/.016")

# FC HOLDEN 58 - 59



CODE	
FC/215	STANDARD SEDAN 6 Cyl.
FC/217	BUSINESS SEDAN 6 Cyl.
FC/225	SPECIAL SEDAN 6 Cyl.



CODE	
FC/219	STANDARD STATION SEDAN 6 Cyl.
FC/229	SPECIAL STATION SEDAN 6 Cyl.



# FC HOLDEN 58 - 59

PRODUCED IN RIGHT HAND DRIVE – TOTAL VEHICLES BUILT 191,724

MODEL		INTRODUCED
FC/215	Standard Sedan	May, 1958 – December, 1959
FC/217	Business Sedan	May, 1958 – December, 1959
FC/219	Standard Station Sedan	May, 1958 – December, 1959
FC/225	Special Sedan	May, 1958 – December, 1959
FC/229	Special Station Sedan	May, 1958 – December, 1959

## ENGINE

6 Cyl. 76.2mm (3") bore 132.5cu.in.  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter

## TRANSMISSION

3 Speed – Manual – Steering Column Shift  
Oil Capacity: .942 litres (1.2/3 pints)

## ADJUSTMENTS

Spark Plug Gap: .71/.84mm (.028/.033")  
Contact Point Set Gap: Bosch -- .30/.40mm (.012/.016")

# FC HOLDEN 58 - 59



CODE  
FC/2104 PANEL VAN 6 Cyl.



CODE  
FC/2106 COUPE UTILITY 6 Cyl.

# FC HOLDEN 58 - 59

PRODUCED IN RIGHT HAND DRIVE – TOTAL VEHICLES BUILT 191,724

## MODEL

FC/2104 Panel Van  
FC/2106 Coupe Utility

## INTRODUCED

May, 1958 – December, 1959  
May, 1958 – December, 1959

## ENGINE

6 Cyl. 76.2mm (3.00") Bore 132.5cu.in.  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter

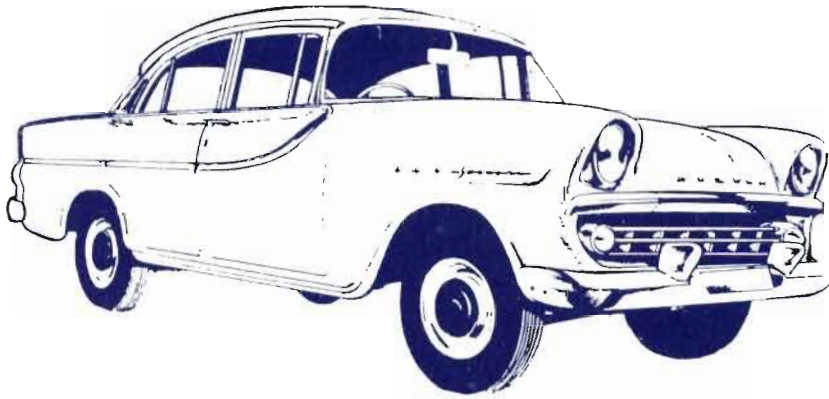
## TRANSMISSION

3 Speed – Manual – Column Shift  
Oil Capacity: .942 litres (1.2/3 pints)

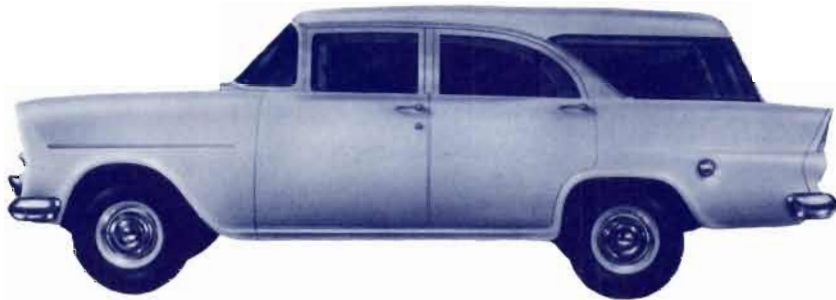
## ADJUSTMENTS

Spark Plug Gap: .71/.84mm (.028/.033")  
Contact Point Set Gap: Bosch – .30/.40mm (.012/.016")

# FB HOLDEN 60 - 61



CODE  
FB/215 STANDARD SEDAN 6 Cyl.  
FB/225 SPECIAL SEDAN 6 Cyl.



CODE  
FB/219 STANDARD STATION SEDAN 6 Cyl.  
FB/229 SPECIAL STATION SEDAN 6 Cyl.

# FB HOLDEN 60 - 61

PRODUCED IN RIGHT HAND DRIVE – TOTAL VEHICLES BUILT 174,747

MODEL		INTRODUCED
FB/215	Standard Sedan	January, 1960 – May, 1961
FB/219	Standard Station Sedan	January, 1960 – May, 1961
FB/225	Special Sedan	January, 1960 – May, 1961
FB/229	Special Station Sedan	January, 1960 – May, 1961

## ENGINE

6 Cyl. 77.8mm (3.1/16") Bore 138cu.in.  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter

## TRANSMISSION

3 Speed – Manual – Column Shift  
Oil Capacity: .942 litres (1.2/3 pints)

## ADJUSTMENTS

Spark Plug Gap: .71/.84mm (.028/.033")  
Contact Point Set Gap: Bosch – .30/.40mm (.012/.016")

# FB HOLDEN 60 - 61



CODE  
FB/2104 PANEL VAN 6 Cyl.



CODE  
FB/2106 COUPE UTILITY 6 Cyl.

# FB HOLDEN 60 - 61

PRODUCED IN RIGHT HAND DRIVE – TOTAL VEHICLES BUILT 174,747

## MODEL

FB/2104 Panel Van  
FB/2106 Coupe Utility

## INTRODUCED

January, 1960 – May, 1961  
January, 1960 – May, 1961

## ENGINE

6 Cyl. 77.8mm (3.1/16") bore 138cu.in.  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter

## TRANSMISSION

3 Speed – Manual – Steering Column Shift  
Oil Capacity: .942 litres (1.2/3 pints)

## ADJUSTMENTS

Spark Plug Gap: .71/.84mm (.028/.033")  
Contact Point Set Gap: Bosch – .30/.40mm (.012/.016")

# EK HOLDEN 61 - 62



CODE  
EK/215 STANDARD SEDAN 6 Cyl.  
EK/225 SPECIAL SEDAN 6 Cyl.



CODE  
EK/219 STANDARD STATION SEDAN 6 Cyl.  
EK/229 SPECIAL STATION SEDAN 6 Cyl.



# EK HOLDEN

# 61 - 62

PRODUCED IN RIGHT HAND DRIVE AND LEFT HAND DRIVE – TOTAL VEHICLES BUILT 150,214

## MODEL

## INTRODUCED

EK/215	Standard Sedan	May, 1961 – July, 1962
EK/219	Standard Station Sedan	May, 1961 – July, 1962
EK/225	Special Sedan	May, 1961 – July, 1962
EK/229	Special Station Sedan	May, 1961 – July, 1962

## ENGINE

6 Cyl. 77.8mm (3.1/16") Bore 138cu.in.  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter

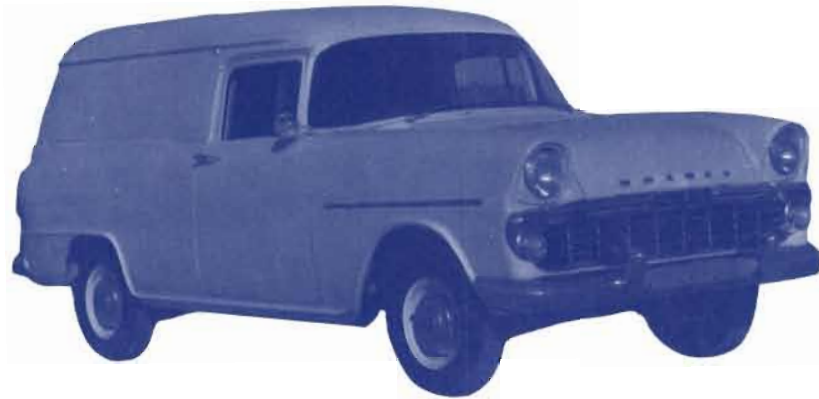
## TRANSMISSION

3 Speed – Manual – Column Shift  
Oil Capacity: .942 litres (1.2/3 pints)  
3 Speed – Automatic (Hydramatic) – Column Shift  
Oil Capacity: 7.4 litres (13 pints)

## ADJUSTMENTS

Spark Plug Gap: .71/.84mm (.028/.033")  
Contact Point Set Gap: Bosch – .30/.40mm (.012/.016")

# EK HOLDEN 61 - 62



CODE  
EK/2104      PANEL VAN 6 Cyl.



CODE  
EK/2106      COUPE UTILITY 6 Cyl.

# EK HOLDEN 61 - 62

PRODUCED IN RIGHT HAND DRIVE AND LEFT HAND DRIVE – TOTAL VEHICLES BUILT 150,214

## MODEL

EK/2104 Panel Van  
EK/2106 Coupe Utility

## INTRODUCED

May, 1961 – January, 1963  
May, 1961 – January, 1963

## ENGINE

6 Cyl. 77.8mm (3.1/16") bore 138cu.in.  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter

## TRANSMISSION

3 Speed – Manual – Steering Column Shift  
Oil Capacity: .942 litres (1.2/3 pints)  
3 Speed – Automatic (Hydramatic) – Steering Column Shift  
Oil Capacity: 7.4 litres (13 pints)

## ADJUSTMENTS

Spark Plug Gap: .71/.84mm (.028/.033")  
Contact Point Set Gap: Bosch – .30/.40mm (.012/.016")

# EJ HOLDEN 62 - 63



CODE	
EJ/215	STANDARD SEDAN 6 Cyl.
EJ/225	SPECIAL SEDAN 6 Cyl.
EJ/235	PREMIER SEDAN 6 Cyl.



CODE	
EJ/219	STANDARD STATION SEDAN 6 Cyl.
EJ/229	SPECIAL STATION SEDAN 6 Cyl.

# EJ HOLDEN 62 - 63

PRODUCED IN RIGHT HAND DRIVE AND LEFT HAND DRIVE – TOTAL VEHICLES BUILT 154,811

## MODEL

EJ/215 Standard Sedan  
EJ/219 Standard Station Sedan  
EJ/225 Special Sedan  
EJ/229 Special Station Sedan  
EJ/235 Premier Sedan

## INTRODUCED

July, 1962 – August, 1963  
July, 1962 – August, 1963  
July, 1962 – August, 1963  
July, 1962 – August, 1963  
July, 1962 – August, 1963

## ENGINE

6 Cyl. 77.8mm (3.1/16") bore 138cu.in.  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter

## TRANSMISSION

3 Speed – Manual – Steering Column Shift  
Oil Capacity: .71 litres (1.1/4 pints)  
3 Speed – Automatic (Hydramatic) – Steering Column Shift  
Oil Capacity: 7.4 litres (13 pints)

## ADJUSTMENTS

Spark Plug Gap: .71/.84mm (.028/.033")  
Contact Point Set Gap: Bosch – .30/.40mm (.012/.016")

# EJ HOLDEN 62 - 63



CODE  
EJ/2104 PANEL VAN 6 Cyl.



CODE  
EJ/2106 COUPE UTILITY 6 Cyl.

# EJ HOLDEN

# 62 - 63

PRODUCED IN RIGHT HAND DRIVE AND LEFT HAND DRIVE – TOTAL VEHICLES BUILT 154,811

## MODEL

EJ/2104 Panel Van  
EJ/2106 Coupe Utility

## INTRODUCED

January, 1963 – August, 1963  
January, 1963 – August, 1963

## ENGINE

6 Cyl. 77.8mm (3.1/16") Bore 138cu.in.  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter

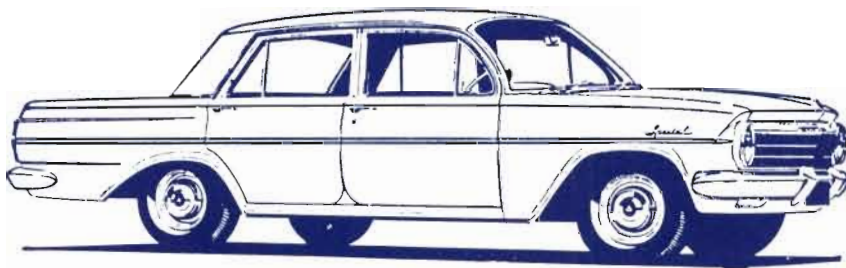
## TRANSMISSION

3 Speed – Manual – Column Shift  
Oil Capacity: .71 litres (1.1/4 pints)  
3 Speed – Automatic (Hydramatic) – Column Shift  
Oil Capacity: 7.4 litres (13 pints)

## ADJUSTMENTS

Spark Plug Gap: .71/.84mm (.028/.033")  
Contact Point Set Gap: Bosch – .30/.40mm (.012/.016")

# EH HOLDEN 63 - 65



CODE	
EH/215	STANDARD SEDAN 6 Cyl.
EH/225	SPECIAL SEDAN 6 Cyl.
EH/235	PREMIER SEDAN 6 Cyl.



CODE	
EH/219	STANDARD STATION SEDAN 6 Cyl.
EH/229	SPECIAL STANDARD SEDAN 6 Cyl.
EH/239	PREMIER STATION SEDAN 6 Cyl.



# EH HOLDEN

# 63 - 65

PRODUCED IN RIGHT HAND DRIVE AND LEFT HAND DRIVE – TOTAL VEHICLES BUILT 256,959

## MODEL

## INTRODUCED

EH/215	Standard Sedan	August, 1963 – February, 1965
EH/219	Standard Station Sedan	August, 1963 – February, 1965
EH/225	Special Sedan	August, 1963 – February, 1965
EH/229	Special Station Sedan	August, 1963 – February, 1965
EH/235	Premier	August, 1963 – February, 1965

## ENGINE

6 Cyl. 82.6mm (3.1/4") bore 149cu.in.  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter

6 Cyl. 90.4mm (3.9/16")bore 179cu.in.  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter

## TRANSMISSION

3 Speed – Manual – Steering Column Shift  
Oil Capacity: .71 litres (1.1/4 pints)

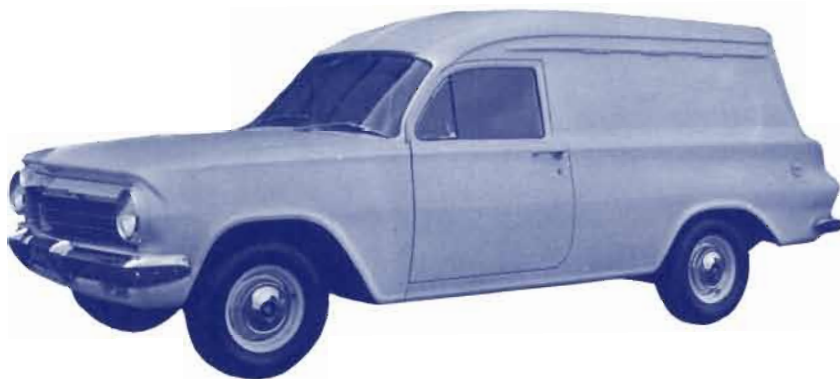
3 Speed – Automatic (Hydramatic) – Steering Column Shift  
Oil Capacity: 7.4 litres (13 pints)

## ADJUSTMENTS

Spark Plug Gap: .84/.96mm (.033/.038")  
Contact Point Set Gap: Bosch – .30/.40mm (.012/.016")

# EH HOLDEN

# 63 - 65



CODE  
EH/2104      PANEL VAN 6 Cyl.



CODE  
EH/2106      COUPE UTILITY 6 Cyl.

# EH HOLDEN

# 63 - 65

PRODUCED IN RIGHT HAND DRIVE AND LEFT HAND DRIVE – TOTAL VEHICLES BUILT 256,959

## MODEL

EH/2104 Panel Van  
EH/2106 Coupe Utility

## INTRODUCED

August, 1963 – July, 1965  
August, 1963 – July, 1965

## ENGINE

6 Cyl. 82.6mm (3.1/4") Bore 149cu.in.  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter  
6 Cyl. 90.4mm (3.9/16") Bore 179cu.in.  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter

## TRANSMISSION

3 Speed – Manual – Column Shift  
Oil Capacity: .71 litres (1.1/4 pints)  
3 Speed – Automatic (Hydramatic) – Column Shift  
Oil Capacity: 7.4 litres (13 pints)

## ADJUSTMENTS

Spark Plug Gap: .84/.96mm (.033/.038")  
Contact Point Set Gap: Bosch – .30/.40mm (.012/.016")

# HD HOLDEN 65 - 66



**CODE**

HD/215	STANDARD SEDAN 6 Cyl.
HD/225	SPECIAL SEDAN 6 Cyl.
HD/235	PREMIER SEDAN 6 Cyl.



**CODE**

HD/219	STANDARD STATION SEDAN 6 Cyl.
HD/229	SPECIAL STATION SEDAN 6 Cyl.
HD/239	PREMIER STATION SEDAN 6 Cyl.

# HD

# HOLDEN

# 65 - 66

PRODUCED IN RIGHT HAND DRIVE AND LEFT HAND DRIVE – TOTAL VEHICLES BUILT 178,927

## MODEL

HD/215 Standard Sedan  
HD/219 Standard Station Sedan  
HD/225 Special Sedan  
HD/229 Special Station Sedan  
HD/235 Premier Sedan  
HD/239 Premier Station Sedan

## INTRODUCED

February, 1965 – April, 1966  
February, 1965 – April, 1966  
February, 1965 – April, 1966  
February, 1965 – April, 1966  
February, 1965 – April, 1966  
February, 1965 – April, 1966

## ENGINE

6 Cyl. 82.6mm (3.1/4") bore 149cu.in.  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter  
6 Cyl. 90.4mm (3.9/16") bore 179cu.in. and X2  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter

## TRANSMISSION

3 Speed – Manual – Steering Column Shift  
Oil Capacity: .994 litres (1.3/4 pints)  
2 Speed – Automatic (Powerglide) – Steering Column Shift  
Oil Capacity: 5.2 litres (9.2 pints)

## ADJUSTMENTS

Spark Plug Gap: .84/.96mm (.033/.038")  
Contact Point Set Gap: Bosch – .35/.40mm (.014/.016")

# HD HOLDEN 65 - 66



CODE  
HD/2104 PANEL VAN 6 Cyl.



CODE  
HD/2106 COUPE UTILITY 6 Cyl.

# HD HOLDEN 65 - 66

PRODUCED IN RIGHT HAND DRIVE AND LEFT HAND DRIVE – TOTAL VEHICLES BUILT 178,927

## MODEL

HD/2104 Panel Van  
HD/2106 Coupe Utility

## INTRODUCED

July, 1965 – April, 1966  
July, 1965 – April, 1966

## ENGINE

6 Cyl. 82.6mm (3.1/4") Bore 149cu.in.  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter  
6 Cyl. 90.4mm (3.9/16") Bore 179cu.in. and X2  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter

## TRANSMISSION

3 Speed – Manual – Column Shift  
Oil Capacity: .994 litres (1.3/4 pints)  
2 Speed – Automatic (Powerglide) – Column Shift  
Oil Capacity: 5.2 litres (9.2 pints)

## ADJUSTMENTS

Spark Plug Gap: .84/.96mm (.033/.038")  
Contact Point Set Gap: Bosch – .35/.40mm (.014/.016")

# HR HOLDEN 66 - 67



**CODE**

HR/215	STANDARD SEDAN 6 Cyl.
HR/225	SPECIAL SEDAN 6 Cyl.
HR/235	PREMIER SEDAN 6 Cyl.



**CODE**

HR/219	STANDARD STATION SEDAN 6 Cyl.
HR/229	SPECIAL STATION SEDAN 6 Cyl.
HR/239	PREMIER STATION SEDAN 6 Cyl.



# HR HOLDEN 66 - 67

PRODUCED IN RIGHT HAND DRIVE AND LEFT HAND DRIVE – TOTAL VEHICLES BUILT 252,352

MODEL		INTRODUCED
HR/215	Standard Sedan	April, 1966 – December, 1967
HR/219	Standard Station Sedan	April, 1966 – December, 1967
HR/225	Special Sedan	April, 1966 – December, 1967
HR/229	Special Station Sedan	April, 1966 – December, 1967
HR/235	Premier Sedan	April, 1966 – December, 1967
HR/239	Premier Station Sedan	April, 1966 – December, 1967

## ENGINE:

6 Cyl. 85.7mm (3.3/8") bore 161cu.in.  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter  
6 Cyl. 92.1mm (3.5/8") bore 186cu.in. X2 and S  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter

## TRANSMISSION

3 Speed – Manual – Steering Column Shift  
Oil Capacity: .994 litres (1.3/4 pints)  
2 Speed – Automatic (Powerglide) – Steering Column Shift  
Oil Capacity: 5.8 litres (10.1/4 pints)

## ADJUSTMENTS

Spark Plug Gap: .84/.96mm (.033/.038")  
Contact Point Set Gap: Bosch – .30/.40mm (.012/.016")

# HR HOLDEN 66 - 67



CODE  
HR/2104 PANEL VAN 6 Cyl.



CODE  
HR/2106 COUPE UTILITY 6 Cyl.

# HR HOLDEN 66 - 67

PRODUCED IN RIGHT HAND DRIVE AND LEFT HAND DRIVE – TOTAL VEHICLES BUILT 252,352

## MODEL

HR/2104 Panel Van  
HR/2106 Coupe Utility

## INTRODUCED

April, 1966 – December, 1967  
April, 1966 – December, 1967

## ENGINE

6 Cyl. 85.7mm (3.3/8") Bore 161cu.in.  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter  
6 Cyl. 92.1mm (3.5/8") Bore 186cu.in. X2 and S  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter

## TRANSMISSION

3 Speed – Manual – Column Shift  
Oil Capacity: .994 litres (1.3/4 pints)  
2 Speed – Automatic (Powerglide) – Column Shift  
Oil Capacity: 5.8 litres (10.1/4 pints)

## ADJUSTMENTS

Spark Plug Gap: .84/.96mm (.033/.038")  
Contact Point Set Gap: Bosch – .30/.40mm (.012/.016")

# HK HOLDEN 68 - 69



CODE  
80169 BELMONT SEDAN 6 & 8 Cyl.  
80369 KINGSWOOD SEDAN 6 & 8 Cyl.



CODE  
80135 BELMONT STATION SEDAN 6 & 8 Cyl.  
80335 KINGSWOOD STATION SEDAN 6 & 8 Cyl.



CODE  
80535 PREMIER STATION SEDAN 6 & 8 Cyl.

# HK HOLDEN 68 - 69

PRODUCED IN RIGHT HAND DRIVE AND LEFT HAND DRIVE — TOTAL HK VEHICLES BUILT 199,039

MODEL		INTRODUCED
80135	Belmont Station Sedan	January, 1968 — May, 1969
80169	Belmont Sedan	January, 1968 — May, 1969
80335	Kingswood Station Sedan	January, 1968 — May, 1969
80369	Kingswood Sedan	January, 1968 — May, 1969
80535	Premier Station Sedan	January, 1968 — May, 1969

## ENGINE

6 Cyl. 85.7mm (3.3/8") bore 161cu.in.  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter  
6 Cyl. 92.1mm (3.5/8") bore 186cu.in.  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter  
8 Cyl. 98.4mm (3.7/8") bore 307cu.in.  
Oil Capacity: 3.7 litres (6.5 pints) without filter, 4.5 litres (8 pints) with filter

## TRANSMISSION

3 Speed (Synchromesh in 2nd & 3rd Gears) — Manual — Steering Column Shift  
Oil Capacity: .994 litres (1.3/4 pints)  
3 Speed — Fully Synchromesh — Manual — Steering Column Shift  
Oil Capacity: 2.414 litres (4.25 pints)  
4 Speed — Manual — Floor and Console Shift  
Oil Capacity: 1.136 litres (2 pints)  
2 Speed — Automatic (Powerglide) — Steering Column and Console Shift  
Oil Capacity: 5.8 litres (10.25 pints) 6 Cyl. Eng., 6 litres (10.5 pints) 8 Cyl. Eng.

## ADJUSTMENTS

Spark Plug Gap: .84/.96mm (.033/.038")  
Contact Point Set Gap: Bosch — .48/.63mm (.019/.025")  
Lucas — .43/.60mm (.017/.024")  
Delco Remy — .48mm (.019") New, .40mm (.016") Old

# HK HOLDEN

# 68 - 69



CODE  
80569      PREMIER SEDAN 6 & 8 Cyl.



CODE  
81469      BROUGHAM SEDAN 8 Cyl.



CODE  
80337      MONARO COUPE 6 & 8 Cyl.

# HK HOLDEN

# 68 - 69

PRODUCED IN RIGHT HAND DRIVE AND LEFT HAND DRIVE – TOTAL HK VEHICLES BUILT 199,039

## MODEL

80569 Premier Sedan  
81469 Brougham Sedan  
80337 Monaro Coupe

## INTRODUCED

January, 1968 – May, 1969  
July, 1968 – May, 1969  
July, 1968 – May, 1969

## ENGINE

6 Cyl. 85.7mm (3.3/8") Bore 161cu.in.  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter  
6 Cyl. 92.1mm (3.5/8") Bore 186cu.in.  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter  
8 Cyl. 98.4mm (3.7/8") Bore 307cu.in.  
Oil Capacity: 3.7 litres (6.5 pints) without filter, 4.5 litres (8 pints) with filter

## TRANSMISSION

3 Speed – (Synchromesh in 2nd & 3rd Gears) – Manual – Column Shift  
Oil Capacity: .994 litres (1.3/4 pints)  
3 Speed Fully Synchromesh – Manual – Column Shift  
Oil Capacity: 2.414 litres (4.1/4 pints)  
4 Speed – Manual – Floor and Console Shift  
Oil Capacity: 1.136 litres (2 pints)  
2 Speed – Automatic (Powerglide) – Column and Console Shift  
Oil Capacity: 5.8 litres (10.1/4 pints) 6 Cyl. Engs., 6 litres (10.5 pints) 8 Cyl. Engs.

## ADJUSTMENTS

Spark Plug Gap: .84/.96mm (.033/.038")  
Contact Point Set Gap: Bosch – .48/.63mm (.019/.025")  
Lucas – .43/.60mm (.017/.024")

# HK HOLDEN 68 - 69



**CODE**

80737 MONARO GTS COUPE 6 & 8 Cyl.  
81837 MONARO GTS 327 COUPE 8 Cyl.



**CODE**

80170 BELMONT PANEL VAN 6 & 8 Cyl.



**CODE**

80180 BELMONT COUPE UTILITY 6 & 8 Cyl.  
80380 KINGSWOOD COUPE UTILITY 6 & 8 Cyl.



# HK HOLDEN

# 68 - 69

PRODUCED IN RIGHT HAND DRIVE AND LEFT HAND DRIVE — TOTAL HK VEHICLES BUILT 199,039

## MODEL

80737 Monaro GTS Coupe  
81837 Monaro GTS 327 Coupe  
80170 Belmont Panel Van  
80180 Belmont Coupe Utility  
80380 Kingswood Coupe Utility

## INTRODUCED

July, 1968 — May, 1969  
July, 1968 — May, 1969  
January, 1968  
January, 1968  
January, 1968

## ENGINE

6 Cyl. 85.7mm (3.3/8") Bore 161cu.in.  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter  
6 Cyl. 92.1mm (3.5/8") Bore 186cu.in. and S  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter  
8 Cyl. 98.4mm (3.7/8") Bore 307cu.in.  
Oil Capacity: 3.7 litres (6.5 pints) without filter, 4.5 litres (8 pints) with filter  
8 Cyl. 101.6mm (4.00") Bore 327cu.in.  
Oil Capacity: 3.7 litres (6.5 pints) without filter, 4.5 litres (8 pints) with filter

## TRANSMISSION

3 Speed — (Synchromesh in 2nd & 3rd Gears) — Manual — Column Shift  
Oil Capacity: .994 litres (1.3/4 pints)  
3 Speed Fully Synchromesh — Manual — Column Shift  
Oil Capacity: 2.414 litres (4.1/4 pints)  
4 Speed — Manual — Floor and Console Shift  
Oil Capacity: 1.136 litres (2 pints)  
2 Speed — Automatic (Powerglide) — Column and Console Shift  
Oil Capacity: 5.8 litres (10.1/4 pints) 6 Cyl. Engs., 6 litres (10.5 pints) 8 Cyl. Engs.

## ADJUSTMENTS

Spark Plug Gap: .84/.96mm (.033/.038")  
Contact Point Set Gap: Bosch — .48/.63mm (.019/.025")  
Lucas — .43/.60mm (.017/.024")  
Delco Remy — .48mm (.019") New, .40mm (.016") Old

# HT HOLDEN 69 - 70



CODE	
80169	BELMONT SEDAN 6 Cyl.
80269	BELMONT SEDAN 8 Cyl.
80369	KINGSWOOD SEDAN 6 Cyl.
80469	KINGSWOOD SEDAN 8 Cyl.



CODE	
80135	BELMONT STATION WAGON 6 Cyl.
80235	BELMONT STATION WAGON 8 Cyl.
80335	KINGSWOOD STATION WAGON 6 Cyl.
80435	KINGSWOOD STATION WAGON 8 Cyl.



CODE	
81135	PREMIER STATION WAGON 6 Cyl.
81235	PREMIER STATION WAGON 8 Cyl.

# HT HOLDEN 69 - 70

PRODUCED IN RIGHT HAND DRIVE AND LEFT HAND DRIVE – TOTAL HT VEHICLES BUILT 183,402

MODEL		INTRODUCED
80135	Belmont Station Wagon 6 Cyl.	May, 1969 – July, 1970
80235	Belmont Station Wagon 8 Cyl.	May, 1969 – July, 1970
80169	Belmont Sedan 6 Cyl.	May, 1969 – July, 1970
80269	Belmont Sedan 8 Cyl.	May, 1969 – July, 1970
80335	Kingswood Station Wagon 6 Cyl.	May, 1969 – July, 1970
80435	Kingswood Station Wagon 8 Cyl.	May, 1969 – July, 1970
80369	Kingswood Sedan 6 Cyl.	May, 1969 – July, 1970
80469	Kingswood Sedan 8 Cyl.	May, 1969 – July, 1970
81135	Premier Station Wagon 6 Cyl.	May, 1969 – July, 1970
81235	Premier Station Wagon 8 Cyl.	May, 1969 – July, 1970

## ENGINE

6 Cyl. 85.7mm (3.3/8") Bore	161cu.in.
Oil Capacity:	3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter
6 Cyl. 92.1mm (3.5/8") Bore	186cu.in.
Oil Capacity:	3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter
8 Cyl. 92.1mm (3.5/8") Bore	253cu.in.
Oil Capacity:	3.7 litres (6.5 pints) without filter, 4.5 litres (8 pints) with filter
8 Cyl. 98.4mm (3.7/8") Bore	307cu.in.
Oil Capacity:	3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter
8 Cyl. 101.6mm (4.00") Bore	308cu.in.
Oil Capacity:	3.7 litres (6.5 pints) without filter, 4.5 litres (8 pints) with filter

## TRANSMISSION

3 Speed Fully Synchronesh – Manual – Column Shift	Oil Capacity: 2.13 litres (3.75 pints)
4 Speed Fully Synchronesh – Manual – Floor and Console Shift	Oil Capacity: 1.136 litres (2 pints)
4 Speed Heavy Duty – Manual – Console Shift	Oil Capacity: 1.619 litres (2.85 pints)
2 Speed – Automatic (Powerglide) – Column and Console Shift	Oil Capacity: 5.8 litres (10.25 pints) 6 Cyl. Eng., 6 litres (10.5 pints) 8 Cyl. Eng.
Trimatic – Automatic – Column and Console Shift	Oil Capacity: 3.368 litres (5.93 pints)

## ADJUSTMENTS

Spark Plug Gap:	.96mm (.038")
Contact Point Set Gap:	Bosch – .63mm (.025") 6 Cyl. Eng.
	Bosch – .30/.40mm (.012/.016") 8 Cyl. Eng.
	Lucas – .43/.60mm (.017/.024") 6 Cyl. Eng.
	Delco Remy – .48mm (.019")

# HT HOLDEN 69 - 70



CODE  
81169 PREMIER SEDAN 6 Cyl.  
81269 PREMIER SEDAN 8 Cyl.



CODE  
81469 BROUGHAM 8 Cyl.



CODE  
80337 MONARO COUPE 6 Cyl.  
80437 MONARO COUPE 8 Cyl.

# HT HOLDEN

# 69 - 70

PRODUCED IN RIGHT HAND DRIVE AND LEFT HAND DRIVE – TOTAL HT VEHICLES BUILT 183,402

## MODEL

81169 Premier Sedan 6 Cyl.  
81269 Premier Sedan 8 Cyl.  
81469 Brougham Sedan 8 Cyl.  
80337 Monaro Coupe 6 Cyl.  
80437 Monaro Coupe 8 Cyl.

## INTRODUCED

May, 1969 – July, 1970  
May, 1969 – July, 1970  
May, 1969 – July, 1970  
May, 1969 – July, 1970  
May, 1969 – July, 1970

## ENGINE

6 Cyl. 85.7mm (3.3/8") Bore 161cu.in.  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter  
6 Cyl. 92.1mm (3.5/8") Bore 186cu.in.  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter  
8 Cyl. 92.1mm (3.5/8") Bore 253cu.in.  
Oil Capacity: 3.7 litres (6.5 pints) without filter, 4.5 litres (8 pints) with filter  
8 Cyl. 98.4mm (3.7/8") Bore 307cu.in.  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter  
8 Cyl. 101.6mm (4.00") Bore 308cu.in.  
Oil Capacity: 3.7 litres (6.5 pints) without filter, 4.5 litres (8 pints) with filter

## TRANSMISSION

3 Speed Fully Synchronesh – Manual – Column Shift  
Oil Capacity: 2.13 litres (3.75 pints)  
4 Speed Fully Synchronesh – Manual – Floor and Console Shift  
Oil Capacity: 1.136 litres (2 pints)  
4 Speed Heavy Duty – Manual – Console Shift  
Oil Capacity: 1.619 litres (2.85 pints)  
2 Speed – Automatic (Powerglide) – Column and Console Shift  
Oil Capacity: 5.8 litres (10.25 pints) 6 Cyl. Engs., 6 litres (10.5 pints) 8 Cyl. Engs.  
Trimatic – Automatic – Column and Console Shift  
Oil Capacity: 3.368 litres (5.93 pints)

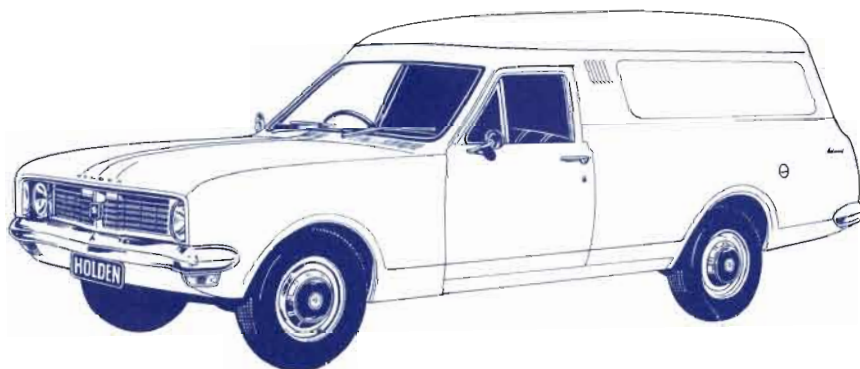
## ADJUSTMENTS

Spark Plug Gap: .96mm (.038")  
Contact Point Set Gap: Bosch – .63mm (.025") 6 Cyl. Engs.  
Bosch – .30/.40mm (.012/.016") 8 Cyl. Engs.  
Lucas – .43/.60mm (.017/.024") 6 Cyl. Engs.  
Delco Remy – .48mm (.019")

# HT HOLDEN 69 - 70



CODE  
80737 MONARO 'GTS' COUPE 6 Cyl.  
80837 MONARO 'GTS' COUPE 8 Cyl.  
81837 MONARO 'GTS 350' COUPE 8 Cyl.



CODE  
80170 BELMONT PANEL VAN 6 Cyl.  
80270 BELMONT PANEL VAN 8 Cyl.



CODE  
80180 BELMONT COUPE: UTILITY 6 Cyl.  
80280 BELMONT COUPE: UTILITY 8 Cyl.  
80380 KINGSWOOD COUPE UTILITY 6 Cyl.  
80480 KINGSWOOD COUPE UTILITY 8 Cyl.

# HT HOLDEN

# 69 - 70

PRODUCED IN RIGHT HAND DRIVE AND LEFT HAND DRIVE – TOTAL HT VEHICLES BUILT 183,402

## MODEL

80737 Monaro GTS Coupe 6 Cyl.  
80837 Monaro GTS Coupe 8 Cyl.  
81837 Monaro GTS 350 Coupe 8 Cyl.  
80170 Belmont Panel Van 6 Cyl.  
80270 Belmont Panel Van 8 Cyl.  
80180 Belmont Coupe Utility 6 Cyl.  
80280 Belmont Coupe Utility 8 Cyl.  
80380 Kingswood Coupe Utility 6 Cyl.  
80480 Kingswood Coupe Utility 8 Cyl.

## INTRODUCED

May, 1969 – July, 1970  
May, 1969 – July, 1970  
May, 1969 – July, 1970  
May, 1969  
May, 1969  
May, 1969  
May, 1969  
May, 1969  
May, 1969

## ENGINE

6 Cyl. 85.7mm (3.3/8") Bore 161cu.in.  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter  
6 Cyl. 92.1mm (3.5/8") Bore 186cu.in.  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter  
8 Cyl. 92.1mm (3.5/8") Bore 253cu.in.  
Oil Capacity: 3.7 litres (6.5 pints) without filter, 4.5 litres (8 pints) with filter  
8 Cyl. 98.4mm (3.7/8") Bore 307cu.in.  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter  
8 Cyl. 101.6mm (4.00") Bore 308cu.in.  
Oil Capacity: 3.7 litres (6.5 pints) without filter, 4.5 litres (8 pints) with filter  
8 Cyl. 101.6mm (4.00") Bore 350cu.in.  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter

## TRANSMISSION

3 Speed Fully Synchronesh – Manual – Column Shift  
Oil Capacity: 2.13 litres (3.75 pints)  
4 Speed Fully Synchronesh – Manual – Floor and Console Shift  
Oil Capacity: 1.136 litres (2 pints)  
4 Speed Heavy Duty – Manual – Console Shift  
Oil Capacity: 1.619 litres (2.85 pints)  
2 Speed – Automatic (Powerglide) – Column and Console Shift  
Oil Capacity: 5.8 litres (10.25 pints) 6 Cyl. Engs., 6 litres (10.5 pints) 8 Cyl. Engs.  
Trimatic – Automatic – Column and Console Shift  
Oil Capacity: 3.368 litres (5.93 pints)

## ADJUSTMENTS

Spark Plug Gap: .96mm (.038")  
Contact Point Set Gap: Bosch – .63mm (.025") 6 Cyl. Engs.  
Bosch – .30/.40mm (.012/.016") 8 Cyl. Engs.  
Lucas – .43/.60mm (.017/.024") 6 Cyl. Engs.  
Delco Remy – .48mm (.019")

# HG HOLDEN 70 - 71



CODE	
80169	BELMONT SEDAN 6 Cyl.
80269	BELMONT SEDAN 8 Cyl.
80369	KINGSWOOD SEDAN 6 Cyl.
80469	KINGSWOOD SEDAN 8 Cyl.



CODE	
80135	BELMONT STATION WAGON 6 Cyl.
80235	BELMONT STATION WAGON 8 Cyl.
80335	KINGSWOOD STATION WAGON 6 Cyl.
80435	KINGSWOOD STATION WAGON 8 Cyl.



CODE	
B1135	PREMIER STATION WAGON 6 Cyl.
B1235	PREMIER STATION WAGON 8 Cyl.



# HG HOLDEN

# 70 - 71

PRODUCED IN RIGHT HAND DRIVE AND LEFT HAND DRIVE – TOTAL HG VEHICLES BUILT 155,787

## MODEL

80135 Belmont Station Wagon 6 Cyl.  
80235 Belmont Station Wagon 8 Cyl.  
80335 Kingswood Station Wagon 6 Cyl.  
80435 Kingswood Station Wagon 8 Cyl.  
80169 Belmont Sedan 6 Cyl.  
80269 Belmont Sedan 8 Cyl.  
80369 Kingswood Sedan 6 Cyl.  
80469 Kingswood Sedan 8 Cyl.  
81135 Premier Station Wagon 6 Cyl.  
81235 Premier Station Wagon 8 Cyl.

## INTRODUCED

July, 1970 – July, 1971  
July, 1970 – July, 1971  
July, 1970 – July, 1971  
July, 1970 – July, 1971  
July, 1970 – July, 1971  
July, 1970 – July, 1971  
July, 1970 – July, 1971  
July, 1970 – July, 1971  
July, 1970 – July, 1971  
July, 1970 – July, 1971

## ENGINE

6 Cyl. 85.7mm (3.3/8") Bore 161cu.in.  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter  
6 Cyl. 92.1mm (3.5/8") Bore 186cu.in.  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter  
8 Cyl. 92.1mm (3.5/8") Bore 253cu.in.  
Oil Capacity: 3.7 litres (6.5 pints) without filter, 4.5 litres (8 pints) with filter  
8 Cyl. 101.6mm (4.00") Bore 308cu.in.  
Oil Capacity: 3.7 litres (6.5 pints) without filter, 4.5 litres (8 pints) with filter

## TRANSMISSION

3 Speed Fully Synchronesh – Manual – Column Shift  
Oil Capacity: 2.13 litres (3.75 pints)  
4 Speed Fully Synchronesh – Manual – Floor and Console Shift  
Oil Capacity: 1.136 litres (2 pints)  
4 Speed Heavy Duty – Manual – Console Shift  
Oil Capacity: 1.619 litres (2.85 pints)  
2 Speed – Automatic (Powerglide) – Column and Console Shift  
Oil Capacity: 5.8 litres (10.25 pints) 6 Cyl. Engs., 6 litres (10.5 pints) 8 Cyl. Engs.  
3 Speed Trimatic – Automatic – Column and Console Shift  
Oil Capacity: 3.368 litres (5.93 pints)

## ADJUSTMENTS

Spark Plug Gap: .96mm (.038")  
Contact Point Set Gap: Bosch – .48/.63mm (.019/.025") 6 Cyl. Engs.  
Bosch – .30/.40mm (.012/.016") 8 Cyl. Engs.  
Lucas – .43/.60mm (.017/.024") 6 Cyl. Engs.  
Delco Remy – .48mm (.019")

# HG HOLDEN 70 - 71



CODE  
81169 PREMIER SEDAN, 6 Cyl.  
81269 PREMIER SEDAN 8 Cyl.



CODE  
81469 BROUGHAM 8 Cyl.



CODE  
80337 MONARO COUPE 6 Cyl.  
80437 MONARO COUPE 8 Cyl.

# HG HOLDEN 70-71

PRODUCED IN RIGHT HAND DRIVE AND LEFT HAND DRIVE – TOTAL HG VEHICLES BUILT 155,787

## MODEL

80337 Monaro Coupe 6 Cyl.  
80437 Monaro Coupe 8 Cyl.  
81169 Premier Sedan 6 Cyl.  
81269 Premier Sedan 8 Cyl.  
81469 Brougham Sedan 8 Cyl.

## INTRODUCED

July, 1970 – July, 1971  
July, 1970 – July, 1971  
July, 1970 – July, 1971  
July, 1970 – July, 1971  
July, 1970 – July, 1971

## ENGINE

6 Cyl. 85.7mm (3.3/8") Bore 161cu.in.  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter  
6 Cyl. 92.1mm (3.5/8") Bore 186cu.in.  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter  
8 Cyl. 92.1mm (3.5/8") Bore 253cu.in.  
Oil Capacity: 3.7 litres (6.5 pints) without filter, 4.5 litres (8 pints) with filter  
8 Cyl. 101.6mm (4.00") Bore 308cu.in.  
Oil Capacity: 3.7 litres (6.5 pints) without filter, 4.5 litres (8 pints) with filter

## TRANSMISSION

3 Speed Fully Synchronesh – Manual – Column Shift  
Oil Capacity: 2.13 litres (3.75 pints)  
4 Speed Fully Synchronesh – Manual – Floor and Console Shift  
Oil Capacity: 1.136 litres (2 pints)  
4 Speed Heavy Duty – Manual – Console Shift  
Oil Capacity: 1.619 litres (2.85 pints)  
2 Speed – Automatic (Powerglide) – Column and Console Shift  
Oil Capacity: 5.8 litres (10.25 pints) 6 Cyl. Engs., 6 litres (10.5 pints) 8 Cyl. Engs.  
3 Speed Trimatic – Automatic – Column and Console Shift  
Oil Capacity: 3.368 litres (5.93 pints)

## ADJUSTMENTS

Spark Plug Gap: .96mm (.038")  
Contact Point Set Gap: Bosch – .48/.63mm (.019/.025") 6 Cyl. Engs.  
Bosch – .30/.40mm (.012/.016") 8 Cyl. Engs.  
Lucas – .43/.60mm (.017/.024") 6 Cyl. Engs.  
Delco Remy – .48mm (.019")

# HG HOLDEN 70 - 71



**CODE**

80737

MONARO 'GTS' COUPE 6 Cyl.

80837

MONARO 'GTS' COUPE 8 Cyl.

81837

MONARO 'GTS 350' COUPE 8 Cyl.



**CODE**

80170

BELMONT PANEL VAN 6 Cyl.

80270

BELMONT PANEL VAN 8 Cyl.



**CODE**

80180

BELMONT COUPE UTILITY 6 Cyl.

80280

BELMONT COUPE UTILITY 8 Cyl.

80380

KINGSWOOD COUPE UTILITY 6 Cyl.

80480

KINGSWOOD COUPE UTILITY 8 Cyl.

# HG HOLDEN 70 - 71

PRODUCED IN RIGHT HAND DRIVE AND LEFT HAND DRIVE — TOTAL HG VEHICLES BUILT 155,787

MODEL		INTRODUCED
80737	Monaro GTS Coupe 6 Cyl.	July, 1970 — July, 1971
80837	Monaro GTS Coupe 8 Cyl.	July, 1970 — July, 1971
81837	Monaro GTS 350 Coupe 8 Cyl.	July, 1970 — July, 1971
80170	Belmont Panel Van 6 Cyl.	July, 1970
80270	Belmont Panel Van 8 Cyl.	July, 1970
80180	Belmont Coupe Utility 6 Cyl.	July, 1970
80280	Belmont Coupe Utility 8 Cyl.	July, 1970
80380	Kingswood Coupe Utility 6 Cyl.	July, 1970
80480	Kingswood Coupe Utility 8 Cyl.	July, 1970

## ENGINE

6 Cyl. 85.7mm (3.3/8") Bore 161cu.in.  
 Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter

6 Cyl. 92.1mm (3.5/8") Bore 186cu.in. and S  
 Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter

8 Cyl. 92.1mm (3.5/8") Bore 253cu.in.  
 Oil Capacity: 3.7 litres (6.5 pints) without filter, 4.5 litres (8 pints) with filter

8 Cyl. 101.6mm (4.00") Bore 308cu.in.  
 Oil Capacity: 3.7 litres (6.5 pints) without filter, 4.5 litres (8 pints) with filter

8 Cyl. 101.6mm (4.00") Bore 350cu.in.  
 Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter

## TRANSMISSION

3 Speed Fully Synchromesh — Manual — Column Shift  
 Oil Capacity: 2.13 litres (3.75 pints)

4 Speed Fully Synchromesh — Manual — Floor and Console Shift  
 Oil Capacity: 1.136 litres (2 pints)

4 Speed Heavy Duty — Manual — Console Shift  
 Oil Capacity: 1.619 litres (2.85 pints)

2 Speed — Automatic (Powerglide) — Column and Console Shift  
 Oil Capacity: 5.8 litres (10.25 pints) 6 Cyl. Engs., 6 litres (10.5 pints) 8 Cyl. Engs.

3 Speed Trimatic — Automatic — Column and Console Shift  
 Oil Capacity: 3.368 litres (5.93 pints)

## ADJUSTMENTS

Spark Plug Gap: .96mm (.038")

Contact Point Set Gap: Bosch — .48/.63mm (.019/.025") 6 Cyl. Engs.  
 Bosch — .30/.40mm (.012/.016") 8 Cyl. Engs.  
 Lucas — .43/.60mm (.017/.024") 8 Cyl. Engs.  
 Delco Remy — .48mm (.019")

# VEHICLE NUMBERING SYSTEM (V.I.N.)

**HQ HOLDEN** from 1st October 1972

**HJ HOLDEN**

**HX HOLDEN**

**HZ HOLDEN**

MODEL NUMBER	
8M60	HOLDEN CHASSIS & CAB
8M70	HOLDEN PANEL VAN
8M80	HOLDEN UTILITY
8M69	BELMONT SEDAN
8M35	BELMONT STATION SEDAN
8N69	KINGSWOOD SEDAN
8N35	KINGSWOOD STATION SEDAN
8N80	KINGSWOOD UTILITY
8P 69	PREMIER SEDAN
8P 35	PREMIER STATION SEDAN
8P 37	MONARO 'LS' COUPE
8Q69	MONARO 'GTS' SEDAN
8Q37	MONATO 'GTS' COUPE
8Q37	LE (LIMITED EDITION) COUPE

ENGINE IDENTIFICATION					
E	-	QE	173	LC	(2850)-
D	-	QD	173	HC	(2850)-
M	-	QM	202	LC	(3300)-
L	-	QL	202	HC	(3300)-
S	-	QS	253	LC	(4.2)-
R	-	QR	253	HC	(4.2)-
T	-	QT	308	HC	(5.0)-

**8N69 | R | D | J5 | 13344 | J**

MODEL YEAR	
D - 1974	G - 1977
E - 1975	H - 1978
F - 1976	J - 1979

SERIES CODE	
Q - HQ	X - HX
J - HJ	Z - HZ

ASSEMBLY PLANT CODES
H1 THRU H4 : BRISBANE
H5 THRU H9 : SYDNEY
J 1 THRU J 9 : DANDENONG
L 1 THRU L 5 : ADELAIDE

VEHICLE SERIAL NUMBER
THIS NUMBER REPRESENTS THE SEQUENCE IN WHICH THE VEHICLE WAS BUILT AT THE PLANT CONCERNED

# HQ HOLDEN 71 - 74



CODE

80135 BELMONT 4 Door Station Wagon 6 Cyl.  
80235 BELMONT 4 Door Station Wagon 8 Cyl.  
80335 KINGSWOOD 4 Door Station Wagon 6 Cyl.  
80435 KINGSWOOD 4 Door Station Wagon 8 Cyl.



CODE

80169 BELMONT 4 Door Sedan 6 Cyl.  
80269 BELMONT 4 Door Sedan 8 Cyl.  
80369 KINGSWOOD 4 Door Sedan 6 Cyl.  
80469 KINGSWOOD 4 Door Sedan 8 Cyl.



CODE

80269 SS 4 Door Sedan 253 Eng.

# HQ HOLDEN 71-74

PRODUCED IN RIGHT HAND DRIVE – TOTAL HQ VEHICLES BUILT 485,650

MODEL		INTRODUCED
80135	Belmont Station Wagon 6 Cyl.	July, 1971 – October, 1974
80235	Belmont Station Wagon 8 Cyl.	July, 1971 – October, 1974
80169	Belmont Sedan 6 Cyl.	July, 1971 – October, 1974
80269	Belmont Sedan 8 Cyl.	July, 1971 – October, 1974
80269	"SS" Sedan 8 Cyl.	September, 1972 – December, 1972
80335	Kingswood Station Wagon 6 Cyl.	July, 1971 – October, 1974
80435	Kingswood Station Wagon 8 Cyl.	July, 1971 – October, 1974
80369	Kingswood Sedan 6 Cyl.	July, 1971 – October, 1974
80469	Kingswood Sedan 8 Cyl.	July, 1971 – October, 1974

## ENGINE

6 Cyl. 88.9mm (3.50") Bore 173cu.in.  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter  
6 Cyl. 92.1mm (3.62") Bore 202cu.in.  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter  
8 Cyl. 92.1mm (3.62") Bore 253cu.in.  
Oil Capacity: 4 litres (7 pints) without filter, 4.8 litres (8.5 pints) with filter  
8 Cyl. 101.6mm (4.00") Bore 308cu.in.  
Oil Capacity: 4 litres (7 pints) without filter, 4.8 litres (8.5 pints) with filter

## TRANSMISSION

3 Speed Fully Synchronesh – Manual – Column Shift  
Oil Capacity: 2.13 litres (3.75 pints)  
4 Speed Fully Synchronesh – Manual – Floor and Console Shift  
Oil Capacity: 2.13 litres (3.75 pints)  
Trimatic – Automatic – Console and Column Shift  
Oil Capacity: 6.1 litres (10.7 pints) 6 Cyl. Eng., 8.7 litres (15.3 pints) 8 Cyl. Eng.  
3 Speed Turbo Hydra-Matic '400' – Automatic – Column and Console Shift  
Oil Capacity: 10.4 litres (18.3 pints)

## ADJUSTMENTS

Spark Plug Gap: .89mm (.035")  
Contact Point Set Gap: Bosch – .48/.63mm (.019/.025") 6 Cyl. Engs.  
Bosch – .30/.40mm (.012/.016") 8 Cyl. exc. 350 Engs.  
Delco Remy – .48mm (.109") 350 Eng.



# HQ HOLDEN 71 - 74



CODE

81135 PREMIER 4 Door Station Wagon 6 Cyl.  
81235 PREMIER 4 Door Station Wagon 8 Cyl.



CODE

81169 PREMIER 4 Door Sedan 6 Cyl.  
81269 PREMIER 4 Door Sedan 8 Cyl.



CODE

81169 SILVER ANNIVERSARY 4 Door Sedan 6 Cyl.

# HQ HOLDEN 71-74

PRODUCED IN RIGHT HAND DRIVE — TOTAL HQ VEHICLES BUILT 485,650

MODEL		INTRODUCED
81135	Premier Station Wagon 6 Cyl.	July, 1971 — October, 1974
81235	Premier Station Wagon 8 Cyl.	July, 1971 — October, 1974
81169	Premier Sedan 6 Cyl.	July, 1971 — October, 1974
81169	Premier Sedan 6 Cyl. Silver Anniversary	November, 1973
81269	Premier Sedan 8 Cyl.	July, 1971 — October, 1974

## ENGINE

6 Cyl. 88.9mm (3.50") Bore 173cu.in.  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter

6 Cyl. 92.1mm (3.62") Bore 202cu.in.  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter

8 Cyl. 92.1mm (3.62") Bore 253cu.in.  
Oil Capacity: 4 litres (7 pints) without filter, 4.8 litres (8.5 pints) with filter

8 Cyl. 101.6mm (4.00") Bore 308cu.in.  
Oil Capacity: 4 litres (7 pints) without filter, 4.8 litres (8.5 pints) with filter

## TRANSMISSION

3 Speed Fully Synchronesh — Manual — Column Shift  
Oil Capacity: 2.13 litres (3.75 pints)

4 Speed Fully Synchronesh — Manual — Floor and Console Shift  
Oil Capacity: 2.13 litres (3.75 pints)

Trimatic — Automatic — Console and Column Shift  
Oil Capacity: 6.1 litres (10.7 pints) 6 Cyl. Engs., 8.7 litres (15.3 pints) 8 Cyl. Engs.

3 Speed Turbo Hydra-Matic '400' — Automatic — Column and Console Shift  
Oil Capacity: 10.4 litres (18.3 pints)

## ADJUSTMENTS

Spark Plug Gap: .89mm (.035")

Contact Point Set Gap: Bosch — .48/.63mm (.019/.025") 6 Cyl. Engs.  
Bosch — .30/.40mm (.012/.016") 8 Cyl. exc. 350 Engs.  
Delco Remy — .48mm (.109") 350 Eng.

# HQ HOLDEN 71 - 74



CODE

80337 MONARO 2 Door Coupe 6 Cyl.  
80437 MONARO 2 Door Coupe 8 Cyl.



CODE

80837 GTS MONARO 2 Door Coupe 253,308 Eng.  
81837 GTS MONARO 2 Door Coupe 350 Eng.



CODE

81137 LUXURY SPORTS 2 Door Coupe 6 Cyl.  
81237 LUXURY SPORTS 2 Door Coupe 8 Cyl.



CODE

80469 GTS MONARO 4 Door Sedan 8 Cyl.

# HQ HOLDEN

# 71 - 74

PRODUCED IN RIGHT HAND DRIVE – TOTAL HQ VEHICLES BUILT 485,650

80337	Monaro Coupe 6 Cyl.	July, 1971 – October, 1974
80437	Monaro Coupe 8 Cyl.	July, 1971 – October, 1974
80469	Monaro GTS Sedan 8 Cyl.	March, 1973 – October, 1974
80837	Monaro GTS Coupe 8 Cyl.	July, 1971 – October, 1974
81837	Monaro GTS 350 Coupe 8 Cyl.	July, 1971 – October, 1974
81137	Luxury Sports Coupe 6 Cyl.	July, 1971 – October, 1974
81237	Luxury Sports Coupe 8 Cyl.	July, 1971 – October, 1974

## ENGINE

	6 Cyl. 88.9mm (3.50") Bore 173cu.in.
Oil Capacity:	3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter
	6 Cyl. 92.1mm (3.62") Bore 202cu.in.
Oil Capacity:	3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter
	8 Cyl. 92.1mm (3.62") Bore 253cu.in.
Oil Capacity:	4 litres (7 pints) without filter, 4.8 litres (8.5 pints) with filter
	8 Cyl. 101.6mm (4.00") Bore, 308cu.in.
Oil Capacity:	4 litres (7 pints) without filter, 4.8 litres (8.5 pints) with filter
	8 Cyl. 101.6mm (4.00") Bore, 350cu.in.
Oil Capacity:	4 litres (7 pints) without filter, 4.8 litres (8.5 pints) with filter

## TRANSMISSION

	3 Speed Fully Synchronesh – Manual – Column Shift
	Oil Capacity: 2.13 litres (3.75 pints)
	4 Speed Fully Synchronesh – Manual – Floor and Console Shift
	Oil Capacity: 2.13 litres (3.75 pints)
	4 Speed Fully Synchronesh – Manual – 350 Engine Only – Console Shift
	Oil Capacity: 1.42 litres (2.5 pints)
	Trimatic – Automatic – Console and Column Shift
Oil Capacity:	6.1 litres (10.7 pints) 6 Cyl. Engs., 8.7 litres (15.3 pints) 8 Cyl. Engs.
	3 Speed Turbo Hydra-Matic '400' – Automatic – Column and Console Shift
	Oil Capacity: 10.4 litres (18.3 pints)

## ADJUSTMENTS

Spark: Plug Gap:	.89mm (.035")
Contact Point Set Gap:	Bosch – .48/.63mm (.019"/.025") 6 Cyl. Engs.
	Bosch – .30/.40mm (.012"/.016") 8 Cyl. Engs. exc. 350 Engs.
	Delco Remy – .48mm (.019") 350 Eng.

# HQ HOLDEN 71 - 74



CODE

80160 HOLDEN CHASSIS & CAB 6 Cyl.  
80260 HOLDEN CHASSIS & CAB 8 Cyl.



CODE

80170 BELMONT PANEL VAN 6 Cyl.  
80270 BELMONT PANEL VAN 8 Cyl.



CODE

80180 BELMONT COUPE UTILITY 6 Cyl.  
80280 BELMONT COUPE UTILITY 8 Cyl.  
80380 KINGSWOOD COUPE UTILITY 6 Cyl.  
80480 KINGSWOOD COUPE UTILITY 8 Cyl.

# HQ HOLDEN 71-74

PRODUCED IN RIGHT HAND DRIVE — TOTAL HQ VEHICLES BUILT 485,650

MODEL		INTRODUCED
80160	Chassis and Cab 6 Cyl.	July, 1971 — October, 1974
80260	Chassis and Cab 8 Cyl.	November, 1971 — October, 1974
80170	Belmont Panel Van 6 Cyl.	July, 1971 — October, 1974
80270	Belmont Panel Van 8 Cyl.	July, 1971 — October, 1974
80180	Belmont Coupe Utility 6 Cyl.	July, 1971 — October, 1974
80280	Belmont Coupe Utility 8 Cyl.	July, 1971 — October, 1974
80380	Kingswood Coupe Utility 6 Cyl.	July, 1971 — October, 1974
80480	Kingswood Coupe Utility 8 Cyl.	July, 1971 — October, 1974

## ENGINE

6 Cyl. 88.9mm (3.50") Bore 173cu.in.  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter

6 Cyl. 92.1mm (3.62") Bore 202cu.in.  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter

8 Cyl. 92.1mm (3.62") Bore 253cu.in.  
Oil Capacity: 4 litres (7 pints) without filter, 4.8 litres (8.5 pints) with filter

8 Cyl. 101.6mm (4.00") Bore 308cu.in.  
Oil Capacity: 4 litres (7 pints) without filter, 4.8 litres (8.5 pints) with filter

## TRANSMISSION

3 Speed Fully Synchromesh — Manual — Column Shift  
Oil Capacity: 2.13 litres (3.75 pints)

4 Speed Fully Synchromesh — Manual — Floor and Console Shift  
Oil Capacity: 2.13 litres (3.75 pints)

Trimatic — Automatic — Console and Column Shift  
Oil Capacity: 6.1 litres (10.7 pints) 6 Cyl. Engs., 8.7 litres (15.3 pints) 8 Cyl. Engs.

## ADJUSTMENTS

Spark Plug Gap: .89mm (.035")

Contact Point Set Gap: Bosch — .48/.63mm (.019/.025") 6 Cyl. Engs.  
Bosch — .30/.40mm (.012/.016") 8 Cyl. Engs.

# HJ HOLDEN 74 - 76

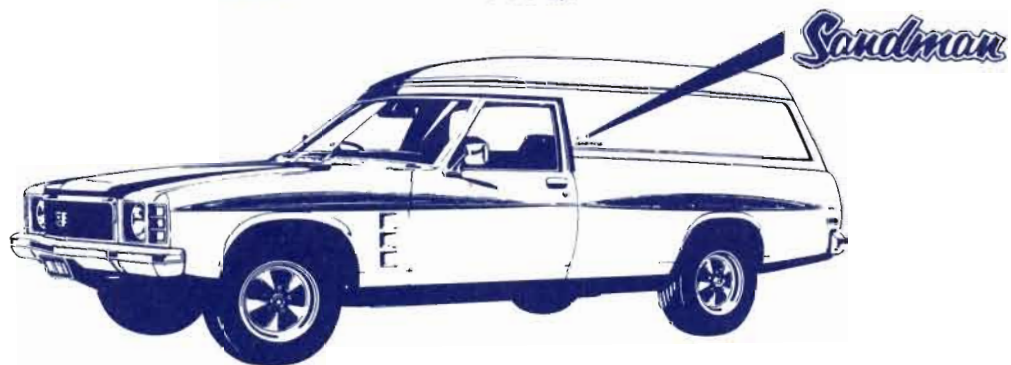


CODE  
8WM60 HOLDEN CHASSIS & CAB 6 & 8 Cyl.

**HOLDEN**



CODE  
8WM70 PANEL VAN 6 & 8 Cyl.



CODE  
8WM70 SANDMAN PANEL VAN 6 & 8 Cyl.

# HJ HOLDEN 74 - 76

PRODUCED IN RIGHT HAND DRIVE

## MODEL

8WM60 Holden Chassis and Cab  
8WM70 Holden Panel Van  
8WM70 Holden Panel Van "Sandman"

## INTRODUCED

October, 1974  
October, 1974  
October, 1974

## ENGINE

6 Cyl. 88.9mm (3.50") Bore 2850 cc  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter  
6 Cyl. 92.1mm (3.62") Bore 3300 cc  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter  
8 Cyl. 92.1mm (3.62") Bore 4.2 Litre  
Oil Capacity: 4 litres (7 pints) without filter, 4.8 litres (8.5 pints) with filter  
8 Cyl. 101.6mm (4.00") Bore 5.0 Litre  
Oil Capacity: 4 litres (7 pints) without filter, 4.8 litres (8.5 pints) with filter

## TRANSMISSION

3 Speed Fully Synchronesh — Manual — Column Shift  
Oil Capacity: 2.13 litres (3.75 pints)  
4 Speed Fully Synchronesh — Manual — Floor and Console Shift  
Oil Capacity: 2.13 litres (3.75 pints)  
Trimatic — Automatic — Console and Column Shift  
Oil Capacity: 6.1 litres (10.7 pints) 6 Cyl. Engs., 8.7 litres (15.3 pints) 8 Cyl. Engs.  
3 Speed Turbo Hydra-Matic '400' — Automatic — Column and Console Shift  
Oil Capacity: 10.4 litres (18.3 pints)

## ADJUSTMENTS

Spark Plug Gap: .89mm (.035")  
Contact Point Set Gap: Bosch — .48/.63mm (.019/.025") 6 Cyl. Engs.  
Bosch — .30/.40mm (.012/.016") 8 Cyl. Engs.  
Lucas — .48/.63mm (.019/.025")



# HJ HOLDEN 74 - 76



*Monaro*

CODE  
8WQ69

MONARO 'GTS' 4 DOOR SEDAN 8 Cyl.

**HOLDEN**



CODE  
8WM80  
8WN80

UTILITY 6 & 8 Cyl.  
KINGSWOOD UTILITY 6 & 8 Cyl.

*Sandman*



CODE  
8WM80

SANDMAN UTILITY 6 & 8 Cyl.

# HJ HOLDEN 74 - 76

PRODUCED IN RIGHT HAND DRIVE

8WQ69	Monaro GTS Sedan	October, 1974
8WM80	Holden Coupe Utility	October, 1974
8WM80	Holden Coupe Utility "Sandman"	October, 1974
8WN80	Kingswood Coupe Utility	October, 1974
8WN80	Kingswood Coupe Utility "Sandman"	October, 1974

## ENGINE

6 Cyl. 88.9mm (3.50") Bore 2850 cc  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter  
6 Cyl. 92.1mm (3.62") Bore 3300 cc  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter  
8 Cyl. 92.1mm (3.62") Bore 4.2 Litre  
Oil Capacity: 4 litres (7 pints) without filter, 4.8 litres (8.5 pints) with filter  
8 Cyl. 101.6mm (4.00") Bore 5.0 Litre  
Oil Capacity: 4 litres (7 pints) without filter, 4.8 litres (8.5 pints) with filter

## TRANSMISSION

3 Speed Fully Synchronesh — Manual — Column Shift  
Oil Capacity: 2.13 litres (3.75 pints)  
4 Speed Fully Synchronesh — Manual — Floor and Console Shift  
Oil Capacity: 2.13 litres (3.75 pints)  
Trimatic — Automatic — Console and Column Shift  
Oil Capacity: 6.1 litres (10.7 pints) 6 Cyl. Eng., 8.7 litres (15.3 pints) 8 Cyl. Eng.  
3 Speed Turbo Hydra-Matic '400' — Automatic — Column and Console Shift  
Oil Capacity: 10.4 litres (18.3 pints)

## ADJUSTMENTS

Spark Plug Gap: .89mm (.035")  
Contact Point Set Gap: Bosch — .48/.63mm (.019/.025") 6 Cyl. Eng.  
Bosch — .30/.40mm (.012/.016") 8 Cyl. Eng.  
Lucas — .48/.63mm (.019/.025")

# HJ HOLDEN 74 - 76



PREMIER

CODE  
8WP35

PREMIER 4 DOOR STATION WAGON 6 & 8 Cyl.



CODE  
8WP69

PREMIER 4 DOOR SEDAN 6 & 8 Cyl.



CODE  
8WP37

MONARO 2 DOOR 'LS' COUPE 6 & 8 Cyl.

*Monaro LS*



CODE  
8WQ37

MONARO 2 DOOR 'GTS' COUPE 8 Cyl.

**GTS**

# HJ HOLDEN 74 - 76

PRODUCED IN RIGHT HAND DRIVE

MODEL		INTRODUCED
8WP 35	Premier Station Wagon	October, 1974
8WN37	Monaro Coupe	October, 1974
8WP 37	Monaro LS Coupe	October, 1974
8WQ37	Monaro GTS Coupe	October, 1974
8WP 69	Premier Sedan	October, 1974

## ENGINE

6 Cyl. 88.9mm (3.50") Bore 2850 cc  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter  
6 Cyl. 92.1mm (3.62") Bore 3300 cc  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter  
8 Cyl. 92.1mm (3.62") Bore 4.2 Litre  
Oil Capacity: 4 litres (7 pints) without filter, 4.8 litres (8.5 pints) with filter  
8 Cyl. 101.6mm (4.00") Bore 5.0 Litre  
Oil Capacity: 4 litres (7 pints) without filter, 4.8 litres (8.5 pints) with filter

## TRANSMISSION

3 Speed Fully Synchronesh – Manual – Column Shift  
Oil Capacity: 2.13 litres (3.75 pints)  
4 Speed Fully Synchronesh – Manual – Floor and Console Shift  
Oil Capacity: 2.13 litres (3.75 pints)  
Trimatic – Automatic – Console and Column Shift  
Oil Capacity: 6.1 litres (10.7 pints) 6 Cyl. Engs., 8.7 litres (15.3 pints) 8 Cyl. Engs.  
3 Speed Turbo Hydra-Matic '400' – Automatic – Column and Console Shift  
Oil Capacity: 10.4 litres (18.3 pints)

## ADJUSTMENTS

Spark Plug Gap: .89mm (.035")  
Contact Point Set Gap: Bosch – .48/.63mm (.019/.025") 6 Cyl. Engs.  
Bosch – .30/.40mm (.012/.016") 8 Cyl. Engs.  
Lucas – .48/.63mm (.019/.025")

# HJ HOLDEN 74 - 76



Belmont

CODE  
8WM35  
8WN35

BELMONT 4 DOOR STATION WAGON 6 & 8 Cyl.  
KINGSWOOD 4 DOOR STATION WAGON 6 & 8 Cyl.



Kingswood

DELUXE

CODE  
8WN35

KINGSWOOD 'DELUXE' 4 DOOR STATION WAGON 6 Cyl.

Vacationer II



CODE  
8WM69  
8WN69  
8WN69

BELMONT 4 DOOR SEDAN 6 & 8 Cyl.  
KINGSWOOD 4 DOOR SEDAN 6 & 8 Cyl.  
"VACATIONER II" 6 Cyl.



CODE  
8WN69

KINGSWOOD 'DELUXE' 4 DOOR SEDAN 6 Cyl.

# HJ HOLDEN 74 - 76

PRODUCED IN RIGHT HAND DRIVE – TOTAL VEHICLES BUILT 167,251

MODEL		INTRODUCED
8WM35	Belmont Station Wagon	October, 1974
8WN35	Kingswood Station Wagon	October, 1974
8WN35	Kingswood Station Wagon "De Luxe"	July, 1975
8WM69	Belmont Sedan	October, 1974
8WN69	Kingswood Sedan	October, 1974
8WN69	Kingswood Sedan "De Luxe"	July, 1975
8WN69	Kingswood Sedan "Vacationer II"	November, 1975

## ENGINE

6 Cyl. 88.9mm (3.50") Bore 2850 cc  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter  
6 Cyl. 92.1mm (3.62") Bore 3300 cc  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter  
8 Cyl. 92.1mm (3.62") Bore 4.2 Litre  
Oil Capacity: 4 litres (7 pints) without filter, 4.8 litres (8.5 pints) with filter  
8 Cyl. 101.6mm (4.00") Bore 5.0 Litre  
Oil Capacity: 4 litres (7 pints) without filter, 4.8 litres (8.5 pints) with filter

## TRANSMISSION

3 Speed Fully Synchronesh -- Manual -- Column Shift  
Oil Capacity: 2.13 litres (3.75 pints)  
4 Speed Fully Synchronesh -- Manual -- Floor and Console Shift  
Oil Capacity: 2.13 litres (3.75 pints)  
Trimatic -- Automatic -- Console and Column Shift  
Oil Capacity: 6.1 litres (10.7 pints) 6 Cyl. Engs., 8.7 litres (15.3 pints) 8 Cyl. Engs.  
3 Speed Turbo Hydra-Matic '400' -- Automatic -- Column and Console Shift  
Oil Capacity: 10.4 litres (18.3 pints)

## ADJUSTMENTS

Spark Plug Gap: .89mm (.035")  
Contact Point Set Gap: Bosch -- .48/.63mm (.019/.025") 6 Cyl. Engs.  
Bosch -- .30/.40mm (.012/.016") 8 Cyl. Engs.  
Lucas -- .48/.63mm (.019/.025")

# HX HOLDEN 76 - 77



CODE  
8WM60 HOLDEN CHASSIS & CAB 6 & 8 Cyl.



CODE  
8WM70 PANEL VAN 6 & 8 Cyl.

← HOLDEN



CODE  
8WM70 SANDMAN PANEL VAN 6 & 8 Cyl.



SANDMAN



CODE  
8WN70 KINGSWOOD PANEL VAN 6 & 8 Cyl.

# HX HOLDEN 76 - 77

PRODUCED IN RIGHT HAND DRIVE

MODEL	INTRODUCED
8WM60 Holden Chassis and Cab 6 & 8 Cyl.	July, 1976
8WM70 Holden Panel Van 6 & 8 Cyl.	July, 1976
8WM70 Sandman Panel Van 6 & 8 Cyl.	July, 1976
8WN70 Kingswood Panel Van 6 & 8 Cyl.	July, 1976

## ENGINE

6 Cyl. 88.9mm (3.50") Bore 2850 cc  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter  
6 Cyl. 92.1mm (3.62") Bore 3300 cc  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter  
8 Cyl. 92.1mm (3.62") Bore 4.2 Litre  
Oil Capacity: 4 litres (7 pints) without filter, 4.8 litres (8.5 pints) with filter  
8 Cyl. 101.6mm (4.00") Bore 5.0 Litre  
Oil Capacity: 4 litres (7 pints) without filter, 4.8 litres (8.5 pints) with filter

## TRANSMISSION

3 Speed Fully Synchronesh – Manual – Column Shift  
Oil Capacity: 1.7 litres (3.75 pints)  
4 Speed – Manual – Floor and Console Shift  
Oil Capacity: 1.7 litres (3.75 pints)  
3 Speed Trimatic – Automatic – Console and Column Shift  
Oil Capacity: 6.1 litres (10.7 pints) 6 Cyl. Engs., 8.7 litres (15.3 pints) 8 Cyl. Engs.  
3 Speed Turbo Hydra-Matic '400' – Automatic – Column and Console Shift  
Oil Capacity: 10.4 litres (18.3 pints)

## ADJUSTMENTS

Spark Plug Gap: 1.01mm (.040")  
Contact Point Set Gap: 6 Cyl. .40/.50mm (.016/.020")  
8 Cyl. .33/.45mm (.013/.018")  
Dist. Dwell Angle: 6 Cyl. 30/40°  
8 Cyl. 26/30°



# HX HOLDEN 76 - 77



CODE  
8WM80 UTILITY 6 & 8 Cyl.



CODE  
8WM80 SANDMAN UTILITY 6 & 8 Cyl.



CODE  
8WN80 KINGSWOOD UTILITY 6 & 8 Cyl.

# HX HOLDEN 76 - 77

PRODUCED IN RIGHT HAND DRIVE

## MODEL

8WM80 Holden Utility 6 & 8 Cyl.  
8WM80 Sandman Utility 6 & 8 Cyl.  
8WN80 Kingswood Utility 6 & 8 Cyl.

## INTRODUCED

July, 1976  
July, 1976  
July, 1976

## ENGINE

6 Cyl. 88.9mm (3.50") Bore 2850 cc  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter  
6 Cyl. 92.1mm (3.62") Bore 3300 cc  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter  
8 Cyl. 92.1mm (3.62") Bore 4.2 Litre  
Oil Capacity: 4 litres (7 pints) without filter, 4.8 litres (8.5 pints) with filter  
8 Cyl. 101.6mm (4.00") Bore 5.0 Litre  
Oil Capacity: 4 litres (7 pints) without filter, 4.8 litres (8.5 pints) with filter

## TRANSMISSION

3 Speed Fully Synchronesh — Manual — Column Shift  
Oil Capacity: 1.7 litres (3.75 pints)  
4 Speed — Manual — Floor and Console Shift  
Oil Capacity: 1.7 pints (3.75 pints)  
3 Speed Trimatic — Automatic — Console and Column Shift  
Oil Capacity: 6.1 litres (10.7 pints) 6 Cyl. Engs., 8.7 litres (15.3 pints) 8 Cyl. Engs.  
3 Speed Turbo Hydra-Matic '400' — Automatic — Column and Console Shift  
Oil Capacity: 10.4 litres (18.3 pints)

## ADJUSTMENTS

Spark Plug Gap: 1.01mm (.040")  
Contact Point Set Gap: 6 Cyl. .40/.50mm (.016/.020")  
8 Cyl. .33/.45mm (.013/.018")  
Dist Dwell Angle: 6 Cyl. 30/40°  
8 Cyl. 26/30°

# HX HOLDEN 76 - 77



*Premier*

CODE  
8WP69 PREMIER 4 DOOR SEDAN 6 & 8 Cyl.



*Monaro*

**GTS**

CODE  
8WQ69 MONARO 'GTS' 4 DOOR SEDAN 8 Cyl.



CODE  
8WQ37 LE (Limited Edition) 2 DOOR COUPE 8 Cyl.

# HX HOLDEN 76 - 77

PRODUCED IN RIGHT HAND DRIVE

## MODEL

8WP 69 Premier 4 Door Sedan 6 & 8 Cyl.  
8WQ37 LE (Limited Edition) 2 Door Coupe 8 Cyl.  
8WQ69 Monaro GTS 4 Door Sedan 8 Cyl.

## INTRODUCED

July, 1976  
August, 1976  
July, 1976

## ENGINE

6 Cyl. 88.9mm (3.50") Bore 2850 cc  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter  
6 Cyl. 92.1mm (3.62") Bore 3300 cc  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter  
8 Cyl. 92.1mm (3.62") Bore 4.2 Litre  
Oil Capacity: 4 litres (7 pints) without filter, 4.8 litres (8.5 pints) with filter  
8 Cyl. 101.6mm (4.00") Bore 5.0 Litre  
Oil Capacity: 4 litres (7 pints) without filter, 4.8 litres (8.5 pints) with filter

## TRANSMISSION

3 Speed Fully Synchronesh – Manual – Column Shift  
Oil Capacity: 1.7 litres (3.75 pints)  
4 Speed – Manual – Floor and Console Shift  
Oil Capacity: 1.7 litres (3.75 pints)  
3 Speed Trumatic – Automatic – Console and Column Shift  
Oil Capacity: 6.1 litres (10.7 pints) 6 Cyl. Engs., 8.7 litres (15.3 pints) 8 Cyl. Engs.  
3 Speed Turbo Hydra-Matic '400' – Automatic – Column and Console Shift  
Oil Capacity: 10.4 litres (18.3 pints)

## ADJUSTMENTS

Spark Plug Gap: 1.01mm (.040")  
Contact Point Set Gap: 6 Cyl. .40/.50mm (.016/.020")  
8 Cyl. .33/.45mm (.013/.018")  
Dist. Dwell Angle: 6 Cyl. 30/40°  
8 Cyl. 26/30°

# HX HOLDEN 76 - 77



*Kingswood*

CODE  
8WM69 BELMONT 4 DOOR SEDAN 6 & 8 Cyl.  
8WN69 KINGSWOOD 4 DOOR SEDAN 6 & 8 Cyl.



*Kingswood*

CODE  
8WM35 BELMONT 4 DOOR STATION WAGON 6 & 8 Cyl.  
8WN35 KINGSWOOD 4 DOOR STATION WAGON 6 & 8 Cyl.



*Premier*

CODE  
8WF35 PREMIER 4 DOOR STATION WAGON 6 & 8 Cyl.



# HX HOLDEN 76 - 77

PRODUCED IN RIGHT HAND DRIVE – TOTAL VEHICLES BUILT 110,669

MODEL	INTRODUCED
8WM35 Belmont 4 Door Station Wagon 6 & 8 Cyl.	July, 1976
8WM35 Kingswood 4 Door Station Wagon 6 & 8 Cyl.	July, 1976
8WP 35 Premier 4 Door Station Wagon 6 & 8 Cyl.	July, 1976
8WM69 Belmont 4 Door Sedan 6 & 8 Cyl.	July, 1976
8WM69 Kingswood 4 Door Sedan 6 & 8 Cyl.	July, 1976

## ENGINE

6 Cyl. 88.9mm (3.50") Bore 2850 cc  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter  
6 Cyl. 92.1mm (3.62") Bore 3300 cc  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter  
8 Cyl. 92.1mm (3.62") Bore 4.2 Litre  
Oil Capacity: 4 litres (7 pints) without filter, 4.8 litres (8.5 pints) with filter  
8 Cyl. 101.6mm (4.00") Bore 5.0 Litre  
Oil Capacity: 4 litres (7 pints) without filter, 4.8 litres (8.5 pints) with filter

## TRANSMISSION

3 Speed Fully Synchronesh – Manual – Column Shift  
Oil Capacity: 1.7 litres (3.75 pints)  
4 Speed – Manual – Floor and Console Shift  
Oil Capacity: 1.7 litres (3.75 pints)  
3 Speed Trimatic – Automatic – Console and Column Shift  
Oil Capacity: 6.1 litres (10.7 pints) 6 Cyl. Engs., 8.7 litres (15.3 pints) 8 Cyl. Engs.  
3 Speed Turbo Hydra-Matic '400' – Automatic – Column and Console Shift  
Oil Capacity: 10.4 litres (18.3 pints)

## ADJUSTMENTS

Spark Plug Gap: 1.01mm (.040")  
Contact Point Set Gap: 6 Cyl. .40/.50mm (.016/.020")  
8 Cyl. .33/.45mm (.013/.018")  
Dist. Dwell Angle: 6 Cyl. 30/40°  
8 Cyl. 26/30°

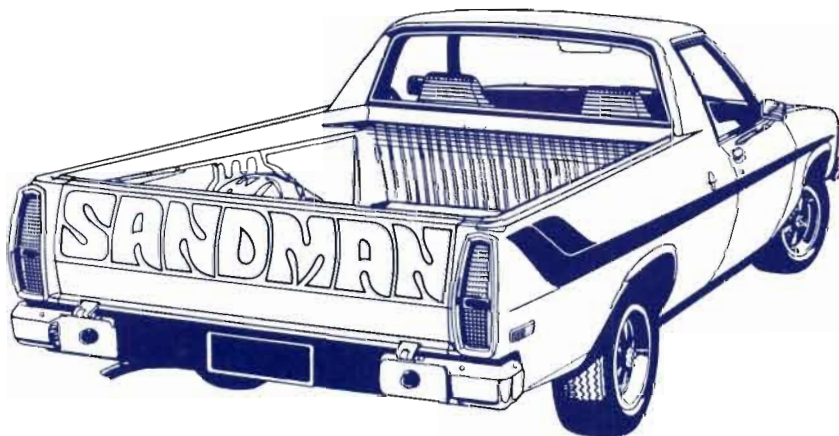
# HZ HOLDEN

# 77~

**HOLDEN**



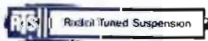
CODE  
8WM60 HOLDEN CHASSIS & CAB 6 & 8 Cyl.



CODE  
8WM80 SANDMAN UTILITY 6 & 8 Cyl.



CODE  
8WM80 UTILITY 6 & 8 Cyl.  
8WN80 KINGSWOOD UTILITY 6 & 8 Cyl.



INTRODUCED START OF PRODUCTION

# VEHICLE NUMBERING SYSTEM (V.I.N.)

## WB HOLDEN

MODEL NUMBER	
8M60	CHASSIS & CAB
8M70	PANEL VAN
8M80	UTILITY
8N80	KINGSWOOD UTILITY

ENGINE IDENTIFICATION	
L - QL202	HC 3300
R - QR253	HC 4.2 Litre
T - QT308	HC 5.0 Litre

**8M70** | **L** | **K** | **L4** | **62844** | **B**

MODEL YEAR	
K - 1980	B - 1982
A - 1981	C - 1983

SERIES CODE
B - WB

ASSEMBLY PLANT CODES
H1 THRU H4 : BRISBANE
H5 THRU H9 : SYDNEY
J1 THRU J9 : DANDENONG
L1 THRU L5 : ADELAIDE

**VEHICLE SERIAL NUMBER**  
THIS NUMBER REPRESENTS THE SEQUENCE IN WHICH THE VEHICLE WAS BUILT AT THE PLANT CONCERNED





8WM60 April, 1980



8WM60 April, 1981



8WM70 August, 1980



8WM70 April, 1980

# WB HOLDEN

## 1980 -

### MODEL

8WM60	Chassis & Cab 6 & 8 Cyl. . . . .
8WM60	Chassis & Cab 6 & 8 Cyl. . . . .
8WM70	Panel Van 6 & 8 Cyl. . . . .
8WM70	Panel Van 6 & 8 Cyl. . . . .

### INTRODUCED

April, 1980
April, 1981
April, 1980
August, 1980

### ENGINE DATA

ENGINE	CYLINDERS	BORE	STROKE	DISP	OIL CAPACITY – LITRES	
					W/OUT FILTER	WITH FILTER
3.3 Litre	6	92.075 mm	82.550 mm	3298 cc	4.0	4.8
4.2 Litre	8	92.075 mm	77.775 mm	4142 cc	4.0	4.8

### TRANSMISSION DATA

ENGINE	MAN/AUTO	SPEEDS	SHIFT	OIL CAPACITY LITRES
3.3 Litre	Manual	3	Column	1.7
3.3 Litre	Manual	4	Console	2.0
3.3 Litre	Automatic	3	Column/Console	6.1
4.2 Litre	Manual	4	Console	2.0
4.2 Litre	Automatic	3	Column/Console	6.1

ENGINE TUNE UP DATA:— REFER TO APPROPRIATE SERVICE MANUAL.



8WM80 April, 1980



8WM80 August, 1980



8WN80 April, 1980

*Kingswood*

# WB HOLDEN

1980 -

**MODEL**

8WM80 Utility 6 & 8 Cyl.....  
 8WM80 Utility 6 & 8 Cyl.....  
 8WM80 Kingswood Utility 6 & 8 Cyl.....

**INTRODUCED**

April, 1980  
 August, 1980  
 April, 1980

**ENGINE DATA**

ENGINE	CYLINDERS	BORE	STROKE	DISP	OIL CAPACITY – LITRES	
					W/OUT FILTER	WITH FILTER
3.3 Litre	6	92.075 mm	82.550 mm	3298 cc	3.4	4.2
4.2 Litre	8	92.075 mm	77.775 mm	4142 cc	4.0	4.8

**TRANSMISSION DATA**

ENGINE	MANUAL/AUTOMATIC	SPEEDS	SHIFT	OIL CAPACITY LITRES
3.3 Litre	Manual	3	Column	1.7
3.3 Litre	Manual	4	Console	2.0
3.3 Litre	Automatic	3	Column/Console	6.1
4.2 Litre	Manual	4	Console	2.0
4.2 Litre	Automatic	3	Column/Console	6.1

ENGINE TUNE UP DATA:– REFER TO APPROPRIATE SERVICE MANUAL

# HZ HOLDEN

# 77 ~

PRODUCED IN RIGHT HAND DRIVE

MODEL		INTRODUCED
8WM60	Holden Chassis & Cab 6 & 8 Cyl.	October, 1977
8WN80	Holden Utility 6 & 8 Cyl.	October, 1977
8WM80	Sandman Utility 6 & 8 Cyl.	October, 1977
8WN80	Kingswood Utility 6 & 8 Cyl.	October, 1977

## ENGINE

6 Cyl. 88.9mm (3.50") Bore 2850 cc  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter  
6 Cyl. 92.1mm (3.62") Bore 3300 cc  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter  
8 Cyl. 92.1mm (3.62") Bore 4.2 Litre  
Oil Capacity: 4 litres (7 pints) without filter, 4.8 litres (8.5 pints) with filter  
8 Cyl. 101.6mm (4.00") Bore 5.0 Litre  
Oil Capacity: 4 litres (7 pints) without filter, 4.8 litres (8.5 pints) with filter

## TRANSMISSION

3 Speed Fully Synchronesh – Manual – Column Shift  
Oil Capacity: 1.7 litres (3.75 pints)  
4 Speed – Manual – Console Shift  
Oil Capacity: 1.7 litres (3.75 pints)  
3 Speed Trimatic – Automatic – Column and Console Shift  
Oil Capacity: 6.1 litres (10.7 pints) 6 Cyl. Engs., 8.7 litres (15.3 pints) 8 Cyl. Engs.  
3 Speed Turbo Hydra-Matic '400' – Automatic – Column and Console Shift  
Oil Capacity: 10.4 litres (18.3 pints)  
3 Speed Turbo Hydra-Matic '350' – Automatic – Column and Console Shift  
Oil Capacity: 10 litres (17.5 pints)

## ADJUSTMENTS

Spark Plug Gap: 1.01mm (.040")  
Contact Point Set Gap: 6 Cyl. .40/.50mm (.016/.020")  
8 Cyl. .33/.45mm (.013/.018")  
Dist. Dwell Angle: 6 Cyl. 30/35°  
8 Cyl. 26/30°

# HZ HOLDEN 77~



SANDMAN



CODE  
8WM70 SANDMAN PANEL VAN 6 & 8 Cyl.



*Kingswood*

CODE  
8WM70 PANEL VAN 6 & 8 Cyl.  
8WN70 KINGSWOOD PANEL VAN 6 & 8 Cyl.

# HZ HOLDEN 77~

PRODUCED IN RIGHT HAND DRIVE

## MODEL

8WM70 Holden Panel Van 6 & 8 Cyl.  
8WM70 Sandman Panel Van 6 & 8 Cyl.  
8WN 70 Kingswood Panel Van 6 & 8 Cyl.

## INTRODUCED

October, 1977  
October, 1977  
October, 1977

## ENGINE

6 Cyl. 88.9mm (3.50") Bore 2850 cc  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter  
6 Cyl. 92.1mm (3.62") Bore 3300 cc  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter  
8 Cyl. 92.1mm (3.62") Bore 4.2 Litre  
Oil Capacity: 4 litres (7 pints) without filter, 4.8 litres (8.5 pints) with filter  
8 Cyl. 101.6mm (4.00") Bore 5.0 Litre  
Oil Capacity: 4 litres (7 pints) without filter, 4.8 litres (8.5 pints) with filter

## TRANSMISSION

3 Speed Fully Synchromesh – Manual – Column Shift  
Oil Capacity: 1.7 litres (3.75 pints)  
4 Speed – Manual – Console Shift  
Oil Capacity: 1.7 litres (3.75 pints)  
3 Speed Trimatic – Automatic – Console and Column Shift  
Oil Capacity: 6.1 litres (10.7 pints) 6 Cyl. Engs., 8.7 litres (15.3 pints) 8 Cyl. Engs.  
3 Speed Turbo Hydra-Matic '400' – Automatic – Column and Console Shift  
Oil Capacity: 10.4 litres (18.3 pints)  
3 Speed Turbo Hydra-Matic '350' – Automatic – Column and Console Shift  
Oil Capacity: 10 litres (17.5 pints)

## ADJUSTMENTS

Spark Plug Gap: 1.01mm (.040")  
Contact Point Set Gap: 6 Cyl. .40/.50mm (.016/.020")  
8 Cyl. .33/.45mm (.013/.018")  
Dist. Dwell Angle: 6 Cyl. 30/35°  
8 Cyl. 26/30°

# HZ HOLDEN 77~



*Kingswood SL*

CODE  
8WN69 KINGSWOOD 'SL' 4 DOOR SEDAN 6 & 8 Cyl.



*Kingswood*

CODE  
8WN69 KINGSWOOD 4 DOOR SEDAN 6 & 8 Cyl.



*PREMIER*

CODE  
8WP69 PREMIER 4 DOOR SEDAN 6 & 8 Cyl.





# HZ HOLDEN

# 77 ~

PRODUCED IN RIGHT HAND DRIVE

## MODEL

8WN69 Kingswood SL 4 Door Sedan 6 & 8 Cyl.  
8WN69 Kingswood 4 Door Sedan 6 & 8 Cyl.  
8WP69 Premier 4 Door Sedan 6 & 8 Cyl.

## INTRODUCED

October, 1977  
October, 1977  
October, 1977

## ENGINE

6 Cyl. 88.9mm (3.50") Bore 2850 cc  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter  
6 Cyl. 92.1mm (3.62") Bore 3300 cc  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter  
8 Cyl. 92.1mm (3.62") Bore 4.2 Litre  
Oil Capacity: 4 litres (7 pints) without filter, 4.8 litres (8.5 pints) with filter  
8 Cyl. 101.6mm (4.00") Bore 5.0 Litre  
Oil Capacity: 4 litres (7 pints) without filter, 4.8 litres (8.5 pints) with filter

## TRANSMISSION

3 Speed Fully Synchronesh – Manual – Column Shift  
Oil Capacity: 1.7 litres (3.75 pints)  
4 Speed – Manual – Console Shift  
Oil Capacity: 1.7 litres (3.75 pints)  
3 Speed Trimatic – Automatic – Console and Column Shift  
Oil Capacity: 6.1 litres (10.7 pints) 6 Cyl. Engs., 8.7 litres (15.3 pints) 8 Cyl. Engs.  
3 Speed Turbo Hydra-Matic '400' – Automatic – Column and Console Shift  
Oil Capacity: 10.4 litres (18.3 pints)  
3 Speed Turbo Hydra-Matic '350' – Automatic – Column and Console Shift  
Oil Capacity: 10 litres (17.5 pints)

## ADJUSTMENTS

Spark Plug Gap: 1.01mm (.040")  
Contact Point Set Gap: 6 Cyl. .40/.50mm (.016/.020")  
8 Cyl. .33/.45mm (.013/.018")  
Dist. Dwell Angle: 6 Cyl. 30/35°  
8 Cyl. 26/30°

# HZ HOLDEN

# 77~



CODE  
8WN35 KINGSWOOD 'SL' 4 DOOR STATION WAGON 6 & 8 Cyl.



*Kingswood*

CODE  
8WN35 KINGSWOOD 4 DOOR STATION WAGON 6 & 8 Cyl.



CODE  
8WP35 PREMIER 4 DOOR STATION WAGON 6 & 8 Cyl.



# HZ HOLDEN 77~

## PRODUCED IN RIGHT HAND DRIVE

MODEL		INTRODUCED
8WN35	Kingswood SL 4 Door Station Wagon 6 & 8 Cyl.	October, 1977
8WN35	Kingswood 4 Door Station Wagon 6 & 8 Cyl.	October, 1977
8WP35	Premier 4 Door Station Wagon 6 & 8 Cyl.	October, 1977

### ENGINE

6 Cyl. 88.9mm (3.50") Bore 2850 cc  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter

6 Cyl. 92.1 mm (3.62") Bore 3300 cc  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter

8 Cyl. 92.1 mm (3.62") Bore 4.2 Litre  
Oil Capacity: 4 litres (7 pints) without filter, 4.8 litres (8.5 pints) with filter

8 Cyl. 101.6mm (4.00") Bore 5.0 Litre  
Oil Capacity: 4 litres (7 pints) without filter, 4.8 litres (8.5 pints) with filter

### TRANSMISSION

3 Speed Fully Synchromesh – Manual – Column Shift  
Oil Capacity: 1.7 litres (3.75 pints)

4 Speed – Manual – Console Shift  
Oil Capacity: 1.7 litres (3.75 pints)

3 Speed Trimatic – Automatic – Column and Console Shift  
Oil Capacity: 6.1 litres (10.7 pints) 6 Cyl. Engs., 8.7 litres (15.3 pints) 8 Cyl. Engs.

3 Speed Turbo Hydra-Matic '400' – Automatic – Column and Console Shift  
Oil Capacity: 10.4 litres (18.3 pints)

3 Speed Turbo Hydra-Matic '350' – Automatic – Column and Console Shift  
Oil Capacity: 10 litres (17.5 pints)

### ADJUSTMENTS

Spark Plug Gap: 1.01mm (.040")

Contact Point Set Gap: 6 Cyl. .40/.50mm (.016/.020")  
8 Cyl. .33/.45mm (.013/.018")

Dist. Dwell Angle: 6 Cyl. 30/35°  
8 Cyl. 26/30°

# HZ HOLDEN 77~



*Kingswood SL*  
VACATIONER

CODE  
8WN35 KINGSWOOD 'SL' VACATIONER



GTS

CODE  
8WQ69 MONARO 'GTS' 4 DOOR SEDAN 8 Cyl.

# HZ HOLDEN 77~

PRODUCED IN RIGHT HAND DRIVE

## MODEL

8WN35 Kingswood 'SL' Vacationer  
8WQ69 Monaro 'GTS' 4 Door Sedan 8 Cyl.

## INTRODUCED

October, 1978  
October, 1977

## ENGINE

8 Cyl. 92.1mm (3.62") Bore 4.2 Litre  
Oil Capacity: 4 litres (7 pints) without filter, 4.8 litres (8.5 pints) with filter  
8 Cyl. 101.6mm (4.00") Bore 5.0 Litre  
Oil Capacity: 4 litres (7 pints) without filter, 4.8 litres (8.5 pints) with filter

## TRANSMISSION

3 Speed – Trimatic Automatic  
Oil Capacity: 8.7 litres (15.3 pints)  
4 Speed – Manual – Console Shift  
Oil Capacity: 1.7 litres (3.75 pints)  
3 Speed Turbo Hydra-Matic '400' – Automatic – Column and Console Shift  
Oil Capacity: 10.4 litres (18.3 pints)

## ADJUSTMENTS

Spark Plug Gap: 1.01mm (.040")  
Contact Point Set Gap: .33/.45mm (.013/.018")  
Dist Dwell Angle: 26/30°

# SECTION 3

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# VEHICLE NUMBERING SYSTEM (V.I.N.)

## LC & LJ TORANA

### MODEL NUMBER

82211	TORANA TWO DOOR SEDAN 4 CYLINDER
82311	TORANA "S" TWO DOOR SEDAN 6 CYLINDER
82369	TORANA "S" FOUR DOOR SEDAN 6 CYLINDER
82411	TORANA "S" TWO DOOR SEDAN 4 CYLINDER
82411	TORANA "DELUXE" TWO DOOR SEDAN 4 CYLINDER
82469	TORANA "S" FOUR DOOR SEDAN 4 CYLINDER
82469	TORANA "DELUXE" FOUR DOOR SEDAN 4 CYLINDER
82569	TORANA "SL" FOUR DOOR SEDAN 6 CYLINDER
82611	TORANA "SL" TWO DOOR SEDAN 4 CYLINDER
82811	TORANA "DELUXE" TWO DOOR SEDAN 4 CYLINDER WITH 1600, 1760 O.H.C.
82869	TORANA "DELUXE" FOUR DOOR SEDAN 4 CYLINDER WITH 1600, 1760 O.H.C.
82911	TORANA "GTR" TWO DOOR SEDAN 6 CYLINDER

82369 | J | H5 | 00025

### SERIES CODE

THIS LETTER DENOTES THE  
MODEL YEAR, i.e. LJ TORANA

### VEHICLE SERIAL NUMBER

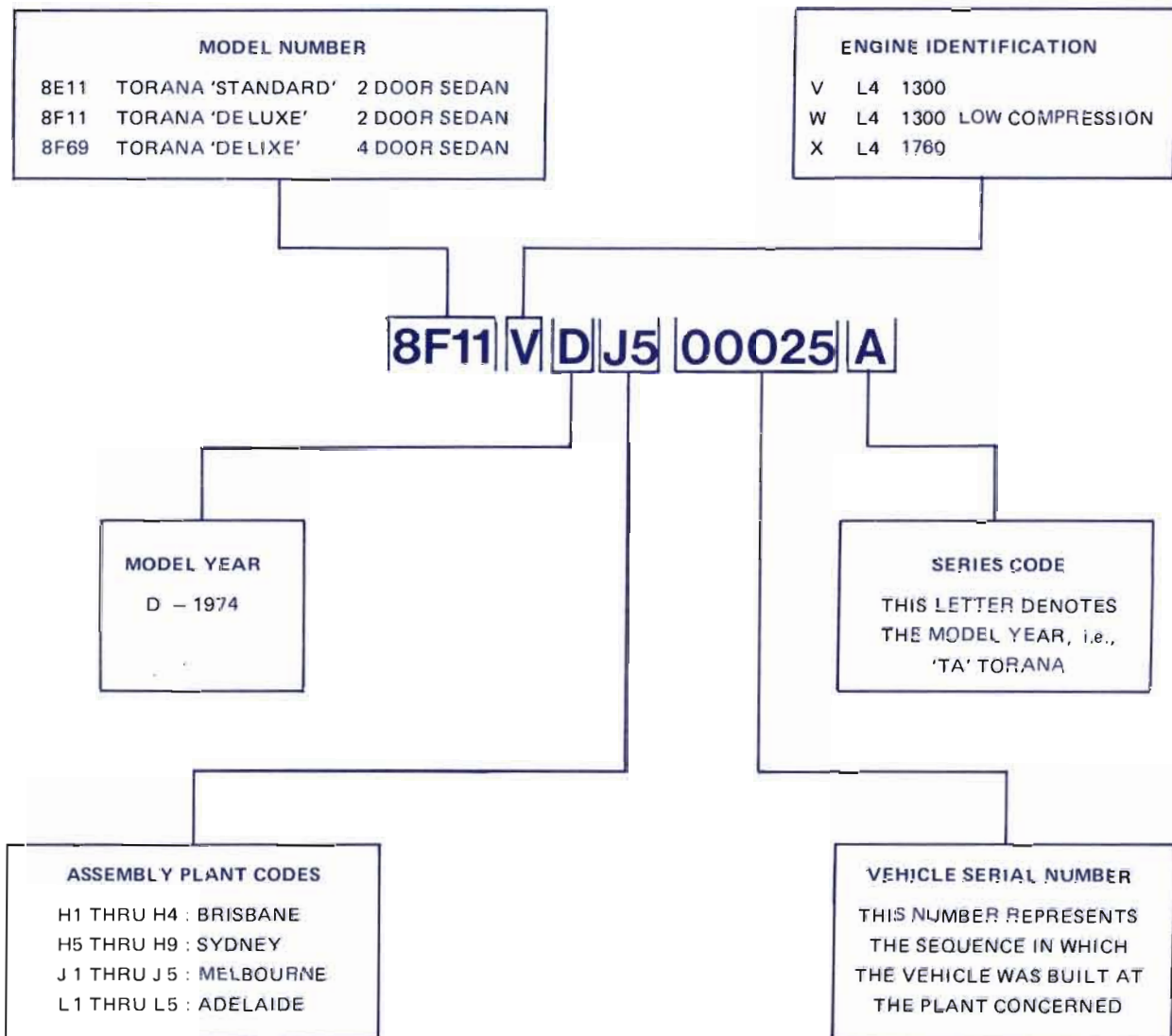
THIS NUMBER REPRESENTS  
THE SEQUENCE IN WHICH  
THE VEHICLE WAS BUILT AT  
THE PLANT CONCERNED

### ASSEMBLY PLANT CODES

H1 THRU H5 : BRISBANE  
H5 THRU H9 : SYDNEY  
J 1 THRU J 9 : MELBOURNE  
L1 THRU L5 : ADELAIDE  
L6 THRU L9 : PERTH

# VEHICLE NUMBERING SYSTEM (V.I.N.)

## TA TORANA





# VEHICLE NUMBERING SYSTEM (V.I.N.)

## LH-LX-UC TORANA

MODEL NUMBER		
8UG69	TORANA 'S'	4 DOOR SEDAN
8UH69	TORANA 'SL'	4 DOOR SEDAN
8VB69	TORANA 'S'	4 DOOR SEDAN
8VC69	TORANA 'SL'	4 DOOR SEDAN
8VD69	TORANA 'SLR'	4 DOOR SEDAN
8UH77	TORANA 'SL'	2 DOOR HATCHBACK COUPE
8VC77	TORANA 'SL'	2 DOOR HATCHBACK COUPE
8VD77	TORANA 'SS'	2 DOOR HATCHBACK COUPE

ENGINE IDENTIFICATION		
Y	L4	1900
B	L6	2250
C	L6	2250 LOW COMPRESSION
D	L6	2850
E	L6	2850 LOW COMPRESSION
L	L6	3300
M	L6	3300 LOW COMPRESSION
R	V8	4.2 LITRE
T	V8	5.0 LITRE

**8B69 | L | D | J5 | 11223 | H**

MODEL YEAR	
D - 1974	G - 1977
E - 1975	H - 1978
F - 1976	J - 1979

SERIES CODE
H - 'LH'
X - 'LX'
C - 'UC'

ASSEMBLY PLANT CODES
H1 THRU H4 : BRISBANE
H5 THRU H9 : SYDNEY
J1 THRU J9 : MELBOURNE
L1 THRU L5 : ADELAIDE

VEHICLE SERIAL NUMBER
THIS NUMBER REPRESENTS THE SEQUENCE IN WHICH THE VEHICLE WAS BUILT AT THE PLANT CONCERNED

# VIVA - TORANA

## parts & service publications

MODEL	YEAR	PARTS CATALOGUE		SERVICE MANUAL	
		PART NO.	DESCRIPTION	PART NO.	DESCRIPTION
VIVA HA	64-67	M35812	Catalogue	N.L.A. TS665 N.L.A. TS635/835 TS636/836	Engine & Clutch Transmission & Rear Axle Front Axle & Brakes Electrical & Instruments Body
TORANA HB	67-68	M36859	Catalogue	M35878 7438722	Manual Owner Manual
HB	68-70	M36895	Catalogue	M36537 2806633	Manual Owner Manual
HB LC	67-70 69-72	M37351	Catalogue	M35974 M36764 M37067 M37194 2823047	Manual - Borg Warner "Automatic" Manual - Complete 1600 Eng. Supplement to M36764 "Trimatic" Diagnosis Guide Owner Manual
LJ	72-74	M37608	Catalogue	M37144 M37067 M37209 2824936	Supplement to M36764 1600 & 1760 Eng. Supplement Manual - "Trimatic" Supplement Owner Manual 72-73
LH	74-76	M37687	Catalogue	9933224 M37458 M37532 M37601 M37209	Owner Manual 74 Manual - Basic Manual - 1900 Eng. Supplement Supplement - 4 Speed "Torquemaster" Manual - "Trimatic" Supplement Series 2
TA LX	74-75 76-78	M37460 T.B.A.	Catalogue Catalogue	M37017 M37018 9940571 M37067 M37458 M37532 M37601 M37209  M37823 M37824 M37825  M38066 M37931 9944031	Transmission & Rear Axle Engs. & General Information Owner Manual 1760 Eng. Supplement to M36764 Manual - Basic Manual - 1900 Eng. Supplement Supplement - 4 Speed "Torquemaster" Manual - "Trimatic" Supplement Series 2 Manual - Series 3 "Trimatic" - Vol. 1 Principles of Operations Manual - Series 3 "Trimatic" - Vol. 2. Service Operations Manual - Series 3 "Trimatic" - Vol. 3 Diagnosis Guide Emission Control Supplement Carburettor Supplement Owner Manual

# VIVA - TORANA

## parts & service publications

MODEL	YEAR	PARTS CATALOGUE		SERVICE MANUAL	
		PART NO.	DESCRIPTION	PART NO.	DESCRIPTION
UC	78-	M38044	Illustration Section Text Section	M37458	Manual - Basic
		M38044C		M37601	Manual - 4 Speed "Torquemaster"
			M37209	Manual - "Trimatic" Supplement Series 2 - Export	
			92003933	Owner Manual	
			M37017	Transmission & Rear Axles	
			M37018	Engs. & General Information	
			M38066	Supplement - Emission Controls	
			M37931	Supplement - Carburetors	
			M37823	Manual - Series 3 "Trimatic" - Vol. 1 Principles of Operations	
			M37824	Manual - Series 3 "Trimatic" - Vol. 2 Service Operations	
			M37825	Manual - Series 3 "Trimatic" - Vol. 3 Diagnosis Guide	
			M37194	"Trimatic" Diagnosis Guide	



## FAST MOVING SERVICE PARTS

MODEL-YEAR	ENGINE	AC PLUGS	OIL FILTER	DISTRIBUTOR			
				MAKE	POINTS	CAP	ROTOR
<b>VIVA</b>							
HA 1964-67	64.5	(19 44XLH	AC22	(15 AC Delco (16 AC Delco	1871678 1871678	811735 811735	820445 820445
<b>TORANA</b>							
HB 1967-69	70	44XLH 43XL *	AC22	AC Delco	7593383	811735	820445
LC 1969-72	1160, 70	42XLS *	AC22	AC Delco	7953383	811735	820445
	1600	42XLS 42XL *					
	1600	42TS	SD	AC Delco	7953448	7953430	1945369
	2250	41T *	PF10	Bosch	VS10858	VS10866	7424753
	(17 C44BS (17 C43N (18 44T (18 43T *						
	2600	C44NS C43 *	PF10	Bosch	VS10858	VS10866	7424753
	2850	44T *	PF10	Bosch	VS10858	VS10866	7424753
	186X	43T *	PF10	Bosch	VS12013	VS10866	7424753
		C44NS C42N *					
LJ 1972-74	1160, 70	42XLS	AC22	AC Delco	7953383	811735	820445
	1300	42XLS	AC22	AC Delco	7953383	811735	820445
	1600	42TS	SD	AC Delco	7953448	7953430	1945369
		41T *	SD	AC Delco	7953448	7953430	1945369
	1760	41-5TS					
	2250, 2850	44T	PF10	Bosch	VS10858	VS10866	7424753
		443T	PF10	Bosch	VS10858	VS10866	7424753
	3300	45T					
	XU1	C44NS	PF10	Bosch	VS12013	VS10866	7424753
TA 1974-75	1300	42XLS	AC22	AC Delco	7953383	811735	820445
	1760	41-5TS	SD	AC Delco	7953448	7953430	1945369

NOTE: (\* Optional  
 (15 HAS,HAD Ch. No. 4001001-5170004  
 HAS,HAD Ch. No. 5500001-5503360  
 HAE,HAV Up to Ch. No. 6863  
 (16 HAS,HAD From Ch. No. 5170005  
 HAS,HAD From Ch. No. 5503361  
 HAE,HAV From Ch. No. 6864  
 (17 Engine Nos. Prefixed 2250L or 2250H  
 (18 Engine Nos. Prefixed CB or CC



## FAST MOVING SERVICE PARTS

MODEL-YEAR	ENGINE	AC PLUGS	OIL FILTER	DISTRIBUTOR				
				MAKE	POINTS	CAP	ROTOR	
<b>TORANA (Cont'd)</b>								
LH 1974-76	1900 2250, 2850	42FS	SD	Delco Remy	03470026	03479003	03470056	
		44T	PF10	Bosch	VS10858	VS10866	7424753	
	3300	43T *	PF10	Lucas	7139364	7428968	7428969	
		45T		Bosch	VS10858	VS10866	7424753	
	4.2, 5 Litre	43T *	PF10	Lucas	7139364	7428968	7428969	
		44T		Bosch	VS10858	VS10867	VS10865	
		43T *		Bosch	VS12778 2 req.	VS12776	VS12775	
	L34	44T	PF10					
	LX 1976-78	1900	(19) 438TS	SD	Delco Remy	(1) 03470026	(1) 03479003	(1) 03470056
			42FS	SD	Bosch	(1) VS10858	(1) 03469033	(1) 06682671
1900(M)		42FS	SD	Bosch	(2) 90019491	(2) 03469033	(2) 06682671	
1900(A)		42FS	SD	Bosch Remy	(2) 08983490	(2) 03469033	(2) 06682671	
3300		45T	PF10	Bosch	VS10858	VS10866	7424753	
		43T *	PF10	Bosch	VS10858	VS10867	VS10865	
		44T						
4.2, 5 Litre		43T *						
UC 1978		2.85	R43T	PF10	Bosch	VS10858	VS10866	7424753
		3.3	45T	PF10	Bosch	VS10858	VS10866	7424753

NOTE: (\* Optional  
 (1 Without Exhaust Emission Control  
 (2 With Exhaust Emission Control (ADR27A)

# VIVA 64 - 67



CODE

HAS & HASA

HAD & HADA

SEDAN 4 Cyl.

DELUXE SEDAN 4 Cyl.

# VIVA 64 - 67

PRODUCED IN RIGHT HAND DRIVE

## MODEL

HAS and HASA Viva Sedan  
HAD and HADA Viva DeLuxe Sedan

## INTRODUCED

November, 1964 – May, 1967  
November, 1964 – May, 1967

## ENGINE

4 Cyl. 74.4mm (2.93") Bore 64.5cu.in (1057cc)  
Oil Capacity: 2.56 litres (4.5 pints) without filter, 2.84 litres (5 pints) with filter

## TRANSMISSION

4 Speed – Manual  
Oil Capacity: .511 litres (0.9 pints)

## ADJUSTMENTS

Spark Plug Gap: .71/.81mm (.028/.032")  
Contact Point Set Gap: .55mm (.022")

# HB TORANA 67 - 69



CODE	
82211	TORANA 2 DOOR SEDAN
82411	TORANA 'S' 2 DOOR SEDAN
82611	TORANA 'SL' 2 DOOR SEDAN



CODE	
82469	TORANA 'S' 4 DOOR SEDAN
82669	TORANA 'SL' 4 DOOR SEDAN



# HB TORANA 67-69

PRODUCED IN RIGHT HAND DRIVE – TOTAL VEHICLES BUILT 36,561

MODEL		INTRODUCED
82211	Torana 2 Door Sedan	May, 1967 – October, 1969
82411	Torana "S" 2 Door Sedan	May, 1967 – October, 1969
82469	Torana "S" 4 Door Sedan	May, 1967 – October, 1969
82611	Torana "SL" 2 Door Sedan	May, 1967 – October, 1969
82669	Torana "SL" 4 Door Sedan	May, 1967 – October, 1969

## ENGINE

4 Cyl. '1160' 77.8mm (3.062") bore 70.7cu.in.

Oil Capacity: 2.56 litres (4.5 pints without filter, 2.84 litres (5 pints) with filter

Three types of engine of identical displacement, bore and stroke but with different performance characteristics are available to customer's choice, and are readily identified by the type of carburation used. When Engine is the model determining factor, they are catalogued as 22HB Eng., 23HB Eng. or Brabham Torana.

**22HB Eng.** Single Down Draught Carburettor. Early production engines have the Engine No. prefixed by HB22. This prefix was discontinued on later production.

**23HB Eng.** Single Side Draught Carburettor. Early production engines have the Engine No. prefixed by 23HB. This prefix was discontinued on later production.

**Brabham Torana** Dual Side Draught Carburettors. Basically a 23HB Eng. modified by the fitment of a second carburettor, manifold etc. Unless otherwise specified, parts catalogued for the 23HB Eng. are also applicable to Brabham Torana.

## TRANSMISSION

4 Speed – Manual – Floor or Console Shift

Oil Capacity: .511 litres (0.9 pint)

3 Speed – Automatic (Borg-Warner)

Oil Capacity: 5.96 litres (10.5 pints)

## ADJUSTMENTS

Spark Plug Gap: .71/.81mm (.028/.032")

Contact Point Set Gap: .48/.53mm (.019/.021")

# LC TORANA 69 - 72



CODE	
82469	TORANA 'S' 4 DOOR SEDAN 4 Cyl.
82469	TORANA 'DE LUXE' 4 DOOR SEDAN 4 Cyl.
82869	TORANA 'DE LUXE' 4 DOOR SEDAN 1600 Eng. 4 Cyl.



CODE	
82369	TORANA 'S' 4 DOOR SEDAN 6 Cyl.
82569	TORANA 'SL' 4 DOOR SEDAN 6 Cyl.

# LC TORANA 69 - 72

PRODUCED IN RIGHT HAND DRIVE AND LEFT HAND DRIVE – TOTAL LC VEHICLES BUILT 74,627

MODEL		INTRODUCED
82369	Torana "S" 4 Door Sedan 6 Cyl.	October, 1969 – February, 1972
82469	Torana "S" 4 Door Sedan 4 Cyl.	October, 1969 – February, 1972
82469	Torana "De Luxe" 4 Door Sedan 4 Cyl.	October, 1969 – February, 1972
82569	Torana "SL" 4 Door Sedan 6 Cyl.	October, 1969 – February, 1972
82869	Torana "De Luxe" 4 Door Sedan 1600 Eng.	June 1971 – February, 1972

## ENGINE

4 Cyl. 77.8mm (3.062") Bore 70.7cu.in. (1160)
Oil Capacity: 2.56 litres (4.5 pints) without filter, 2.84 litres (5 pints) with filter
4 Cyl. 85.7mm (3.375") Bore 97.5cu.in. or 1600 OHC
Oil Capacity: 4.26 litres (7.5 pints) without filter, 4.54 litres (8 pints) with filter
6 Cyl. 79.4mm (3.125") Bore 138cu.in. or 2250
Oil Capacity: 3.4 litres (6 pints) without filter, 4.26 litres (7.5 pints) with filter
6 Cyl. 85.7mm (3.375") Bore 161cu.in. and S or 2600
Oil Capacity: 3.4 litres (6 pints) without filter, 4.26 litres (7.5 pints) with filter
6 Cyl. 88.9mm (3.50") Bore 173cu.in. and S or 2850
Oil Capacity: 3.4 litres (6 Pints) without filter, 4.26 litres (7.5 pints) with filter
6 Cyl. 92.1mm (3.625") Bore 186cu.in.
Oil Capacity: 3.4 litres (6 pints) without filter, 4.26 litres (7.5 pints) with filter

## TRANSMISSION

4 Speed – Manual – Floor or Console Shift – 4 Cyl. Eng.
Oil Capacity: .511 litres (0.9 pint)
3 Speed – Manual – Column Shift
Oil Capacity: 2.13 litres (3.75 pints)
4 Speed – Manual – Floor or Console Shift – 6 Cyl. Eng.
Oil Capacity: 1.136 litres (2 pints) exc. 186 Eng., 1.931 litres (3.4 pints) with 186 Eng.
3 Speed – Trimatic Automatic – Console and Column Shift
Oil Capacity: 5.396 litres (9.5 pints) 4 Cyl. Eng., 6.106 litres (10.75 pints) 6 Cyl. Eng.

## ADJUSTMENTS

Spark Plug Gap:	.71/.81mm (.028/.032") 4 Cyl. exc. 1600 Eng.
	.66/.76mm (.026/.030") 1600 Eng.
	.96mm (.038") 138 Eng.
	.84/.96mm (.033/.038") 173 Eng.
	.91/1.01mm (.036/.040") 186 Eng.
Contact Point Set Gap:	.48/.53mm (.019/.021") 4 Cyl.
	.48/.63mm (.019/.025") 6 Cyl. exc. 186X Eng.
	.91/1.01mm (.036/.040") 186X Eng.

# LC TORANA 69 - 72



CODE  
82211 TORANA 2 DOOR SEDAN 4 Cyl.  
82411 TORANA 'S' 2 DOOR SEDAN 4 Cyl.  
82411 TORANA 'DE LUXE' 2 DOOR SEDAN 4 Cyl.  
82611 TORANA 'SL' 2 DOOR SEDAN 4 Cyl.  
82811 TORANA 'DE LUXE' 2 DOOR SEDAN 1600 Eng, 4 Cyl.



CODE  
82311 TORANA 'S' 2 DOOR SEDAN 6 Cyl.



CODE  
82911 TORANA 'GTR' 2 DOOR SEDAN 6 Cyl.

# LC TORANA 69 - 72

PRODUCED IN RIGHT HAND DRIVE AND LEFT HAND DRIVE – TOTAL LC VEHICLES BUILT 74,627

MODEL		INTRODUCED
82211	Torana 2 Door Sedan 4 Cyl.	October, 1969 – February, 1972
82311	Torana "S" 2 Door Sedan 6 Cyl.	October, 1969 – February, 1972
82411	Torana "S" 2 Door Sedan 4 Cyl.	October, 1969 – February, 1972
82411	Torana "De Luxe" 2 Door Sedan 4 Cyl.	October, 1969 – February, 1972
82611	Torana "SL" 2 Door Sedan 4 Cyl.	October, 1969 – February, 1972
82811	Torana "De Luxe" 2 Door Sedan 1600 Eng.	June 1971 – February, 1972
82911	Torana "GTR" 2 Door Sedan 6 Cyl.	October, 1969 – February, 1972

## ENGINE

4 Cyl. 77.8mm (3.062") Bore 70.7cu.in. (1160)  
Oil Capacity: 2.56 litres (4.5 pints) without filter, 2.84 litres (5 pints) with filter  
4 Cyl. 85.7mm (3.375") Bore 97.5cu.in. or 1600 OHC  
Oil Capacity: 4.26 litres (7.5 pints) without filter, 4.54 litres (8 pints) with filter  
6 Cyl. 79.4mm (3.125") Bore 138cu.in. or 2250  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.26 litres (7.5 pints) with filter  
6 Cyl. 85.7mm (3.375") Bore 161cu.in. and S or 2600  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.26 litres (7.5 pints) with filter  
6 Cyl. 88.9mm (3.50") Bore 173cu.in. and S or 2850  
Oil Capacity: 3.4 litres (6 Pints) without filter, 4.26 litres (7.5 pints) with filter  
6 Cyl. 92.1mm (3.625") Bore 186cu.in.  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.26 litres (7.5 pints) with filter

## TRANSMISSION

4 Speed – Manual – Floor or Console Shift – 4 Cyl. Eng.  
Oil Capacity: .511 litres (0.9 pint)  
3 Speed – Manual – Column Shift  
Oil Capacity: 2.13 litres (3.75 pints)  
4 Speed – Manual – Floor or Console Shift – 6 Cyl. Eng.  
Oil Capacity: 1.136 litres (2 pints) exc. 186 Eng., 1.931 litres (3.4 pints) with 186 Eng.  
3 Speed – Trimatic Automatic – Console and Column Shift  
Oil Capacity: 5.396 litres (9.5 pints) 4 Cyl. Eng., 6.106 litres (10.75 pints) 6 Cyl. Eng.

## ADJUSTMENTS

Spark Plug Gap: .71/.81mm (.028/.032") 4 Cyl. exc. 1600 Eng.  
.66/.76mm (.026/.030") 1600 Eng.  
.96mm (.038") 138 Eng.  
.84/.96mm (.033/.038") 173 Eng.  
.91/1.01mm (.036/.040") 186 Eng.  
Contact Point Set Gap: .48/.53mm (.019/.021") 4 Cyl.  
.48/.63mm (.019/.025") 6 Cyl. exc. 186X Eng.  
.91/1.01mm (.036/.040") 186X Eng.

# LJ TORANA 72 - 74



CODE  
82211 TORANA 2 DOOR SEDAN 4 Cyl.  
82411 TORANA 'DE LUXE' 2 DOOR SEDAN 4 Cyl.  
82811 TORANA 'DE LUXE' 2 DOOR SEDAN 1600, 1760 Eng. 4 Cyl.



CODE  
82311 TORANA 'S' 2 DOOR SEDAN 6 Cyl.



CODE  
82911 TORANA 'GTR' 2 DOOR SEDAN 6 Cyl.  
82911 TORANA 'GTR XU1' 2 DOOR SEDAN 6 Cyl.

# LJ TORANA 72 - 74

PRODUCED IN RIGHT HAND DRIVE AND LEFT HAND DRIVE – TOTAL LJ VEHICLES BUILT 81,453

MODEL		INTRODUCED
82211	Torana 2 Door Sedan 4 Cyl.	February, 1972 – February, 1974
82311	Torana "S" 2 Door Sedan 6 Cyl.	February, 1972 – February, 1974
82411	Torana "DeLuxe" 2 Door Sedan 4 Cyl.	February, 1972 – February, 1974
82811	Torana "DeLuxe" 2 Door Sedan 4 Cyl. with 1600, 1760 OHC Eng.	February, 1972 – February, 1974
82911	Torana "GTR" 2 Door Sedan 6 Cyl.	February, 1972 – February, 1974

## ENGINE

4 Cyl. 77.8mm (3.062") Bore (1160)  
Oil Capacity: 2.56 litres (4.5 pints) without filter, 2.84 litres (5 pints) with filter  
4 Cyl. 77.8mm (3.062") Bore 70.7cu.in. (70)  
Oil Capacity: 2.56 litres (4.5 pints) without filter, 2.84 litres (5 pints) with filter  
4 Cyl. 80.9mm (3.186") Bore 76.5cu.in. (1300)  
Oil Capacity: 2.56 litres (4.5 pints) without filter, 2.84 litres (5 pints) with filter  
4 Cyl. 85.7mm (3.375") Bore 97.5cu.in. (1600), 107.4cu.in. (1760)  
Oil Capacity: 4.26 litres (7.5 pints) without filter, 4.54 litres (8 pints) with filter  
6 Cyl. 79.4mm (3.125") Bore 138cu.in. (2250)  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.49 litres (7.9 pints) with filter  
6 Cyl. 88.9mm (3.50") Bore 173cu.in. (2850)  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.49 litres (7.9 pints) with filter  
6 Cyl. 77.8mm (3.062") Bore 202cu.in. (3300)  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.49 litres (7.9 pints) with filter

## TRANSMISSION

4 Speed – Manual – Floor Shift – 1160, 1300 4 Cyl. Eng.  
Oil Capacity: .511 litres (0.9 pint)  
4 Speed – Manual – Floor Shift – 1160, 1760 4 Cyl. Eng.  
Oil Capacity: .511 litres (0.9 pint)  
3 Speed – Fully Synchronesh – Column Shift – 6 Cyl. Eng.  
Oil Capacity: 2.13 litres (3.75 pints)  
4 Speed – Manual – Console Shift – 6 Cyl. Eng.  
Oil Capacity: 1.136 litres (2 pints) w/2250 & 2850 Eng. 1.931 litres (3.4 pints) w/3300 Eng.  
3 Speed – Trimatic Automatic – Console and Column Shift – 70, 1300, 1600, 1760 4 Cyl.,  
2250, 2850 6 Cyl. Eng.  
Oil Capacity: 5.396 litres (9.5 pints) 4 Cyl. Eng., 6.106 litres (10.75 pints) 6 Cyl. Eng.

## ADJUSTMENTS

Spark Plug Gap: .71/.81mm (.028/.032") 4 Cyl.  
.84/.96mm (.033/.038") 6 Cyl. exc. XU1  
.91/1.01mm (.036/.040") XU1 Eng.  
Contact Point Set Gap: .48/.53mm (.019/.021") 4 Cyl. Eng.  
.48/.63mm (.019/.025") 6 Cyl. Eng.

# LJ TORANA 72-74



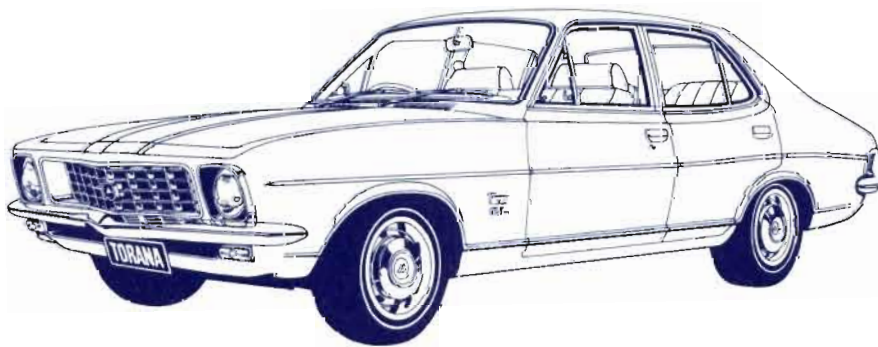
**CODE**

82469

'DELUXE' 4 DOOR SEDAN 4 Cyl.

82869

'DELUXE' 4 DOOR SEDAN 1600, 1760 Eng. 4 Cyl.



**CODE**

82369

TORANA 'S' 4 DOOR SEDAN 6 Cyl.

82569

TORANA 'SL' 4 DOOR SEDAN 6 Cyl.



# LJ TORANA 72 - 74

PRODUCED IN RIGHT HAND DRIVE AND LEFT HAND DRIVE – TOTAL LJ VEHICLES BUILT 81,453

MODEL		INTRODUCED
82369	Torana "S" 4 Door Sedan 6 Cyl.	February, 1972 – February, 1974
82469	Torana "De Luxe" 4 Door Sedan 4 Cyl.	February, 1972 – February, 1974
82569	Torana "SL" 4 Door Sedan 6 Cyl.	February, 1972 – February, 1974
82869	Torana "De Luxe" 4 Door Sedan 4 Cyl. with 1600, 1760 OHC Eng.	February, 1972 – February, 1974

## ENGINE

4 Cyl. 77.8mm (3.062") Bore (1160)  
 Oil Capacity: 2.56 litres (4.5 pints) without filter, 2.84 litres (5 pints) with filter  
 4 Cyl. 77.8mm (3.062") Bore 70.7cu.in. (70)  
 Oil Capacity: 2.56 litres (4.5 pints) without filter, 2.84 litres (5 pints) with filter  
 4 Cyl. 80.9mm (3.186") Bore 76.5cu.in. (1300)  
 Oil Capacity: 2.56 litres (4.5 pints) without filter, 2.84 litres (5 pints) with filter  
 4 Cyl. 85.7mm (3.375") Bore 97.5cu.in. (1600), 107.4cu.in. (1760)  
 Oil Capacity: 4.26 litres (7.5 pints) without filter, 4.54 litres (8 pints) with filter  
 6 Cyl. 79.4mm (3.125") Bore 138cu.in. (2250)  
 Oil Capacity: 3.4 litres (6 pints) without filter, 4.49 litres (7.9 pints) with filter  
 6 Cyl. 88.9mm (3.50") Bore 173cu.in. (2850)  
 Oil Capacity: 3.4 litres (6 pints) without filter, 4.49 litres (7.9 pints) with filter  
 6 Cyl. 77.8mm (3.62") Bore 202cu.in. (3300)  
 Oil Capacity: 3.4 litres (6 pints) without filter, 4.49 litres (7.9 pints) with filter

## TRANSMISSION

4 Speed – Manual – Floor Shift – 1160, 1300 4 Cyl. Eng.  
 Oil Capacity: .511 litres (0.9 pint)  
 4 Speed – Manual – Floor Shift – 1160, 1760 4 Cyl. Eng.  
 Oil Capacity: .511 litres (0.9 pint)  
 3 Speed – Fully Synchronesh – Column Shift – 6 Cyl. Eng.  
 Oil Capacity: 2.13 litres (3.75 pints)  
 4 Speed – Manual – Console Shift – 6 Cyl. Eng.  
 Oil Capacity: 1.136 litres (2 pints) w/2250 & 2850 Eng. 1.931 litres (3.4 pints) w/3300 Eng.  
 3 Speed – Trumatic Automatic – Console and Column Shift – 70, 1300, 1600, 1760 4 Cyl.,  
 2250, 2850 6 Cyl. Eng.  
 Oil Capacity: 5.396 litres (9.5 pints) 4 Cyl. Eng., 6.106 litres (10.75 pints) 6 Cyl. Eng.

## ADJUSTMENTS

Spark Plug Gap: .71/.81mm (.028/.032") 4 Cyl.  
 .84/.96mm (.033/.038") 6 Cyl. exc. XU1  
 .91/1.01mm (.036/.040") XU1 Eng.  
 Contact Point Set Gap: .48/.53mm (.019/.021") 4 Cyl. Eng.  
 .48/.63mm (.019/.025") 6 Cyl. Eng.

# TA TORANA 74



**CODE**

**8TE11**

**TORANA 'STANDARD' 2 DOOR SEDAN 4 Cyl.**

**8TF11**

**TORANA 'DELUXE' 2 DOOR SEDAN 4 Cyl.**



**CODE**

**8TF69**

**TORANA 'DELUXE' 4 DOOR SEDAN 4 Cyl.**

# TA TORANA 74

PRODUCED IN RIGHT HAND DRIVE – TOTAL VEHICLES BUILT 9,288

## MODEL

8TE11 Torana "Standard" 2 Door Sedan  
8TF11 Torana "De Luxe" 2 Door Sedan  
8TF69 Torana "De Luxe" 4 Door Sedan

## INTRODUCED

February, 1974 – December, 1974  
February, 1974 – December, 1974  
February, 1974 – December, 1974

## ENGINE

4 Cyl. 81.0mm (3.187") Bore 76.5cu.in. (1300)  
Oil Capacity: 2.56 litres (4.5 pints) without filter, 2.84 litres (5 pints) with filter  
4 Cyl. 85.7mm (3.375") Bore 107.4cu.in. (1760)  
Oil Capacity: 4.26 litres (7.5 pints) without filter, 4.54 litres (8 pints) with filter

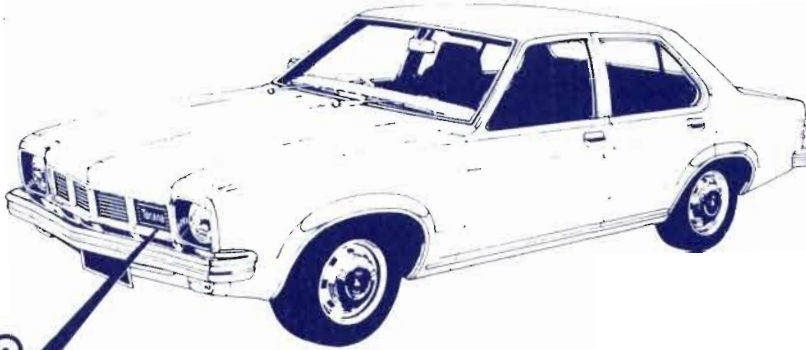
## TRANSMISSION

4 Speed – Manual – Floor Shift – 1300 Eng.  
Oil Capacity: .511 litres (0.9 pint)  
4 Speed – Manual – Floor Shift – 1760 Eng.  
Oil Capacity: .511 litres (0.9 pint)  
3 Speed – Trimatic Automatic – Floor Shift  
Oil Capacity: 5.40 litres (9.5 pints)

## ADJUSTMENTS

Spark Plug Gap: .71/.81mm (.028/.032")  
Contact Point Set Gap: .48/.53mm (.019/.021")

# LH TORANA 74-76



**Torana**

CODE  
8UG69  
8UH69

TORANA 'S' 4 DOOR SEDAN 4 Cyl.  
TORANA 'SL' 4 DOOR SEDAN 4 Cyl.

**PLUS 4**



CODE  
8UG69

TORANA 'PLUS 4' 4 DOOR SEDAN 4 Cyl.



CODE  
8VB69  
8VC69

TORANA 'S' 4 DOOR SEDAN 6 & 8 Cyl.  
TORANA 'SL' 4 DOOR SEDAN 6 & 8 Cyl.

**SL**

# LH TORANA 74-76

PRODUCED IN RIGHT HAND DRIVE AND LEFT HAND DRIVE — TOTAL VEHICLES BUILT 71,408

MODEL			INTRODUCED
8UG69	Torana "S"	4 Door Sedan 4 Cyl.	May, 1974
8UH69	Torana "SL"	4 Door Sedan 4 Cyl.	May, 1974
8VB69	Torana "S"	4 Door Sedan 6 & 8 Cyl.	March, 1974
8VC69	Torana "SL"	4 Door Sedan 6 & 8 Cyl.	March, 1974

## ENGINE

4 Cyl. 1900	Bore 3.660"	Stroke 2.75"	Disp. 115.72 cu.in.
	Bore 93 mm	Stroke 69.8 mm	Disp. 1897 cc
Oil Capacity:	3.5 litres (6.1 pints) without filter, 3.8 litres (6.7 pints) with filter		
6 Cyl. 2850	Bore 3.500"	Stroke 3.00"	Disp. 173 cu.in.
	Bore 88.9 mm	Stroke 76.2 mm	Disp. 2834 cc
Oil Capacity:	3.4 litres (6.0 pints) without filter, 4.2 litres (7.5 pints) with filter		
6 Cyl. 3300	Bore 3.625"	Stroke 3.25"	Disp. 202 cu.in.
	Bore 92.075 mm	Stroke 82.550 mm	Disp. 3310 cc
Oil Capacity:	4.0 litres (7.0 pints) without filter, 4.8 litres (8.5 pints) with filter		
8 Cyl. 4.2 Litre	Bore 3.625"	Stroke 3.062"	Disp. 253 cu.in.
	Bore 92.075 mm	Stroke 77.775 mm	Disp. 4146 cc
Oil Capacity:	4.0 litres (7.0 pints) without filter, 4.8 litres (8.5 pints) with filter		
8 Cyl. 5.0 Litre	Bore 4.004"	Stroke 3.062"	Disp. 308 cu.in.
	Bore 101.60 mm	Stroke 77.775 mm	Disp. 5047 cc
Oil Capacity:	4.0 litres (7.0 pints) without filter, 4.8 litres (8.5 pints) with filter		

## TRANSMISSION

3 Speed — Fully Synchronesh — Column Shift — 6 Cyl. Engs.	Oil Capacity: 2.13 litres (3.75 pints)
4 Speed — Manual — Console Shift — 4 Cyl. 1st Type, 6 & 8 Cyl. Engs.	Oil Capacity: 1.93 litres (3.4 pints)
4 Speed — Manual — Console Shift — 4 Cyl. 2nd Type "Torquemaster"	Oil Capacity: 1.4 litres (2.46 pints)
3 Speed — Trimatic Automatic — Console and Column Shift — 4, 6 & 8 Cyl. Engs.	Oil Capacity: 6.077 litres (10.7 pints)

## ADJUSTMENT

	4 Cylinder	6 Cylinder	8 Cylinder
Spark Plug Gap:	0.76 mm (.030")	1.01 mm (.040")	1.01 mm (.040")
Contact Point Set Gap:	0.40 mm (.016")	.40/.50 mm (.016/.020")	.33/.45 mm (.013/.018")
Dist Dwell Angle:	47/53°	30/40°	26/30°

# LH TORANA 74-76



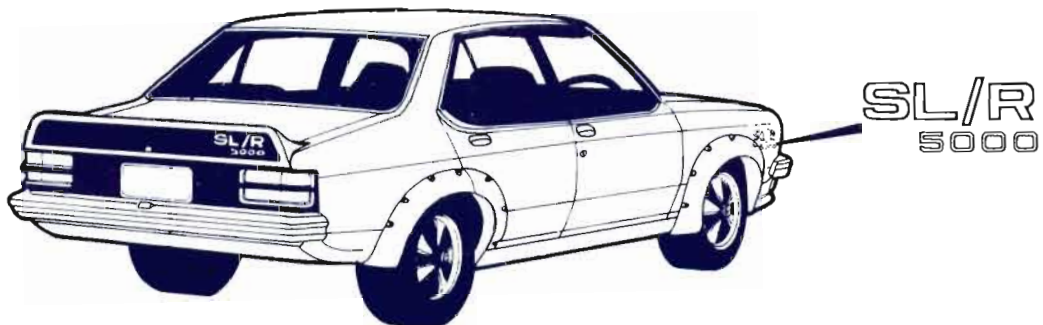
CODE  
8VB69

TORANA 'G Pak' 4 DOOR SEDAN 6 Cyl.



CODE  
8VD69

TORANA 'SLR' 4 DOOR SEDAN 6 & 8 Cyl.



CODE  
8VD69

TORANA 'SLR5000' 4 DOOR SEDAN 8 Cyl.  
PRODUCTION OPTION L34

# LH TORANA 74-76

PRODUCED IN RIGHT HAND DRIVE AND LEFT HAND DRIVE — TOTAL VEHICLES BUILT 71,408

8VB69	Torana "GPak" 4 Door Sedan 6 Cyl.	February, 1975
8VD69	Torana "SLR" 4 Door Sedan 6 & 8 Cyl.	March, 1974
8VD69	Torana "SLR" 4 Door Sedan 8 Cyl. Prod. Opt. "L34"	July, 1974

## ENGINE

4 Cyl. 1900	Bore 3.660"	Stroke 2.75"	Disp. 115.72 cu.in.
	Bore 93 mm	Stroke 69.8 mm	Disp. 1897 cc
Oil Capacity:	3.5 litres (6.1 pints) without filter, 3.8 litres (6.7 pints) with filter		
6 Cyl. 2850	Bore 3.500"	Stroke 3.00"	Disp. 173 cu.in.
	Bore 88.9 mm	Stroke 76.2 mm	Disp. 2834 cc
Oil Capacity:	3.4 litres (6.0 pints) without filter, 4.2 litres (7.5 pints) with filter		
6 Cyl. 3300	Bore 3.625"	Stroke 3.25"	Disp. 202 cu.in.
	Bore 92.075 mm	Stroke 82.550 mm	Disp. 3310 cc
Oil Capacity:	4.0 litres (7.0 pints) without filter, 4.8 litres (8.5 pints) with filter		
8 Cyl. 4.2 Litre	Bore 3.625"	Stroke 3.062"	Disp. 253 cu.in.
	Bore 92.075 mm	Stroke 77.775 mm	Disp. 4146 cc
Oil Capacity:	4.0 litres (7.0 pints) without filter, 4.8 litres (8.5 pints) with filter		
8 Cyl. 5.0 Litre	Bore 4.004"	Stroke 3.062"	Disp. 308 cu.in.
	Bore 101.60 mm	Stroke 77.775 mm	Disp. 5047 cc
Oil Capacity:	4.0 litres (7.0 pints) without filter, 4.8 litres (8.5 pints) with filter		

## TRANSMISSION

3 Speed Fully Synchronesh — Column Shift — 6 Cyl. Engs	Oil Capacity: 2.13 litres (3.75 pints)
4 Speed — Manual — Console Shift — 4 Cyl. 1st Type, 6 & 8 Cyl. Engs.	Oil Capacity: 1.93 litres (3.4 pints)
4 Speed — Manual — Console Shift — 4 Cyl. 2nd Type "Torquemaster"	Oil Capacity: 1.4 litres (2.46 pints)
3 Speed — Trimatic — Automatic — Console and Column Shift — 4, 6 & 8 Cyl. Engs.	Oil Capacity: 6.077 litres (10.7 pints)

## ADJUSTMENT

	4 Cylinder	6 Cylinder	8 Cylinder
Spark Plug Gap:	0.76 mm (.030")	1.01 mm (.040")	1.01 mm (.040")
Contact Point Set Gap:	0.40 mm (.016")	.40/.50 mm (.016/.020")	.33/.45 mm (.013/.018")
Dist Dwell Angle:	47/53°	30/40°	26/30°

# LX TORANA 76 - 78

TORANA



CODE

8VB69

TORANA 'S' 4 DOOR SEDAN 6 & 8 Cyl.

8VC69

TORANA 'SL' 4 DOOR SEDAN 6 & 8 Cyl.



CODE

8VD69

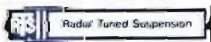
TORANA 'SLR' 4 DOOR SEDAN 6 & 8 Cyl.



CODE

8VD69

TORANA 'SLR5000' 4 DOOR SEDAN 8 Cyl.



INTRODUCED JANUARY, 1977



# LX TORANA 76-78

PRODUCED IN RIGHT HAND AND LEFT HAND DRIVE

## MODEL

8UG69	Torana 'S'	4 Door Sedan 4 Cyl.
8UH69	Torana 'SL'	4 Door Sedan 4 Cyl.
8VB69	Torana 'S'	4 Door Sedan 6 & 8 Cyl.
8VC69	Torana 'SL'	4 Door Sedan 6 & 8 Cyl.
8VD69	Torana 'SLR'	4 Door Sedan 6 Cyl. & 4.2 litre (RHD)
8VD69	Torana 'SLR5000'	4 Door Sedan 5 litre (RHD)

## INTRODUCED

March, 1976 – November, 1976
March, 1976 – November, 1976
March, 1976
March, 1976
March, 1976
March, 1976

Note: RHD – Right Hand Drive Only

## ENGINE

4 Cyl. 1900	Bore 3.660"	Stroke 2.75"	Disp. 115.72 cu.in.
	Bore 93 mm	Stroke 69.8 mm	Disp. 1897 cc
Oil Capacity:	3.5 litres (6.1 pints) without filter, 3.8 litres (6.7 pints) with filter		
6 Cyl. 2850	Bore 3.500"	Stroke 3.00"	Disp. 173 cu.in.
	Bore 88.9 mm	Stroke 76.2 mm	Disp. 2834 cc
Oil Capacity:	3.4 litres (6.0 pints) without filter, 4.2 litres (7.5 pints) with filter		
6 Cyl. 3300	Bore 3.625"	Stroke 3.25"	Disp. 202 cu.in.
	Bore 92.075 mm	Stroke 82.550 mm	Disp. 3310 cc
Oil Capacity:	4.0 litres (7.0 pints) without filter, 4.8 litres (8.5 pints) with filter		
8 Cyl. 4.2 Litre	Bore 3.625"	Stroke 3.062"	Disp. 253 cu.in.
	Bore 92.075 mm	Stroke 77.775 mm	Disp. 4146 cc
Oil Capacity:	4.0 litres (7.0 pints) without filter, 4.8 litres (8.5 pints) with filter		
8 Cyl. 5.0 Litre	Bore 4.004"	Stroke 3.062"	Disp. 308 cu.in.
	Bore 101.60 mm	Stroke 77.775 mm	Disp. 5047 cc
Oil Capacity:	4.0 litres (7.0 pints) without filter, 4.8 litres (8.5 pints) with filter		

## TRANSMISSION

3 Speed Fully Synchronesh – Column Shift – 6 Cyl. Eng.
Oil Capacity: 1.7 litres (3.75 pints)
4 Speed – Manual – Console Shift – 6 & 8 Cyl. Eng.
Oil Capacity: 1.9 litres (3.4 pints)
4 Speed Manual – Console Shift – 4 Cyl. 'Torquemaster'
Oil Capacity: 1.4 litres (2.46 pints)
3 Speed Trimatic Automatic – Column & Console Shift – 4, 6 & 8 Cyl. Eng.
Oil Capacity: 6.1 litres (10.7 pints)

## ADJUSTMENT

	4 Cylinder	6 Cylinder	8 Cylinder
Spark Plug Gap:	0.76 mm (.030")	1.01 mm (.040")	1.01 mm (.040")
Contact Point Set Gap:	0.40 mm (.016")	.40/.50 mm (.016/.020")	.33/.45 mm (.013/.018")
Dist Dwell Angle:	47/53°	30/40°	26/30°

# LX TORANA 76-78



CODE  
8VC77

TORANA 'SL' 2 DOOR HATCHBACK COUPE 6 & 8 Cyl.



CODE  
8VD77

TORANA 'SS' 2 DOOR HATCHBACK COUPE 6 & 8 Cyl.

# LX TORANA 76-78

PRODUCED IN RIGHT HAND AND LEFT HAND DRIVE

## MODEL

## INTRODUCED

8UH77	Torana 'SL'	2 Door Hatchback Coupe 4 Cyl. (Export)	March, 1976
8VC77	Torana 'SL'	2 Door Hatchback Coupe 6 & 8 Cyl.	March, 1976
8VD77	Torana 'SS'	2 Door Hatchback Coupe 6 & 8 Cyl.	March, 1976

## ENGINE

4 Cyl. 1900	Bore 3.660"	Stroke 2.75"	Disp. 115.72 cu.in.
	Bore 93 mm	Stroke 69.8 mm	Disp. 1897 cc
Oil Capacity:	3.5 litres (6.1 pints) without filter, 3.8 litres (6.7 pints) with filter		
6 Cyl. 2850	Bore 3.500"	Stroke 3.00"	Disp. 173 cu.in.
	Bore 88.9 mm	Stroke 76.2 mm	Disp. 2834 cc
Oil Capacity:	3.4 litres (6.0 pints) without filter, 4.2 litres (7.5 pints) with filter		
6 Cyl. 3300	Bore 3.625"	Stroke 3.25"	Disp. 202 cu.in.
	Bore 92.075 mm	Stroke 82.550 mm	Disp. 3310 cc
Oil Capacity:	4.0 litres (7.0 pints) without filter, 4.8 litres (8.5 pints) with filter		
8 Cyl. 4.2 Litre	Bore 3.625"	Stroke 3.062"	Disp. 253 cu.in.
	Bore 92.075 mm	Stroke 77.775 mm	Disp. 4146 cc
Oil Capacity:	4.0 litres (7.0 pints) without filter, 4.8 litres (8.5 pints) with filter		
8 Cyl. 5.0 Litre	Bore 4.004"	Stroke 3.062"	Disp. 308 cu.in.
	Bore 101.60 mm	Stroke 77.775 mm	Disp. 5047 cc
Oil Capacity:	4.0 litres (7.0 pints) without filter, 4.8 litres (8.5 pints) with filter		

## TRANSMISSION

4 Speed – Manual – Console Shift – 6 & 8 Cyl. Engs.
Oil Capacity: 1.9 litres (3.4 pints)
4 Speed – Manual – Console Shift – 4 Cyl. 'Torquemaster' (Export)
Oil Capacity: 1.4 litres (2.46 pints)
3 Speed Trimatic Automatic – Column & Console Shift – 4, 6 & 8 Cyl. Engs.
Oil Capacity: 6.1 litres (10.7 pints)

## ADJUSTMENT

	4 Cylinder	6 Cylinder	8 Cylinder
Spark Plug Gap:	0.76 mm (.030")	1.01 mm (.040")	1.01 mm (.040")
Contact Point Set Gap:	0.40 mm (.016")	.40/.50 mm (.016/.020")	.33/.45 mm (.013/.018")
Dist Dwell Angle:	47/53°	30/40°	26/30°

# LX TORANA 76 - 78



CODE  
8VD69

TORANA 'A9X' (Performance Equipment Package) 4 DOOR SEDAN 8 Cyl.

# LX TORANA 76 - 78

PRODUCED IN RIGHT HAND AND LEFT HAND DRIVE

## MODEL

8VD69 Torana 'A9X' 4 Door Sedan 8 Cyl.  
8VD77 Torana 'A9X' 2 Door Hatchback Coupe 8 Cyl.

## INTRODUCED

September, 1977  
September, 1977

## ENGINE

8 Cyl. 5.0 Litre Bore 4.004" Stroke 3.062" Disp. 308 cu.in.  
Bore 101.60 mm Stroke 77.775 mm Disp. 5047 cc  
Oil Capacity: 4.0 litres (7.0 pints) without filter, 4.8 litres (8.5 pints) with filter

## TRANSMISSION

4 Speed – Manual – Console Shift – 8 Cyl. Engs.  
Oil Capacity: 1.9 litres (3.4 pints)

## ADJUSTMENTS

Spark Plug Gap: 1.01 mm (.040")  
Contact Point Set Gap: .33/.45 mm (.013/.018") 8 Cyl.  
Dist. Dwell Angle: 26/30° 8 Cyl.

# UC TORANA 78 ~



SL

TORANA

CODE

8UG69

TORANA 'S' 4 DOOR SEDAN 6 Cyl.

8UH69

TORANA 'SL' 4 DOOR SEDAN 6 Cyl.



SL

CODE

8UH77

TORANA 'SL' 2 DOOR HATCHBACK COUPE 6 Cyl.

# UC TORANA 78

PRODUCED IN RIGHT HAND DRIVE AND LEFT HAND DRIVE

MODEL		INTRODUCED
8UG69	Torana 'S' 4 Door Sedan 6 Cyl.	March, 1978
8UH69	P.O. A9H Torana 'SL' 4 Door Sedan 6 Cyl.	March, 1978
8UH77	P.O. A9H Torana 'SL' 2 Door Hatchback Coupe 6 Cyl.	March, 1978

## ENGINE

6 Cyl. 2850	Bore 3.500"	Stroke 3.00"	Disp. 173 cu.in.
	Bore 88.9 mm	Stroke 76.2 mm	Disp. 2838 cc
Oil Capacity:	3.4 litres (6.0 pints) without filter, 4.2 litres (7.5 pints) with filter		
6 Cyl. 3300	Bore 3.625"	Stroke 3.25"	Disp. 202 cu.in.
	Bore 92.075 mm	Stroke 82.550 mm	Disp. 3298 cc
Oil Capacity:	4.0 litres (7.0 pints) without filter, 4.8 litres (8.5 pints) with filter		

## TRANSMISSION

3 Speed – Fully Synchromesh – Column Shift
Oil Capacity: 2.13 litres (3.75 pints)
4 Speed – Manual – Console Shift
Oil Capacity: 1.93 litres (3.4 pints)
3 Speed – Trimatic Automatic – Console and Column Shift
Oil Capacity: 6.077 litres (10.7 pints)

## ADJUSTMENTS

Spark Plug Gap:	1.01 mm (.040")
Contact Point Set Gap:	.40/.45mm (.016"/.020")
Dist. Dwell Angle:	30/35°

# SECTION 4

## INDEX

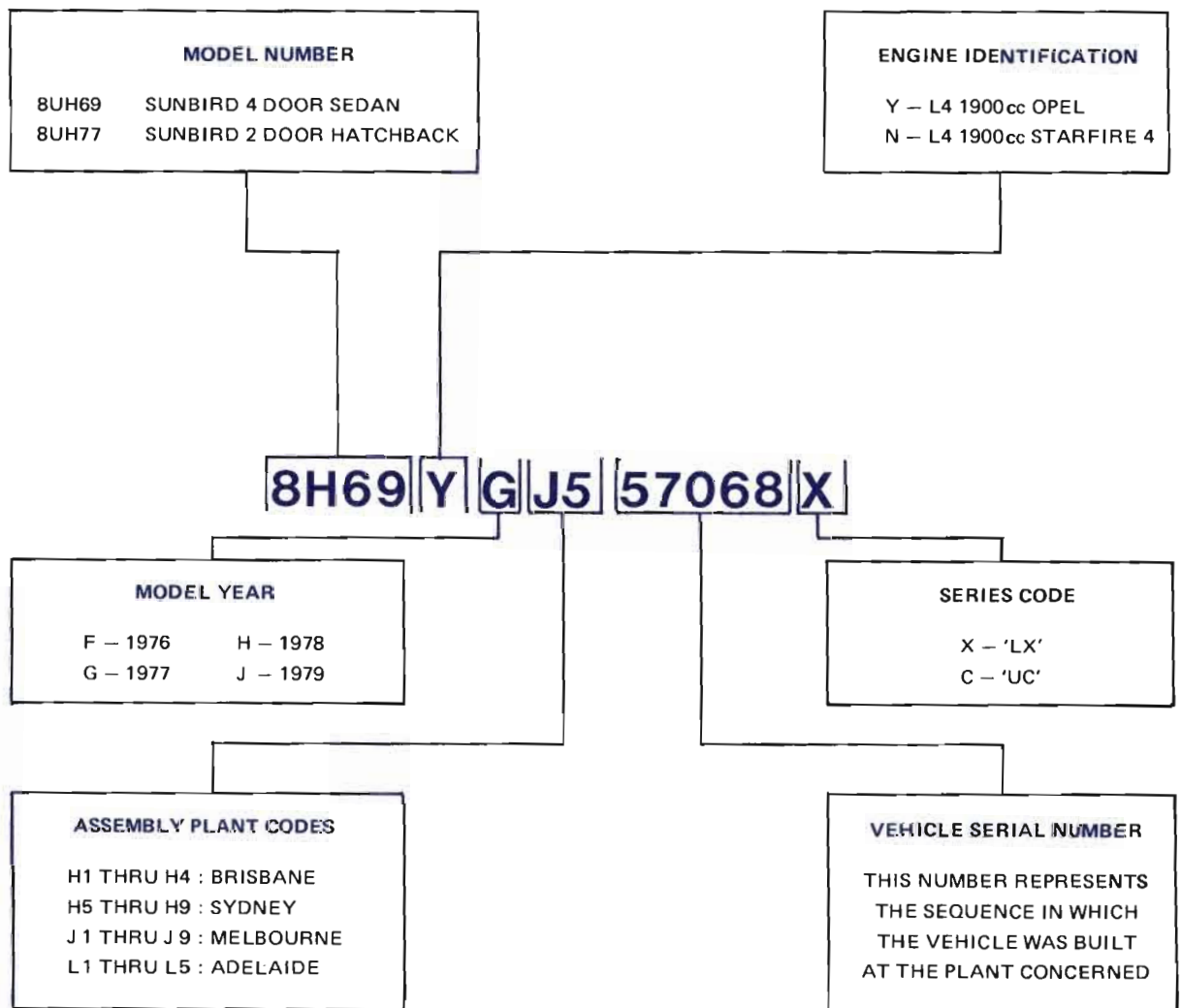
### HOLDEN SUNBIRD

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# VEHICLE NUMBERING SYSTEM (V.I.N.)

## HOLDEN SUNBIRD



# HOLDEN SUNBIRD

## parts & service publications

MODEL	YEAR	PARTS CATALOGUE		SERVICE MANUAL	
		PART NO.	DESCRIPTION	PART NO.	DESCRIPTION
LX	76-78	T.B.A.	Illustration Section Text Section	M37458	Manual - Basic
		T.B.A.		M37532	Manual - 1900 Eng. Supplement
				M37601	Manual - 4 Speed "Torquemaster" Supplement
				M37209	Manual - "Trimatic" Transmission Supplement Series 2
				M37823	Manual - Series 3 "Trimatic" - Vol. 1 Principles of Operations
				M37824	Manual - Series 3 "Trimatic" - Vol. 2 Service Operations
				M37825	Manual - Series 3 "Trimatic" - Vol. 3 Diagnosis Guide
				M38066	Supplement - Emission Control
				M37931	Carburettor Supplement
				9946426	Owner Manual
UC	78-	M38044	Illustration Section Text Section	M37458	Manual - Basic
		M38044C		M37532	Manual - Opel Eng. Supplement
				M37601	Manual - 4 Speed "Torquemaster" Supplement
				M37823	Manual - Series 3 "Trimatic" - Vol. 1 Principles of Operations
				M37824	Manual - Series 3 "Trimatic" - Vol. 2 Service Operations
				M37825	Manual - Series 3 "Trimatic" - Vol. 3 Diagnosis Guide
				M38108	Starfire 4 Eng. Supplement
				M38066	Emission Supplement
				M37931	Carburettor Supplement
				92003933	Owner Manual



## FAST MOVING SERVICE PARTS

MODEL-YEAR	ENGINE	AC PLUGS	OIL FILTER	DISTRIBUTOR				
				MAKE	POINTS	CAP	ROTOR	
<b>SUNBIRD</b>								
LX	1976-78	1900	42FS	SD	Delco Remy	(1 03470026	(1 03479003	(1 03470050
		1900	42FS	SD	Bosch	(1 08983490	(1 03469033	(1 06682671
		1900(M)	42FS	SD	Bosch	(2 03470026	(2 03469003	(2 06682671
		1900(A)	42FS	SD	Bosch Remy	(2 03470026	(2 03469003	(2 03470050
UC	1978-	Opel 1900 (M)	42FS	SD	Bosch	08983490	03469033	06682671
		Opel 1900 (A)	42FS	SD	Bosch	08983490	03469033	06682671
		Starfire 4	43LT	PF10	Bosch	VS10858	VS14040	7424753

NOTE: (1 Without Exhaust Emission Control 1211032 & 1211051  
 (2 With Exhaust Emission Control (ADR27A)

# LX HOLDEN SUNBIRD 76-78

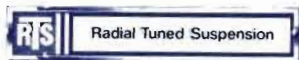


CODE  
8UH69 SUNBIRD 4 DOOR SEDAN 4 Cyl.



**Sunbird**  
HOLDEN

CODE  
8UH77 SUNBIRD 2 DOOR HATCHBACK COUPE 4 Cyl.



INTRODUCED JANUARY, 1977

# LX HOLDEN SUNBIRD 76-78

PRODUCED IN RIGHT HAND DRIVE

## MODEL

8UH69 Holden Sunbird 4 Door Sedan 4 Cyl.  
8UH77 Holden Sunbird 2 Door Hatchback Coupe 4 Cyl.

## INTRODUCED

November, 1976  
May, 1977

## ENGINE

4 Cyl. 1900      Bore 3.660"      Stroke 2.75"      Disp. 115.72 cu.in.  
                    Bore 93 mm      Stroke 69.8 mm      Disp. 1897 cc  
Oil Capacity: 3.5 litres (6.1 pints) without filter, 3.8 litres (6.7 pints) with filter

## TRANSMISSION

4 Speed – Manual – Console Shift – 'Torquemaster'  
Oil Capacity: 1.4 litres (2.46 pints)  
3 Speed Trimatic – Automatic – Column and Console Shift  
Oil Capacity: 6.0 litres (10.7 pints)

## ADJUSTMENTS

Spark Plug Gap: .7/.8mm (.028/.032")  
Contact Point Set Gap: .40mm (.016")  
Dist. Dwell Angle: 47/53°

# UC HOLDEN SUNBIRD 78 ~

Sunbird  
HOLDEN



SL

CODE  
8UH69 SUNBIRD 4 DOOR SEDAN 4 Cyl.  
8UH69 SUNBIRD 'SL' 4 DOOR SEDAN 4 Cyl.

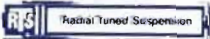


SL/E

CODE  
8UH69 SUNBIRD 'SL/E' 4 DOOR SEDAN 4 Cyl.



SL



CODE  
8UH77 SUNBIRD 2 DOOR HATCHBACK COUPE 4 Cyl.  
8UH77 SUNBIRD 'SL' 2 DOOR HATCHBACK COUPE 4 Cyl.  
8UH77 SUNBIRD 'SLE' 2 DOOR HATCHBACK COUPE 4 Cyl.

INTRODUCED START OF PRODUCTION

# UC HOLDEN SUNBIRD

# 78 ~

PRODUCED IN RIGHT HAND DRIVE

## MODEL

## INTRODUCED

8UH69		Sunbird 4 Door Sedan 4 Cyl.	March, 1978
8UH77		Sunbird 2 Door Hatchback Coupe 4 Cyl.	March, 1978
8UH69	P.O. V5V	Sunbird 'SL' 4 Door Sedan 4 Cyl.	March, 1978
8UH77	P.O. V5V	Sunbird 'SL' 2 Door Hatchback Coupe 4 Cyl.	March, 1978
8UH69	P.O. A8J	Sunbird 'SLE' 4 Door Sedan 4 Cyl.	March, 1978
8UH77	P.O. A8J	Sunbird 'SLE' 2 Door Hatchback Coupe 4 Cyl.	March, 1978

## ENGINE

Opel	4 Cyl. 1900	Bore 3.660"	Stroke 2.75"	Disp. 115.72 cu.in.
		Bore 93 mm	Stroke 69.8 mm	Disp. 1897 cc
		Oil Capacity: 3.5 litres (6.1 pints) without filter, 3.8 litres (6.7 pints) with filter		
"Starfire 4"	4 Cyl. 1900	Bore 3.50"	Stroke 3.00"	Disp. 115.4 cu.in.
		Bore 88.9 mm	Stroke 76.2 mm	Disp. 1892 cc
		Oil Capacity: 3.2 litres (5.6 pints) without filter, 4 litres (7 pints) with filter		

## TRANSMISSION

- 4 Speed – Manual – Console Shift – 'Torquemaster'  
Oil Capacity: 1.4 litres (2.46 pints)
- 3 Speed – Trimatic Automatic – Console Shift  
Oil Capacity: 6.077 litres (10.7 pints)

## ADJUSTMENTS

"Starfire 4"	Spark Plug Gap:	1.01mm (.040")
	Contact Point Set Gap:	.46mm (.018")
	Dist. Dwell Angle:	48/52°
Opel 4 Cyl.	Spark Plug Gap:	0.76mm (.030")
	Contact Point Set Gap:	.40mm (.016")
	Dist. Dwell Angle:	47/53°

# UC HOLDEN SUNBIRD 79



CODE  
8UH69 SUNBIRD 'DE LUXE' 4 DOOR SEDAN 4 Cyl.



# UC HOLDEN SUNBIRD 79

PRODUCED IN RIGHT HAND DRIVE

## MODEL

8UH69 Sunbird 4 Door 'DeLuxe' Sedan 4 Cyl.

## INTRODUCED

July, 1979

## ENGINE

"Starfire 4" 4 Cyl. 1900 Bore 3.50" Stroke 3.00" Disp. 115.4 cu.in.  
Bore 88.9 mm Stroke 76.2 mm Disp. 1892 cc  
Oil Capacity: 32 litres (5.6 pints) without filter, 4 litres (7 pints) with filter

## TRANSMISSION

4 Speed — Manual — Console Shift — 'Torquemaster'  
Oil Capacity: 1.4 litres (2.46 pints)  
3 Speed — Trimatic Automatic — Console Shift  
Oil Capacity: 6.077 litres (10.7 pints)

## ADJUSTMENTS

"Starfire 4" Spark Plug Gap : 1.01 mm (.040")  
Contact Point Set Gap: .46 mm (.018")  
Dist. Dwell Angle: 48/52°

# SECTION 5

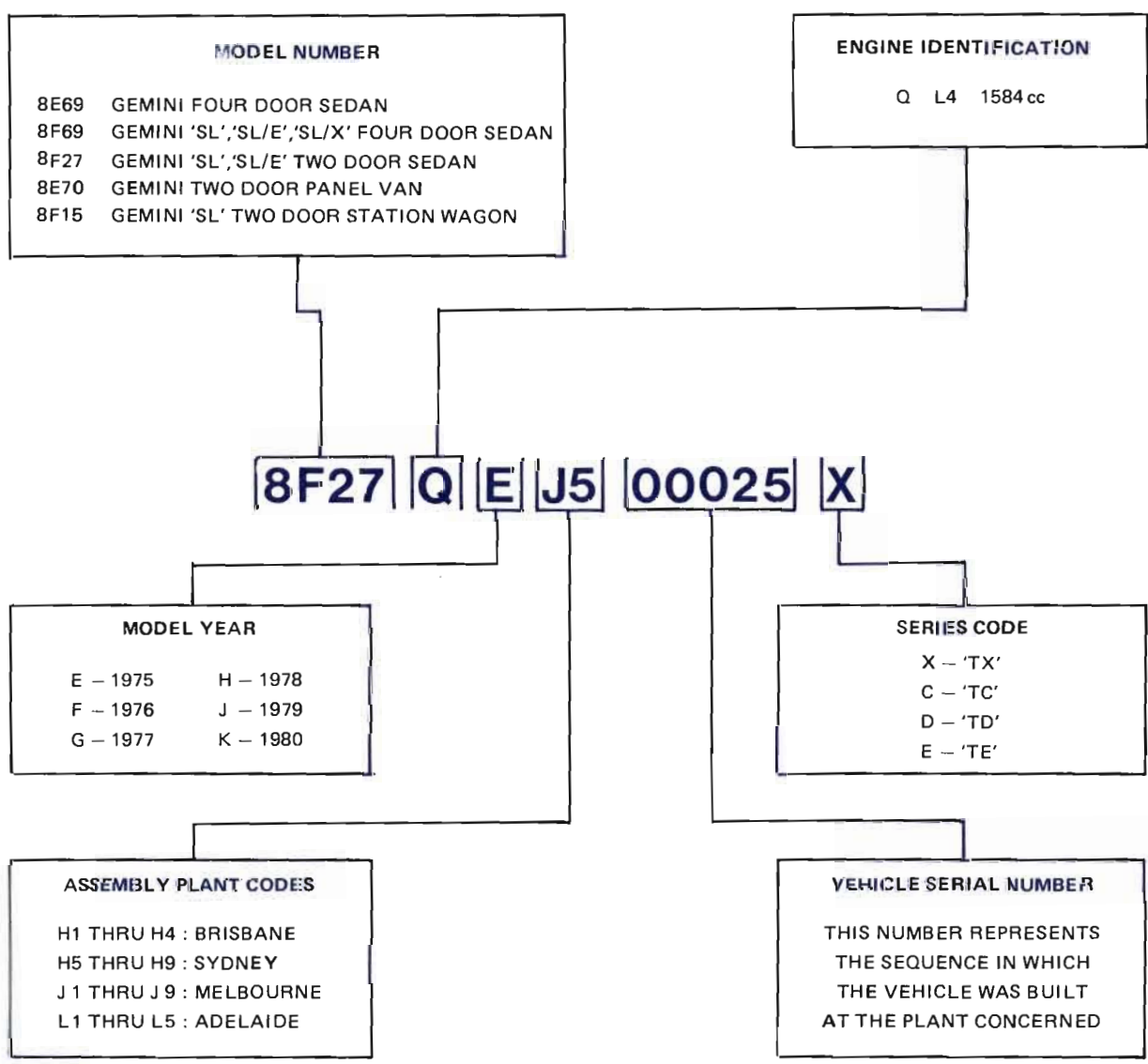
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### HOLDEN GEMINI

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TE            1979-80    HOLDEN GEMINI .....	5 - 14

# VEHICLE NUMBERING SYSTEM (V.I.N.)

## HOLDEN GEMINI



# HOLDEN GEMINI

## parts & service publications

MODEL	YEAR	PARTS CATALOGUE		SERVICE MANUAL					
		PART NO.	DESCRIPTION	PART NO.	DESCRIPTION				
TX	74-76	M38076 M38076B	Illustration Section Text Section	G161Z-WE-551 *	Manual - Engine (Exc. A8C)				
				G161Z-WE-651	Manual - Engine (A8C)				
				PF-WE-551 *	Manual - Chassis (Exc. A8C)				
				PF-WE-771	Manual - Chassis (A8C)				
				M38066	Supplement - Emission Control				
				M37560	Supplement - Workshop Manual				
				M37209	Manual - "Trimatic" Transmission Supplement Series 2				
				M37823	Manual - Series 3 "Trimatic" - Vol. 1 Principles of Operations				
				M37824	Manual - Series 3 "Trimatic" - Vol. 2 Service Operations				
				M37825	Manual - Series 3 "Trimatic" - Vol. 3 Diagnosis Guide				
				9940567	Owner Manual				
				M37931	Carburettor Supplement				
				M37194	"Trimatic" Diagnosis Guide				
TC	77-78	M38076 M38076B	Illustration Section Text Section	G161Z-WE-651	Manual - Workshop - Engine				
				PF-WE-771	Manual - Workshop - Chassis				
				M37560	Supplement - Workshop Manual				
				M38066	Supplement - Emission Control				
				M37823	Manual - Series 3 "Trimatic" - Vol. 1 Principles of Operations				
				M37824	Manual - Series 3 "Trimatic" - Vol. 2 Service Operations				
				M37825	Manual - Series 3 "Trimatic" - Vol. 3 Diagnosis Guide				
				9945424	Owner Manual				
				M37931	Carburettor Supplement				
				M37194	"Trimatic" Diagnosis Guide				
				TD	78-	M38076 M38076C	Illustration Section Text Section	G161Z-WE-651	Manual - Workshop - Engine
								G161Z-AE-891	Use in conjunction with G161Z-WE-651
								PF-WE-771	Manual - Workshop - Chassis
PF-AE-891	Use in conjunction with PF-WE-771								
M37560	Supplement - Workshop Manual								
M38066	Supplement - Emission Control								
M37823	Manual - Series 3 "Trimatic" - Vol. 1 Principles of Operations								
M37824	Manual - Series 3 "Trimatic" - Vol. 2 Service Operations								
M37825	Manual - Series 3 "Trimatic" - Vol. 3 Diagnosis Guide								
92003970	Owner Manual								
M37931	Carburettor Supplement								
M37194	"Trimatic" Diagnosis Guide								

\* N.L.A.

# HOLDEN GEMINI

## parts & service publications

MODEL	YEAR	PARTS CATALOGUE		SERVICE MANUAL	
		PART NO.	DESCRIPTION	PART NO.	DESCRIPTION
TE	1979-80	M38318	Illustration Section	PF-WE-771	Manual - Workshop - Chassis
		M38318A		PF-AE-891	
				G161Z-WE-651	Manual - Workshop - Engine
				G161Z-AE-891	Supplement - Workshop Manual - Engine
				M37823	Manual - Series 3 "Trimatic" - Vol. 1
				M37824	Principles of Operations
				M37825	Manual - Series 3 "Trimatic" - Vol. 2
					Service Operations
					Manual - Series 3 "Trimatic" - Vol. 3
					Diagnosis Guide
		M37194	"Trimatic" Diagnosis Guide		
		92012150	Owner Manual		
		M37931	Carburettor Supplement		
		M38066	Emission Control Supplement		



## FAST MOVING SERVICE PARTS

MODEL-YEAR	ENGINE	AC PLUGS	OIL FILTER	DISTRIBUTOR			
				MAKE	POINTS	CAP	ROTOR
<b>GEMINI</b>							
TX 1975-76	1584	44XLS	94201942	Nippondenso	94208408	94206139	94206140
TC 1977-78	1584	44XLS	94201942	Nippondenso	94208408	94206139	94206140
TD 1978-79	1584	44XLS	94201942	Nippondenso	94208408	94206139	94206140
TE 1979-80	1584	44XLS	94201942	Nippondenso	94208408	94206139	94206140

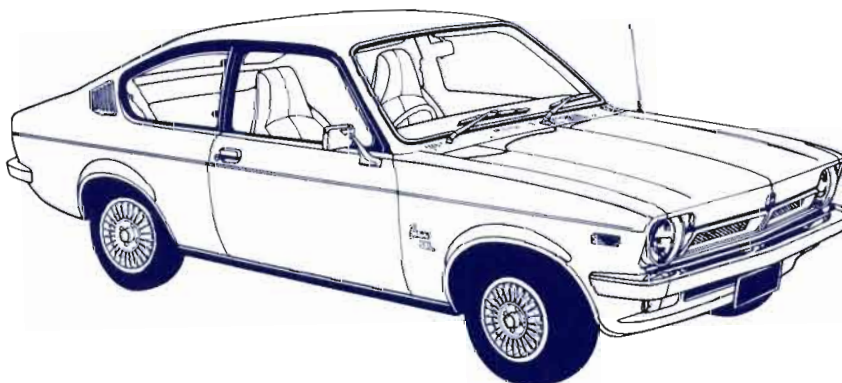
# TX HOLDEN GEMINI 75 - 77



CODE  
8TE69 4 DOOR SEDAN 4 Cyl.



CODE  
8TF69 'SL' 4 DOOR SEDAN 4 Cyl.



CODE  
8TF27 'SL' 2 DOOR COUPE 4 Cyl.

# TX HOLDEN GEMINI 75-77

PRODUCED IN RIGHT HAND DRIVE – TOTAL VEHICLES BUILT 43,099

MODEL			INTRODUCED
8TE69	Gemini "S"	4 Door Sedan	March, 1975
8TF69	Gemini "SL"	4 Door Sedan	March, 1975
8TF27	Gemini "SL"	2 Door Sedan	March, 1975

## ENGINE

4 Cyl. 82.0 mm Bore 1584 cc

Oil Capacity: 3.2 litres (5.6 pints) without filter, 3.6 litres (6.3 pints) with filter

## TRANSMISSION

4 Speed – Manual

Oil Capacity: 1.25 litres (2.2 pints)

3 Speed – Trimatic Automatic

Oil Capacity: Dry – 6.0 litres (10.7 pints)

Refill – 1.7 litres ( 3.0 pints)

## ADJUSTMENTS

Spark Plug Gap: .71/.81 mm (.028/.032")

Contact Point Set Gap: .40/.50 mm (.016/.020")

Dist Dwell Angle: 52°



# TC HOLDEN GEMINI 77-78



8TF27

CODE  
8TF27 'SL' 2 DOOR COUPE 4 Cyl.



CODE  
8TF27 'SANDPIPER' 2 DOOR COUPE 4 Cyl.

# TC HOLDEN GEMINI 77-78

PRODUCED IN RIGHT HAND DRIVE – TOTAL VEHICLES BUILT 17,257

8TF27 Gemini 'SL' 2 Door Coupe  
8TF27 'Fashion Pack' 2 Door Coupe

March, 1977  
March, 1977

## ENGINE

4 Cyl. 82.0mm Bore 1584 c.c.

Oil Capacity: 3.2 litres (5.6 pints) without filter, 3.6 litres (6.3 pints) with filter

## TRANSMISSION

4 Speed – Manual

Oil Capacity: 1.25 litres (2.2 pints)

3 Speed – Trimatic Automatic

Oil Capacity: Dry – 6.0 litres (10.7 pints)

Refill – 1.7 litres ( 3.0 pints)

## ADJUSTMENTS

Spark Plug Gap: .71/.81 mm (.028/.032")

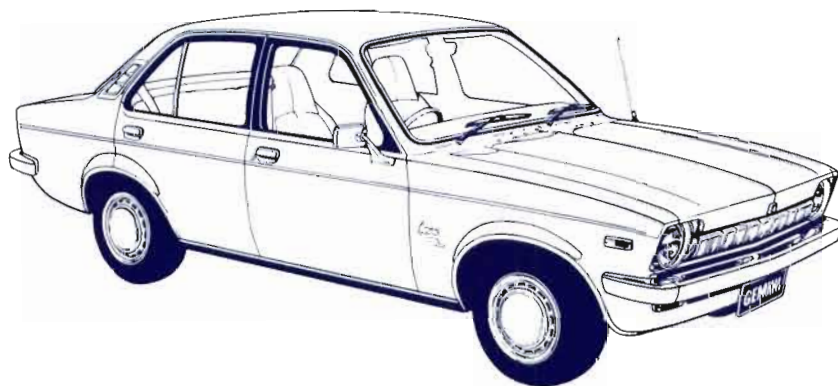
Contact Point Set Gap: .40/.50 mm (.016/.020")

Dist Dwell Angle: 52°

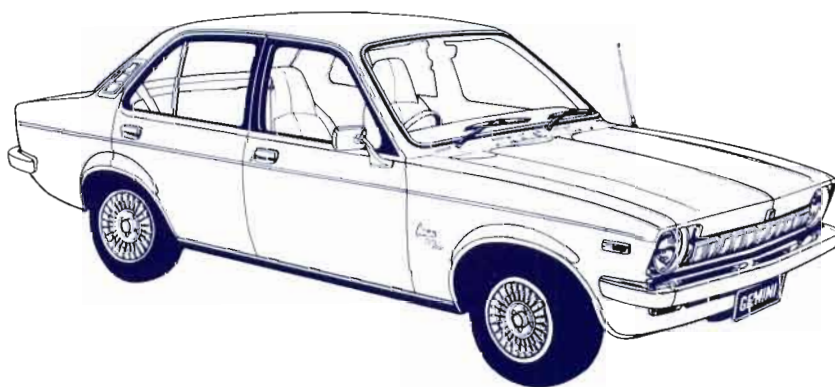
# TC HOLDEN GEMINI 77 - 78



CODE  
8TE69 4 DOOR SEDAN 4 Cyl.



CODE  
8TF69 'SL' 4 DOOR SEDAN 4 Cyl.



CODE  
8TF69 'FASHION PACK' 4 DOOR SEDAN 4 Cyl.

# TC HOLDEN GEMINI 77 - 78

PRODUCED IN RIGHT HAND DRIVE – TOTAL VEHICLES BUILD 17,257

MODEL	INTRODUCED
8TE69 Gemini 'S' 4 Door Sedan	March, 1977
8TF69 Gemini 'SL' 4 Door Sedan	March, 1977
8TF69 'Fashion Pack' 4 Door Sedan	March, 1977

## ENGINE

4 Cyl. 82.0 mm Bore 1584 cc

Oil Capacity: 3.2 litres (5.6 pints) without filter, 3.6 litres (6.3 pints) with filter

## TRANSMISSION

4 Speed – Manual

Oil Capacity: 1.25 litres (2.2 pints)

3 Speed – Trimatic Automatic

Oil Capacity: Dry – 6.0 litres (10.7 pints)

Refill – 1.7 litres ( 3.0 pints)

## ADJUSTMENTS

Spark Plug Gap: .71/.81 mm (.028/.032")

Contact Point Set Gap: .40/.50 mm (.016/.020")

Dist Dwell Angle: 52°

# TD HOLDEN GEMINI 78-79

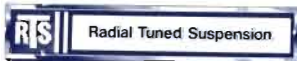


CODE  
8TE69 4 DOOR SEDAN 4 Cyl.



SL/E

CODE  
8TF69 'SL/E' 4 DOOR SEDAN 4 Cyl.



CODE  
8TF27 'SL' 2 DOOR COUPE 4 Cyl.

INTRODUCED START OF PRODUCTION

# TD HOLDEN GEMINI 78-79

PRODUCED IN RIGHT HAND DRIVE

## MODEL

8TE69 4 Door Sedan 4 Cyl.  
8TF27 "SL" 2 Door Coupe 4 Cyl.  
8TF69 "SL" 4 Door Sedan 4 Cyl.  
8TF69 P.O. A8J "SLE" 4 Door Sedan 4 Cyl.

## INTRODUCED

April, 1978  
April, 1978  
April, 1978  
April, 1978

## ENGINE

4 Cyl. 82.0 mm Bore 1584 cc  
Oil Capacity: 3.2 litres (5.6 pints) without filter, 3.6 litres (6.3 pints) with filter

## TRANSMISSION

4 Speed – Manual  
Oil Capacity: 1.25 litres (2.2 pints)  
5 Speed – Manual  
Oil Capacity: 1.55 litres (2.6 pints)  
3 Speed – Trimatic Automatic  
Oil Capacity: Dry – 6.0 litres (10.7 pints)  
Refill – 1.7 litres ( 3.0 pints)

## ADJUSTMENTS

Spark Plug Gap: .71/.81 mm (.028/.032")  
Contact Point Set Gap: .40/.50 mm (.016/.020")  
Dist Dwell Angle: 52°

# TD HOLDEN GEMINI 78-79



**SL/E**

CODE  
8TF27

'SLE' 2 DOOR COUPE 4 Cyl.



CODE  
8TE70

2 DOOR PANEL VAN 4 Cyl.



CODE  
8TF15

'SL' 2 DOOR STATION WAGON 4 Cyl.

# TD HOLDEN GEMINI 78 - 79

PRODUCED IN RIGHT HAND DRIVE

8TF27	P.O. A8J "SLE" 2 Door Coupe 4 Cyl.	April, 1978
8TE70	2 Door Panel Van 4 Cyl.	April, 1978
8TF15	"SL" 2 Door Station Wagon 4 Cyl.	April, 1978

## ENGINE

4 Cyl. 82.0 mm Bore 1584 cc

Oil Capacity: 3.2 litres (5.6 pints) without filter, 3.6 litres (6.3 pints) with filter

## TRANSMISSION

4 Speed – Manual

Oil Capacity: 1.25 litres (2.2 pints)

5 Speed – Manual

Oil Capacity: 1.55 litres (2.6 pints)

3 Speed – Trimatic Automatic

Oil Capacity: Dry – 6.0 litres (10.7 pints)

Refill – 1.7 litres ( 3.0 pints)

## ADJUSTMENTS

Spark Plug Gap: .71/.81 mm (.028/.032")

Contact Point Set Gap: .40/.50 mm (.016/.020")

Dist Dwell Angle: 52°



# TD HOLDEN GEMINI 79



CODE

8TF69

"SL/X" 4 Door Sedan 4 Cyl.

# TD HOLDEN GEMINI 79

PRODUCED IN RIGHT HAND DRIVE

## MODEL

8TF69 "SL/X" 4 Door Sedan 4 Cyl.

## INTRODUCED

March, 1979

## ENGINE

4 Cyl. 82.0 mm Bore 1584 cc

Oil Capacity: 3.2 litres (5.6 pints) without filter, 3.6 litres (6.3 pints) with filter

## TRANSMISSION

4 Speed – Manual

Oil Capacity: 1.25 litres (2.2 pints)

5 Speed – Manual

Oil Capacity: 1.55 litres (2.6 pints)

3 Speed – Trimatic Automatic

Oil Capacity: Dry – 6.0 litres (10.7 pints)

Refill – 1.7 litres ( 3.0 pints)

## ADJUSTMENTS

Spark Plug Gap: .71/.81 mm (.028/.032")

Contact Point Set Gap: .40/.50 mm (.016/.020")

Dist Dwell Angle: 52°

# TE HOLDEN GEMINI 79



CODE  
8TE69 4 Door Sedan 4 Cyl.



CODE  
8TF69 "SL" 4 Door Sedan 4 Cyl.



CODE  
8TF69 "SL/X" 4 Door Sedan 4 Cyl.

# THE HOLDEN GEMINI 79

PRODUCED IN RIGHT HAND DRIVE

## MODEL

8TE69 4 Door Sedan 4 Cyl.  
8TF69 "SL" 4 Door Sedan 4 Cyl.  
8TF69 "SL/X" 4 Door Sedan 4 Cyl.

## INTRODUCED

October, 1979  
October, 1979  
October, 1979

## ENGINE

4 Cyl. 82.0 mm Bore 1584 cc  
Oil Capacity: 3.2 litres (5.6 pints) without filter, 3.6 litres (6.3 pints) with filter

## TRANSMISSION

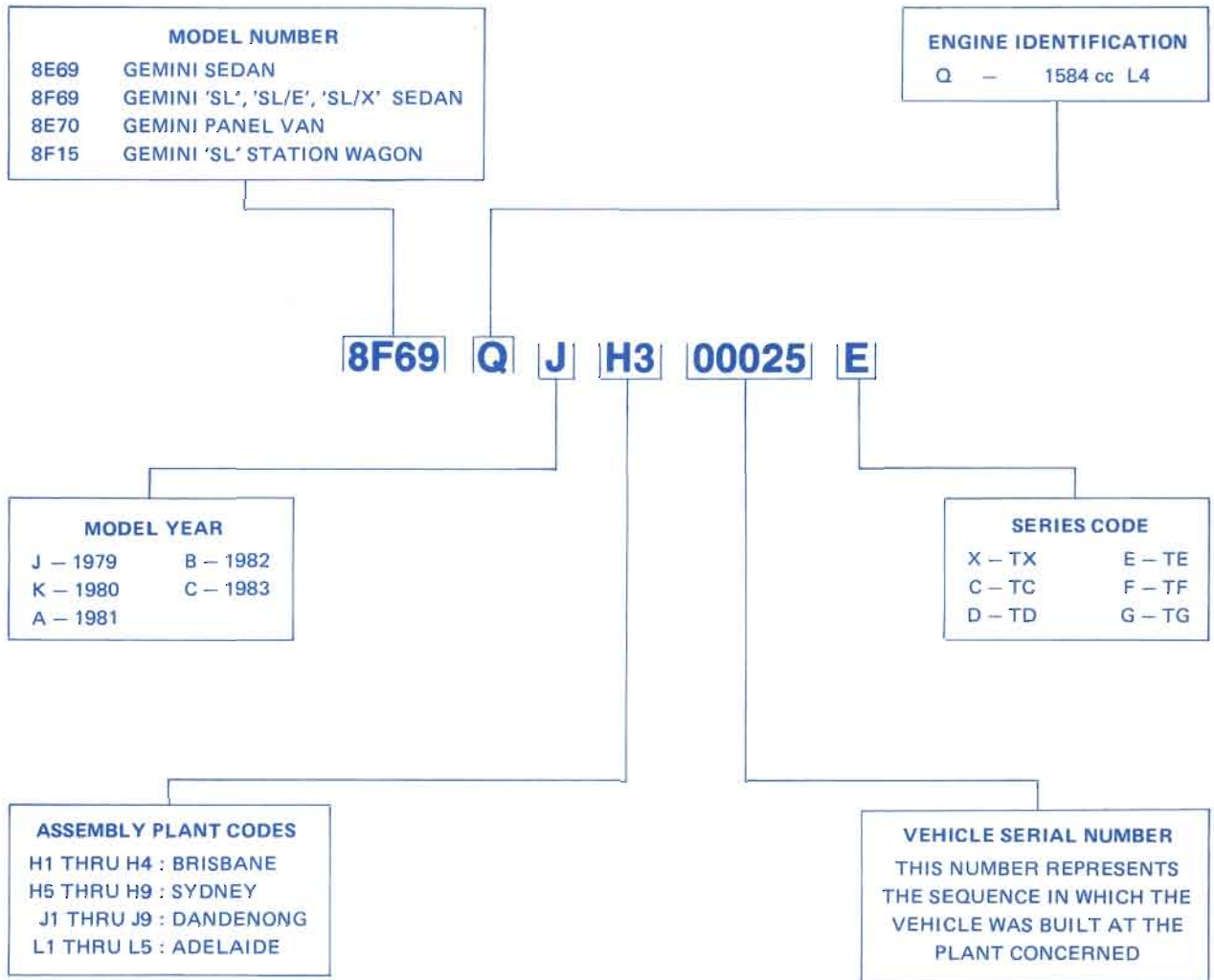
4 Speed — Manual  
Oil Capacity: 1.25 litres (2.2 pints)  
5 Speed — Manual  
Oil Capacity: 1.55 litres (2.6 pints)  
3 Speed — Trimatic Automatic  
Oil Capacity: Dry — 6.0 litres (10.7 pints)  
Refill — 1.7 litres (3.0 pints)

## ADJUSTMENTS

Spark Plug Gap: .71/.81 mm (.028/.032")  
Contact Point Set Gap: .40/.50 mm (.016/.020")  
Dist Dwell Angle: 52°

# VEHICLE NUMBERING SYSTEM (V.I.N.)

## HOLDEN GEMINI



8TF15 February, 1980



8TE70 February, 1980



GEMINI



8TE70 February, 1980

Gypsy



8TF69 March, 1981



8TE69 June, 1981

sandpiper III

# THE HOLDEN GEMINI

## 1979 - 82

### MODEL

8TF15	Gemini Station Wagon 4 Cyl. . . . .
8TE70	Gemini Panel Van 4 Cyl. . . . .
8TE70	Gemini 'Gypsy' Panel Van 4 Cyl. . . . .
8TF69	Gemini SL/X Sedan 4 Cyl. Diesel . . . . .
8TE69	Gemini SL Sedan 'Sandpiper' 4 Cyl. . . . .

### INTRODUCED

February, 1980
February, 1980
February, 1980
March, 1981
June, 1981

### ENGINE DATA

ENGINE	CYLINDERS	BORE	STROKE	DISP	OIL CAPACITY – LITRES	
					W/OUT FILTER	WITH FILTER
1.6 Litre (Petrol)	4	82 mm	75 mm	1584 cc	3.2	3.6
1.8 Litre (Diesel)	4	84 mm	82 mm	1817 cc	4.7	5.5

### TRANSMISSION DATA

ENGINE	MAN/AUTO	SPEEDS	SHIFT	OIL CAPACITY LITRES
1.6 Litre (Petrol)	Manual	4	Console	1.3
1.6 Litre (Petrol)	Manual	4	Console	1.6
1.6 Litre (Petrol)	Automatic	3	Console	5.5
1.8 Litre (Diesel)	Manual	5	Console	1.6

ENGINE TUNE UP DATA:— REFER TO APPROPRIATE SERVICE MANUAL



8TE69 March, 1982



8TF69 March, 1982

**SL**



8TV69 March, 1982

**DIESEL**



8TV69 March, 1982



# TF HOLDEN GEMINI

## 1982 - 83

### MODEL

8TE69	Gemini Sedan 4 Cyl. . . . .
8TF69	Gemini SL Sedan 4 Cyl. . . . .
8TV69	Gemini SL/X Sedan 4 Cyl. Petrol . . . . .
8TV69	Gemini SL/X Sedan 4 Cyl. Diesel . . . . .

### INTRODUCED

March, 1982
March, 1982
March, 1982
March, 1982

### ENGINE DATA

ENGINE	CYLINDERS	BORE	STROKE	DISP	OIL CAPACITY – LITRES	
					W/OUT FILTER	WITH FILTER
1.6 Litre (Petrol)	4	82 mm	75 mm	1584 cc	3.2	3.6
1.8 Litre (Diesel)	4	84 mm	82 mm	1817 cc	4.7	5.5

### TRANSMISSION DATA

ENGINE	MAN/AUTO	SPEEDS	SHIFT	OIL CAPACITY LITRES
1.6 Litre (Petrol)	Manual	4	Console	1.3
1.6 Litre (Petrol)	Manual	4	Console	1.6
1.6 Litre (Petrol)	Automatic	3	Console	5.5
1.8 Litre (Diesel)	Manual	5	Console	1.6

ENGINE TUNE UP DATA:— REFER TO APPROPRIATE SERVICE MANUAL



8TF15 March, 1982

**GEMINI**



8TE70 March, 1982



8TV69 April, 1982

**SL/X**

# TF HOLDEN GEMINI

## 1982 - 83

### MODEL

8TF15 Gemini Station Wagon 4 Cyl. . . . .  
 8TE70 Gemini Panel Van 4 Cyl. . . . .  
 8TV69 Gemini SL/X Sedan Shadowtone 'Star Sign' Pack 4 Cyl. Petrol

### INTRODUCED

March, 1982  
 March, 1982  
 April, 1982

### ENGINE DATA

ENGINE	CYLINDERS	BORE	STROKE	DISP	OIL CAPACITY – LITRES	
					W/OUT FILTER	WITH FILTER
1.6 Litre (Petrol)	4	82 mm	75 mm	1584 cc	3.2	3.6
1.8 Litre (Diesel)	4	84 mm	82 mm	1817 cc	4.7	5.5

### TRANSMISSION DATA

ENGINE	MAN/AUTO	SPEEDS	SHIFT	OIL CAPACITY LITRES
1.6 Litre (Petrol)	Manual	4	Console	1.3
1.6 Litre (Petrol)	Manual	4	Console	1.6
1.6 Litre (Petrol)	Automatic	3	Console	5.5
1.8 Litre (Diesel)	Manual	5	Console	1.6

ENGINE TUNE UP DATA:— REFER TO APPROPRIATE SERVICE MANUAL



DIESEL

8TV69 March, 1983



8TV69 March, 1983



8TF15 March, 1983



8TE70 March, 1983

# TG HOLDEN GEMINI

## 1983 -

MODEL

INTRODUCED

MODEL

INTRODUCED

8TV69	Gemini 'SL/X' Sedan 4 Cyl. Diesel .....	March, 1983
8TV69	Gemini 'ZZ/Z' Sedan 4 Cyl. Petrol .....	March, 1983
8TF15	Gemini 'SL' Station Wagon 4 Cyl. Petrol .....	March, 1983
8TE70	Gemini Panel Van 4 Cyl. Petrol .....	March, 1983

### ENGINE DATA

ENGINE	CYLINDERS	BORE	STROKE	DISP	OIL CAPACITY - LITRES	
					W/OUT FILTER	WITH FILTER
1.6 Litre Petrol	4	82 mm	75 mm	1584 cc	3.2	3.6
1.8 Litre Diesel	4	84 mm	82 mm	1817 cc	4.7	5.5

### TRANSMISSION DATA

ENGINE	MANUAL/AUTOMATIC	SPEEDS	SHIFT	OIL CAPACITY LITRES
1.6 Litre (Petrol)	Manual	4	Console	1.3
1.6 Litre (Petrol)	Manual	5	Console	1.6
1.6 Litre (Petrol)	Automatic	3	Console	5.5
1.8 Litre (Diesel)	Manual	5	Console	1.6

ENGINE TUNE UP DATA:- REFER TO APPROPRIATE SERVICE MANUAL



8TE69 March, 1983

**GEMINI**



8TF69 March, 1983

**SL**



8TV69 March, 1983

**SL/X**

# TG HOLDEN GEMINI

## 1983

### MODEL

8TE69	Gemini Sedan 4 Cyl. Petrol . . . . .
8TF69	Gemini 'SL' Sedan 4 Cyl. Petrol . . . . .
8TV69	Gemini 'SL/X' Sedan 4 Cyl. Petrol . . . . .

### INTRODUCED

March, 1983
March, 1983
March, 1983

### ENGINE DATA

ENGINE	CYLINDERS	BORE	STROKE	DISP	OIL CAPACITY – LITRES	
					W/OUT FILTER	WITH FILTER
1.6 Litre Petrol	4	82 mm	75 mm	1584 cc	3.2	3.6
1.8 Litre Diesel	4	84 mm	82 mm	1817 cc	4.7	5.5

### TRANSMISSION DATA

ENGINE	MANUAL/AUTOMATIC	SPEEDS	SHIFT	OIL CAPACITY LITRES
1.6 Litre (Petrol)	Manual	4	Console	1.3
1.6 Litre (Petrol)	Manual	5	Console	1.6
1.6 Litre (Petrol)	Automatic	3	Console	5.5
1.8 Litre (Diesel)	Manual	5	Console	1.6

ENGINE TUNE UP DATA:— REFER TO APPROPRIATE SERVICE MANUAL

# SECTION 6

## INDEX

### HOLDEN COMMODORE

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VB            1979        HOLDEN COMMODORE .....	6 - 6



# VEHICLE NUMBERING SYSTEM (V.I.N.)

## VB HOLDEN COMMODORE

MODEL NUMBER	
8L35	COMMODORE STATION WAGON
8K69	COMMODORE SEDAN
8K35	COMMODORE 'SL' STATION WAGON
8K69	COMMODORE 'SL' SEDAN
8X69	COMMODORE 'SL/E' SEDAN

ENGINE IDENTIFICATION				
E	-	QE	2.85	LC (173)
D	-	QD	2.85	HC (173)
M	-	QM	3.3	LC (202)
L	-	QL	3.3	HC (202)
R	-	QR	4.2	HC (253)
T	-	QT	5.0	HC (308)

**8L69 | L | H | J5 | 00025 | B**

MODEL YEAR
H - 1978
J - 1979

SERIES CODE
B - VB

ASSEMBLY PLANT CODES
H1 THRU H5 : BRISBANE
H5 THRU H9 : SYDNEY
J 1 THRU J 9 : DANDENONG
L1 THRU L5 : ADELAIDE

VEHICLE SERIAL NUMBER
THIS NUMBER REPRESENTS THE SEQUENCE IN WHICH THE VEHICLE WAS BUILT AT THE PLANT CONCERNED

# HOLDEN COMMODORE

## 'parts & service' publications

MODEL	YEAR	PARTS CATALOGUE		SERVICE MANUAL	
		PART NO.	DESCRIPTION	PART NO.	DESCRIPTION
VB	1979—	M38159 M38159C	Illustration Section Text Section	M38145 M37017 M38066 M37931 M37601 M37823 M37824 M37194 M38107 M38246 M37018 M38265	Manual Vol. 3 Transmission and Rear Axles Supplement — Emission Controls Supplement — Carburettors 4 Speed Torquemaster Transmission Vol. 1 Trimatic — Principles of Operation Vol. 2 Trimatic — Service Operations Trimatic — Diagnosis Guide Turbo Hydra-Matic 400 Turbo Hydra-Matic 350 Vol. 4 Engine & General Information Supplement — Station Wagon



## FAST MOVING SERVICE PARTS

MODEL-YEAR	ENGINE	AC PLUGS	OIL FILTER	DISTRIBUTOR			
				MAKE	POINTS	CAP	ROTOR
<b>COMMODORE</b>							
VB 1979	2.85	R43T	PF10	Bosch	VS10858	VS10866	7424753
	3.3	45T	PF10	Bosch	VS10858	VS10866	7424753
	8 Cyl.	44T	PF10	Bosch	VS10858	VS10867	VS10865

# VB HOLDEN COMMODORE 78~



COMMODORE

COMMODORE

CODE  
8VL69 COMMODORE SEDAN 6 & 8 Cyl.



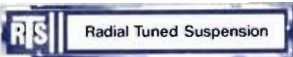
SL

CODE  
8VK69 COMMODORE 'SL' SEDAN 6 & 8 Cyl.



SL/E

CODE  
8VX69 COMMODORE 'SL/E' SEDAN 6 & 8 Cyl.



INTRODUCED START OF PRODUCTION

# **VB HOLDEN COMMODORE 78~**

**PRODUCED IN RIGHT HAND DRIVE**

## **MODEL**

8VL69 Commodore Sedan 6 & 8 Cyl.  
8VK69 Commodore "SL" Sedan 6 & 8 Cyl.  
8VX69 Commodore "SL/E" Sedan 6 & 8 Cyl.

## **INTRODUCED**

October, 1978  
October, 1978  
October, 1978

## **ENGINE**

6 Cyl. 88.9mm (3.50") Bore 2850 cc  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter  
6 Cyl. 92.1mm (3.62") Bore 3300 cc  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter  
8 Cyl. 92.1mm (3.62") Bore 4.2 Litre  
Oil Capacity: 4 litres (7 pints) without filter, 4.8 litres (8.5 pints) with filter  
8 Cyl. 101.6mm (4.00") Bore 5.0 Litre  
Oil Capacity: 4 litres (7 pints) without filter, 4.8 litres (8.5 pints) with filter

## **TRANSMISSION**

4 Speed – Manual  
Oil Capacity: 2.0 litres (3.5 pints)  
4 Speed – Torquemaster – Manual  
Oil Capacity: 1.76 litres (3.1 pints)  
3 Speed – Trimatic – Automatic  
Oil Capacity: 6.1 litres (10.7 pints) 6 Cyl., 8.7 litres (15.3 pints) 8 Cyl.  
3 Speed Turbo Hydra-Matic '400' – Automatic – Column and Console Shift  
Oil Capacity: 10.4 litres (18.3 pints)  
3 Speed Turbo Hydra-Matic '350' – Automatic – Column and Console Shift  
Oil Capacity: 10 litres (17.5 pints)

## **ADJUSTMENTS**

Spark Plug Gap: 1.01mm (.040")  
Contact Point Set Gap: 0.5mm 6 Cyl. 0.4mm 8 Cyl.  
Dist. Dwell Angle: 30/35° 6 Cyl. 26/30° 8 Cyl.

# VB HOLDEN COMMODORE 78~



CODE  
8VL35 COMMODORE STATION WAGON 6 & 8 Cyl.



CODE  
8VK35 COMMODORE "SL" STATION WAGON 6 & 8 Cyl.



INTRODUCED START OF PRODUCTION

# VB HOLDEN COMMODORE 78~

## MODEL

8VL35 Commodore Station Wagon 6 & 8 Cyl.  
8VK35 Commodore "SL" Station Wagon 6 & 8 Cyl.

## INTRODUCED

July, 1979  
July, 1979

## ENGINE

6 Cyl. 88.9mm (3.50") Bore 2850 cc  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter  
6 Cyl. 92.1 mm (3.62") Bore 3300 cc  
Oil Capacity: 3.4 litres (6 pints) without filter, 4.2 litres (7.5 pints) with filter  
8 Cyl. 92.1mm (3.62") Bore 4.2 Litre  
Oil Capacity: 4 litres (7 pints) without filter, 4.8 litres (8.5 pints) with filter  
8 Cyl. 101.6mm (4.00") Bore 5.0 Litre  
Oil Capacity: 4 litres (7 pints) without filter, 4.8 litres (8.5 pints) with filter

## TRANSMISSION

4 Speed – Manual  
Oil Capacity: 2.0 litres (3.5 pints)  
4 Speed – Torquemaster – Manual  
Oil Capacity: 1.76 litres (3.1 pints)  
3 Speed – Trimatic – Automatic  
Oil Capacity: 6.1 litres (10.7 pints) 6 Cyl., 8.7 litres (15.3 pints) 8 Cyl.  
3 Speed Turbo Hydra-Matic '400' – Automatic – Column and Console Shift  
Oil Capacity: 10.4 litres (18.3 pints)  
3 Speed Turbo Hydra-Matic '350' – Automatic – Column and Console Shift  
Oil Capacity: 10 litres (17.5 pints)

## ADJUSTMENTS

Spark Plug Gap: 1.01mm (.040")  
Contact Point Set Gap: 0.5mm 6 Cyl., 0.4mm 8 Cyl.  
Dist. Dwell Angle: 30/35° 6 Cyl., 26/30° 8 Cyl.

# VEHICLE NUMBERING SYSTEM (V.I.N.)

## HOLDEN COMMODORE

MODEL NUMBER	
VC COMMODORE	
8K35	'L' STATION WAGON
8L35	'SL' STATION WAGON
8K69	'L' SEDAN
8L69	'SL' SEDAN
8K69	'SL/E' SEDAN
VH COMMODORE	
8K35	'SL' STATION WAGON
8L35	'SL/X' STATION WAGON
8K69	'SL' SEDAN
8L69	'SL/X' SEDAN
8X69	'SL/E' SEDAN

ENGINE IDENTIFICATION	
D	- 2.85 Litre H.C.
L	- 3.3 Litre H.C.
M	- 3.3 Litre L.C.
R	- 4.2 Litre H.C.
T	- 5.0 Litre H.C.
N	- 1.9 Litre H.C.

**8L69** **L** **K** **J6** **00025** **C**

MODEL YEAR	
H - 1978	A - 1981
J - 1979	B - 1982
K - 1980	C - 1983

SERIES CODE	
B - VB	H - VH
C - VC	

ASSEMBLY PLANT CODES
H1 THRU H4 : BRISBANE
H5 THRU H9 : SYDNEY
J1 THRU J9 : DANDENONG
L1 THRU L5 : ADELAIDE

**VEHICLE SERIAL NUMBER**  
THIS NUMBER REPRESENTS  
THE SEQUENCE IN WHICH THE  
VEHICLE WAS BUILT AT THE  
PLANT CONCERNED





COMMODORE

8VK69 March, 1980



COMMODORE



SL

8VL69 March, 1980



8VX69 March, 1980

SL/E



8VK69 June, 1980



# VC HOLDEN COMMODORE

## 1980 - 81

### MODEL

8VK69	Commodore 'L' Sedan 6 & 8 Cyl. . . . .
8VL69	Commodore 'SL' Sedan 6 & 8 Cyl. . . . .
8VX69	Commodore 'SL/E' Sedan 6 & 8 Cyl. . . . .
8VK69	Commodore 'L' Sedan 4 Cyl. . . . .

### INTRODUCED

March, 1980
March, 1980
March, 1980
June, 1980

### ENGINE DATA

ENGINE	CYLINDERS	BORE	STROKE	DISP	OIL CAPACITY -- LITRES	
					W/OUT FILTER	WITH FILTER
1.9 Litre	4	88.900 mm	76.200 mm	1892 cc	3.2	4.0
2.85 Litre	6	88.900 mm	76.200 mm	2834 cc	3.4	4.2
3.3 Litre	6	92.075 mm	82.550 mm	3298 cc	3.4	4.2
4.2 Litre	8	92.075 mm	77.775 mm	4142 cc	4.0	4.8
5.0 Litre	8	101.600 mm	77.775 mm	5044 cc	4.0	4.8

### TRANSMISSION DATA

ENGINE	MANUAL/AUTOMATIC	SPEEDS	SHIFT	OIL CAPACITY LITRES
1.9 Litre	Manual	4	Console	1.76
1.9 Litre	Automatic	3	Console	6.1
2.85 Litre	Manual	4	Console	2.0
2.85 Litre	Automatic	3	Console	6.1
3.3 Litre	Manual	4	Console	2.0
3.3 Litre	Automatic	3	Console	6.1
4.2 Litre	Manual	4	Console	2.0
4.2 Litre	Automatic	3	Console	8.7
5.0 Litre	Manual	4	Console	2.0
5.0 Litre	350 Turbo Hydra-Matic	3	Console	10.0

ENGINE TUNE UP DATA:-- REFER TO APPROPRIATE SERVICE MANUAL



8VL69 June, 1980

COMMODORE



8VK69 November, 1980



8VK35 March, 1980

COMMODORE L



8VL35 March, 1980

# VC HOLDEN COMMODORE

## 1980-81

### MODEL

8VL69 Commodore 'SL' Sedan 4 Cyl. . . . .  
 8VK69 Commodore Vacationer Sedan 6 Cyl. . . . .  
 8VK35 Commodore 'L' Station Wagon 6 & 8 Cyl. . . . .  
 8VL35 Commodore 'SL' Station Wagon 6 & 8 Cyl. . . . .

### INTRODUCED

June, 1980  
 November, 1980  
 March, 1980  
 March, 1980

### ENGINE DATA

ENGINE	CYLINDERS	BORE	STROKE	DISP	OIL CAPACITY – LITRES	
					W/OUT FILTER	WITH FILTER
1.9 Litre	4	88.900 mm	76.200 mm	1892 cc	3.2	4.0
2.85 Litre	6	88.900 mm	76.200 mm	2834 cc	3.4	4.2
3.3 Litre	6	92.075 mm	82.550 mm	3298 cc	3.4	4.2
4.2 Litre	8	92.075 mm	77.775 mm	4142 cc	4.0	4.8
5.0 Litre	8	101.600 mm	77.775 mm	5044 cc	4.0	4.8

### TRANSMISSION DATA

ENGINE	MANUAL/AUTOMATIC	SPEEDS	SHIFT	OIL CAPACITY LITRES
1.9 Litre	Manual	4	Console	1.76
1.9 Litre	Automatic	3	Console	6.1
2.85 Litre	Manual	4	Console	2.0
2.85 Litre	Automatic	3	Console	6.1
3.3 Litre	Manual	4	Console	2.0
3.3 Litre	Automatic	3	Console	6.1
4.2 Litre	Manual	4	Console	2.0
4.2 Litre	Automatic	3	Console	8.7
5.0 Litre	Manual	4	Console	2.0
5.0 Litre	350 Turbo Hydra-Matic	3	Console	10.0

ENGINE TUNE UP DATA:– REFER TO APPROPRIATE SERVICE MANUAL



8VK35 June, 1980



8VL35 June, 1980



8VK35 November, 1980

# VC HOLDEN COMMODORE

## 1980-81

### MODEL

8VK35 Commodore 'L' Station Wagon 4 Cyl. . . . .  
 8VL35 Commodore 'SL' Station Wagon 4 Cyl. . . . .  
 8VK35 Commodore Vacationer Station Wagon 6 Cyl. . . . .

### INTRODUCED

June, 1980  
 June, 1980  
 November, 1980

### ENGINE DATA

ENGINE	CYLINDERS	BORE	STROKE	DISP	OIL CAPACITY – LITRES	
					W/OUT FILTER	WITH FILTER
1.9 Litre	4	88.900 mm	76.200 mm	1892 cc	3.2	4.0
2.85 Litre	6	88.900 mm	76.200 mm	2834 cc	3.4	4.2
3.3 Litre	6	92.075 mm	82.550 mm	3298 cc	3.4	4.2
4.2 Litre	8	92.075 mm	77.775 mm	4142 cc	4.0	4.8
5.0 Litre	8	101.600 mm	77.775 mm	5044 cc	4.0	4.8

### TRANSMISSION DATA

ENGINE	MANUAL/AUTOMATIC	SPEEDS	SHIFT	OIL CAPACITY LITRES
1.9 Litre	Manual	4	Console	1.76
1.9 Litre	Automatic	3	Console	6.1
2.85 Litre	Manual	4	Console	2.0
2.85 Litre	Automatic	3	Console	6.1
3.3 Litre	Manual	4	Console	2.0
3.3 Litre	Automatic	3	Console	6.1
4.2 Litre	Manual	4	Console	2.0
4.2 Litre	Automatic	3	Console	8.7
5.0 Litre	Manual	4	Console	2.0
5.0 Litre	350 Turbo Hydra-Matic	3	Console	10.0

ENGINE TUNE UP DATA:— REFER TO APPROPRIATE SERVICE MANUAL



8VK69 September, 1981

**SL**



8VK69 September, 1981

**COMMODORE**



8VL69 September, 1981

**SLX**



8VL69 September, 1981

# VH HOLDEN COMMODORE

1981 -

## MODEL

## INTRODUCED

8VK69	Commodore 'SL' Sedan 4 Cyl. . . . .	September, 1981
8VK69	Commodore 'SL' Sedan 6 & 8 Cyl. . . . .	September, 1981
8VL69	Commodore 'SL/X' Sedan 4 Cyl. . . . .	September, 1981
8VL69	Commodore 'SL/X' Sedan 6 & 8 Cyl. . . . .	September, 1981

## ENGINE DATA

ENGINE	CYLINDERS	BORE	STROKE	DISP.	OIL CAPACITY – LITRES	
					W/OUT FILTER	WITH FILTER
1.9 Litre	4	88.900 mm	76.200 mm	1892 cc	3.2	4.0
2.85 Litre	6	88.900 mm	76.200 mm	2834 cc	3.4	4.2
3.3 Litre	6	92.075 mm	82.550 mm	3298 cc	3.4	4.2
4.2 Litre	8	92.075 mm	77.775 mm	4142 cc	4.0	4.8
5.0 Litre	8	101.600 mm	77.775 mm	5044 cc	4.0	4.8

## TRANSMISSION DATA

ENGINE	MAN/AUTO	SPEEDS	SHIFT	OIL CAPACITY LITRES
1.9 Litre	Manual	4	Console	1.76
1.9 Litre	Manual	5	Console	2.0
1.9 Litre	Automatic	3	Console	6.1
2.85 Litre	Manual Torquemaster	4	Console	1.76
2.85 Litre	Manual exc. Torquemaster	4	Console	2.0
2.85 Litre	Manual	5	Console	2.0
2.85 Litre	Automatic	3	Console	6.1
3.3 Litre	Manual Torquemaster	4	Console	1.76
3.3 Litre	Manual exc. Torquemaster	4	Console	2.0
3.3 Litre	Automatic	3	Console	6.1
4.2 Litre	Manual	4	Console	2.0
4.2 Litre	Automatic	3	Console	8.7
5.0 Litre	Manual	4	Console	2.0
5.0 Litre	Auto Trimatic	3	Console	8.7
5.0 Litre	Auto Turbo Hydra-Matic	3	Console	10.0

ENGINE TUNE UP DATA:— REFER TO APPROPRIATE SERVICE MANUAL



**SL/E**



8VX69 September, 1981

**COMMODORE**



8VK35 September, 1981

**SL**



8VK35 September, 1981

# VH HOLDEN COMMODORE

## 1981 -

### MODEL

### INTRODUCED

8VX69	Commodore 'SL/E' Sedan 6 & 8 Cyl. . . . .	September, 1981
8VK35	Commodore 'SL' Station Wagon 4 Cyl. . . . .	September, 1981
8VK35	Commodore 'SL' Station Wagon 6 & 8 Cyl. . . . .	September, 1981

### ENGINE DATA

ENGINE	CYLINDERS	BORE	STROKE	DISP.	OIL CAPACITY - LITRES	
					W/OUT FILTER	WITH FILTER
1.9 Litre	4	88.900 mm	76.200 mm	1892 cc	3.2	4.0
2.85 Litre	6	88.900 mm	76.200 mm	2834 cc	3.4	4.2
3.3 Litre	6	92.075 mm	82.550 mm	3298 cc	3.4	4.2
4.2 Litre	8	92.075 mm	77.775 mm	4142 cc	4.0	4.8
5.0 Litre	8	101.600 mm	77.775 mm	5044 cc	4.0	4.8

### TRANSMISSION DATA

ENGINE	MAN/AUTO	SPEEDS	SHIFT	OIL CAPACITY LITRES
1.9 Litre	Manual	4	Console	1.76
1.9 Litre	Manual	5	Console	2.0
1.9 Litre	Automatic	3	Console	6.1
2.85 Litre	Manual Torquemaster	4	Console	1.76
2.85 Litre	Manual exc. Torquemaster	4	Console	2.0
2.85 Litre	Manual	5	Console	2.0
2.85 Litre	Automatic	3	Console	6.1
3.3 Litre	Manual Torquemaster	4	Console	1.76
3.3 Litre	Manual exc. Torquemaster	4	Console	2.0
3.3 Litre	Automatic	3	Console	6.1
4.2 Litre	Manual	4	Console	2.0
4.2 Litre	Automatic	3	Console	8.7
5.0 Litre	Manual	4	Console	2.0
5.0 Litre	Auto Trimatic	3	Console	8.7
5.0 Litre	Auto Turbo Hydra-Matic	3	Console	10.0

ENGINE TUNE UP DATA:- REFER TO APPROPRIATE SERVICE MANUAL



8VL35 September, 1981



8VL35 September, 1981



8VK35 October, 1981  
Light blue & dark blue transfers

8VK35 November, 1982  
Orange & beige transfers  
Orange & brown transfers

8VK35 October, 1983  
White & silver transfers  
Graduated silver transfers  
Graduated gold transfers

# VH HOLDEN COMMODORE

## 1981 -

### MODEL

### INTRODUCED

8VL35	Commodore 'SL/X' Station Wagon 4 Cyl. . . . .	September, 1981
8VL35	Commodore 'SL/X' Station Wagon 6 & 8 Cyl. . . . .	September, 1981
8VK35	Commodore Vacationer Station Wagon 6 Cyl. . . . .	October, 1981
8VK35	Commodore Vacationer Station Wagon 6 Cyl. . . . .	November, 1982
8VK35	Commodore Vacationer III Station Wagon 6 & 8 Cyl. . . . .	October, 1983

### ENGINE DATA

ENGINE	CYLINDERS	BORE	STROKE	DISP.	OIL CAPACITY - LITRES	
					W/OUT FILTER	WITH FILTER
1.9 Litre	4	88.900 mm	76.200 mm	1892 cc	3.2	4.0
2.85 Litre	6	88.900 mm	76.200 mm	2834 cc	3.4	4.2
3.3 Litre	6	92.075 mm	82.550 mm	3298 cc	3.4	4.2
4.2 Litre	8	92.075 mm	77.775 mm	4142 cc	4.0	4.8
5.0 Litre	8	101.600 mm	77.775 mm	5044 cc	4.0	4.8

### TRANSMISSION DATA

ENGINE	MANUAL/AUTOMATIC	SPEEDS	SHIFT	OIL CAPACITY
				LITRES
1.9 Litre	Manual	4	Console	1.76
1.9 Litre	Manual	5	Console	2.0
1.9 Litre	Automatic	3	Console	6.1
2.85 Litre	Manual Torquemaster	4	Console	1.76
2.85 Litre	Manual Exc. Torquemaster	4	Console	2.0
2.85 Litre	Manual	5	Console	2.0
2.85 Litre	Automatic	3	Console	6.1
3.3 Litre	Manual Torquemaster	4	Console	1.76
3.3 Litre	Manual Exc. Torquemaster	4	Console	2.0
3.3 Litre	Automatic	3	Console	6.1
4.2 Litre	Manual	4	Console	2.0
4.2 Litre	Automatic	3	Console	8.7
5.0 Litre	Manual	4	Console	2.0
5.0 Litre	Trimatic	3	Console	8.7
5.0 Litre	Turbo Hydra-Matic	3	Console	10.0

ENGINE TUNE UP DATA:- REFER TO APPROPRIATE SERVICE MANUAL



8VK69 October, 1981  
Light blue & dark blue transfers

8VK69 November, 1982  
Orange & beige transfers  
Orange & brown transfers

8VK69 October, 1983  
White & silver transfers  
Graduated silver transfers  
Graduated gold transfers



8VK69 August, 1982

# VH HOLDEN COMMODORE

## 1981 -

### MODEL

8VK69	Commodore Vacationer Sedan 6 Cyl. . . . .
8VK69	Commodore "SS" Sedan 8 Cyl. . . . .
8VK69	Commodore Vacationer Sedan 6 Cyl. . . . .
8VK69	Commodore Vacationer III Sedan 6 & 8 Cyl. . . . .

### INTRODUCED

October, 1981
August, 1982
November, 1982
October, 1983

### ENGINE DATA

ENGINE	CYLINDERS	BORE	STROKE	DISP	OIL CAPACITY - LITRES	
					W/OUT FILTER	WITH FILTER
2.85 Litre	6	88.9 mm	76.2 mm	2834 cc	3.4	4.2
3.3 Litre	6	92.075 mm	82.550 mm	3298 cc	4.0	4.8
4.2 Litre	8	92.075 mm	77.775 mm	4142 cc	4.0	4.8
5.0 Litre	8	101.60 mm	77.775 mm	5044 cc	4.0	4.8

### TRANSMISSION DATA

ENGINE	MAN/AUTO	SPEEDS	SHIFT	OIL CAPACITY LITRES
2.85 Litre	Manual	4	Console	1.76
2.85 Litre	Manual	5	Console	2.0
2.85 Litre	Automatic	3	Console	6.1
3.3 Litre	Automatic	3	Console	6.1
4.2 Litre	Manual	4	Console	2.0
5.0 Litre	Manual	4	Console	2.0

ENGINE TUNE UP DATA:— REFER TO APPROPRIATE SERVICE MANUAL

# SECTION 11

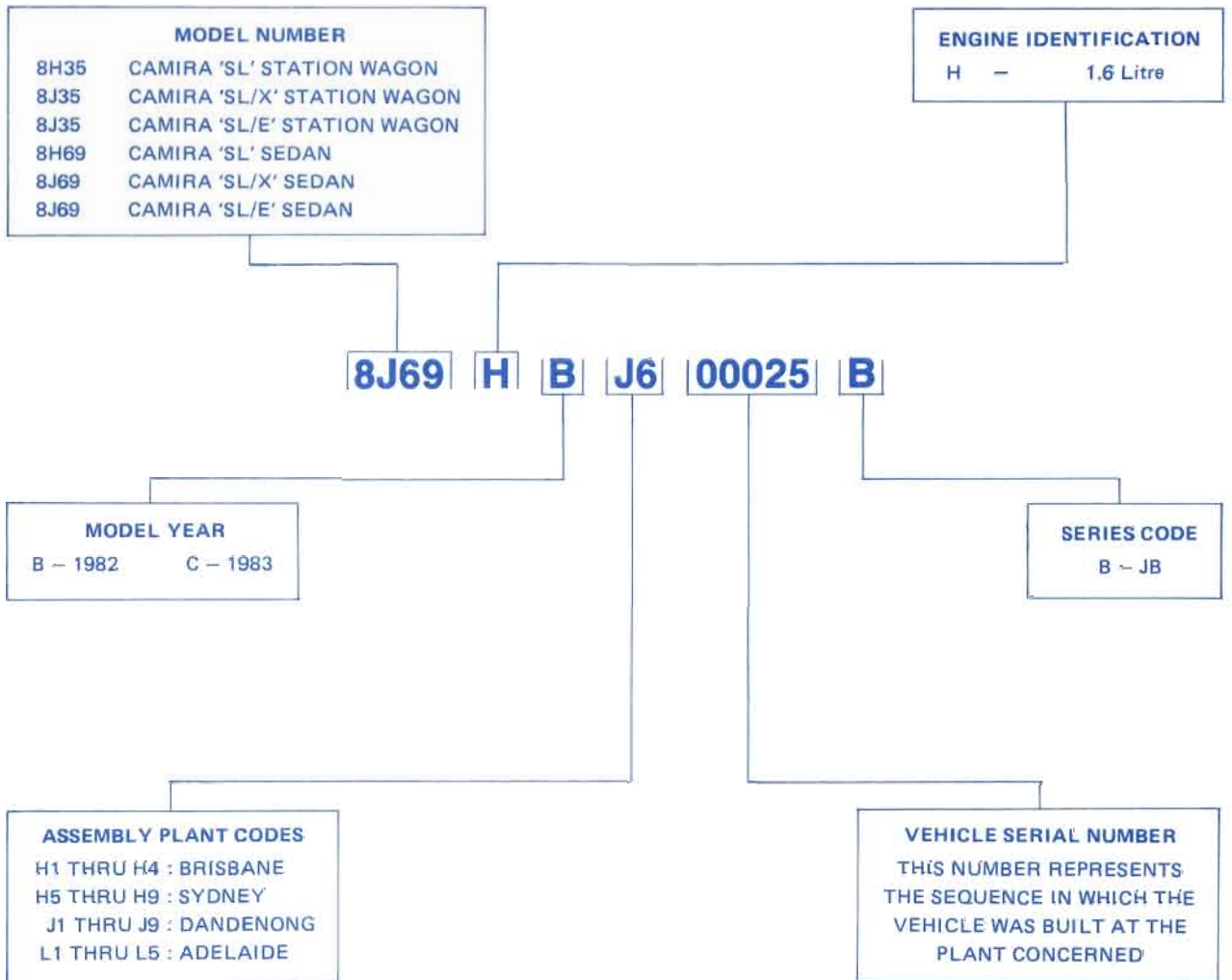
## INDEX

### HOLDEN CAMIRA

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# VEHICLE NUMBERING SYSTEM (V.I.N.)

## HOLDEN CAMIRA







8JH69 August, 1982



**CAMIRA**

8JJ69 August, 1982



8JU69 August, 1982

# JB HOLDEN CAMIRA

## 1982 -

### MODEL

8JH69	Camira "SL" Sedan . . . . .
8JJ69	Camira "SL/X" Sedan . . . . .
8JU69	Camira "SL/E" Sedan . . . . .
8JH69	Camira 'SJ' Sedan P.O.ABC . . . . .

### INTRODUCED

August, 1982
August, 1982
August, 1982
September, 1983

### ENGINE DATA

ENGINE	CYLINDERS	BORE	STROKE	DISP	OIL CAPACITY – LITRES	
					W/OUT FILTER	WITH FILTER
1.6 Litre	4	80 mm	79.5 mm	1598 cc	3.0	3.3

### TRANSMISSION DATA

ENGINE	MAN/AUTO	SPEEDS	SHIFT	OIL CAPACITY LITRES
1.6 Litre	Manual	4	Console	1.94
1.6 Litre	Manual	5	Console	1.94
1.6 Litre	Automatic	3	Console	3.8

ENGINE TUNE UP DATA:— REFER TO APPROPRIATE SERVICE MANUAL



SL

8JH35 March, 1983



CAMIRA

SL/X

8JJ35 March, 1983

SL/E



8JJ P.O. V9Y March, 1983

# JB HOLDEN CAMIRA

## 1983 -

### MODEL

8JH35 Camira "SL" 4 Door Station Wagon . . . . .  
 8JJ35 Camira "SL/X" 4 Door Station Wagon . . . . .  
 8JJ35 Camira P.O. V9Y "SL/E" 4 Door Station Wagon . . . . .

### INTRODUCED

March, 1983  
 March, 1983  
 March, 1983

### ENGINE DATA

ENGINE	CYLINDERS	BORE	STROKE	DISP	OIL CAPACITY – LITRES	
					W/OUT FILTER	WITH FILTER
1.6 Litre	4	80 mm	79.5 mm	1598 cc	3	3.3

### TRANSMISSION DATA

ENGINE	MAN/AUTO	SPEEDS	SHIFT	OIL CAPACITY LITRES
1.6 Litre	Manual	4	Console	1.94
1.6 Litre	Manual	5	Console	1.94
1.6 Litre	Automatic	3	Console	3.8

ENGINE TUNE UP DATA:-- REFER TO APPROPRIATE SERVICE MANUAL

# HOLDEN

## parts & service publications

MODEL	YEAR	PARTS CATALOGUE		SERVICE MANUAL	
		PART NO.	DESCRIPTION	PART NO.	DESCRIPTION
48	49-52	M37599	Catalogue	M35661 *	Manual
FJ	53-56	M37599	Catalogue	M35661 *	Manual
FE	56-58	M37599	Catalogue	M32590 *	Manual
FC	58-59	M37599	Catalogue	M32590 *	Manual
FB	60-61	M37599	Catalogue	M32614 *	Manual
EK	61-62	M37599	Catalogue	M33099 *	Manual -- Exc. "Hydra-Matic"
				M33381	Supplement -- "Hydra-Matic"
EJ	62-63	M37599	Catalogue	M35676	Manual -- Exc. "Hydra-Matic"
				M33381	Supplement -- "Hydra-Matic"
EH	63-65	M37599	Catalogue	M35676	Manual -- Exc. "Hydra-Matic"
HD	65-66	M37599	Catalogue	M35401	Manual -- Exc. "Powerglide"
				M35529	Supplement -- "Powerglide"
HR	66-67	M37599	Catalogue	M35611	Manual -- Exc. "Powerglide"
				M35529	Supplement -- "Powerglide"
HK	68-69	M37170	Catalogue	M35954	Manual -- Chassis
				M36453	Manual -- Body
				M36572	Supplement -- Monaro -- Braugham
				7438263	Owner Manual
HT	69-70	M36831	Catalogue	M36667	Supplement to M35954
				2813659	Owner Manual
HG	70-71	M36903 *	Catalogue	M36667	Supplement to M35954
HQ	71-74	M37928	Catalogue	M37015	Vol. 1 Body & Sheet Metal
				M37016	Vol. 2 Front & Rear Suspension -- Brakes -- Steering
				M37017	Vol. 3 Rear Axle & Transmission
				M37018	Vol. 4 Engine & General Specifications
				M37019	Vol. 5 Electrical/Air Conditioning
				M37118	Vol. 6 Supplement -- Commercial
				M37209	"Trimatic"
				M37194	"Trimatic" Diagnosis Guide
				1) 2823053	Owner Manual
				2) 9930508	Owner Manual
HJ	74-76	M37965	Catalogue	M37015	Vol. 1 Body & Sheet Metal
				M37016	Vol. 2 Front & Rear Suspension -- Brakes -- Steering
				M37017	Vol. 3 Rear Axle & Transmission
				M37018	Vol. 4 Engine & General Specifications
				M37019	Vol. 5 Electrical/Air Conditioning
				M37118	Vol. 6 Supplement -- Commercial
				M37209	"Trimatic"
				M37194	"Trimatic" Diagnosis Guide
				M37545	Supplement -- Vols. 1 -- 6
				3) 9937103	Owner Manual
				4) 9940569	Owner Manual

1) Prior to 1st January, 1973

2) From 1st January 1973

3) Prior to ADR4C (Refer Safety Compliance Plate)

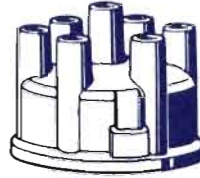
4) With ADR4C (Refer Safety Compliance Plate)

\* N.L.A.

# HOLDEN

## parts & service publications

MODEL	YEAR	PARTS CATALOGUE		SERVICE MANUAL	
		PART NO.	DESCRIPTION	PART NO.	DESCRIPTION
HX	76-77	M37865	Catalogue	M37015	Vol. 1 Body & Sheet Metal
				M37016	Vol. 2 Front & Rear Suspension – Brakes, Steering
				M37017	Vol. 3 Rear Axle & Transmission
				M37018	Vol. 4 Engine & General Specifications
				M37019	Vol. 5 Electrical/Air Conditioning
				M38066	Supplement – Emission Control
				M37118	Vol. 6 Commercial Vehicle Supplement
				M37545	Supplement – Vols. 1 – 6
				M37209	Series 2 Trimatic – Export
				M37194	Series 2 Trimatic Diagnosis Guide – Export
				M37823	Series 3 Trimatic – Vol. 1 – Principles of Operation
				M37824	Series 3 Trimatic – Vol. 2 – Service Operations
				M37825	Series 3 Trimatic – Vol. 3 – Diagnosis Guide
				9943251	Owner Manual
HZ	77-	M37983 M37983C	Illustration Section Text Section	9944937	Owner Handbook
				M37015	Vol. 1 Body & Sheet Metal
				M37016	Vol. 2 Front & Rear Suspension – Brakes, Steering
				M37017	Vol. 3 Rear Axle & Transmission
				M37018	Vol. 4 Engine & General Specifications
				M37019	Vol. 5 Electrical/Air Conditioning
				M38066	Supplement – Emission Control
				M37118	Vol. 6 Commercial Vehicle Supplement
				M37545	Supplement – Vols. 1 – 6
				M37209	Series 2 Trimatic – Export
				M37194	Series 2 Trimatic Diagnosis Guide – Export
				M37823	Series 3 Trimatic – Vol. 1 – Principles of Operation
				M37824	Series 3 Trimatic – Vol. 2 – Service Operations
				M37825	Series 3 Trimatic – Vol. 3 – Diagnosis Guide
9947854	Owner Manual				
9947707	Owner Handbook				
M37931	Carburettor Supplement				
M38107	Turbo Hydra-Matic 400				
M38246	Turbo Hydra-Matic 350				



## FAST MOVING SERVICE PARTS

MODEL-YEAR	ENGINE	AC PLUGS	OIL FILTER	DISTRIBUTOR			
				MAKE	POINTS	CAP	ROTOR
<b>HOLDEN</b>							
48	1947-53	C44 48 *	(1 ZR1 (2 M31381 (3 K15A (4 7405460	Bosch Delco Remy	7426989 1916636	7406087 824735	7406086 820445
FJ	1953-56	(5 C44 (6 46 48 *	(1 ZR1 (2 M31381 (3 K15A (4 7405460	(7 Bosch (8 Bosch	7426989 7426989	7406087 7406087	7406086 7406086
FE-FC	1956-59	46 48 *	(3 K15A (4 7405460	Bosch Bosch	7426989 7426989	7406087 7406087	7406086 7406086
FB-EK	1960-62	46 48 *	K15A	Bosch	7426989	7406087	7406086
EJ	1962-63	46 48 *	K15A	Bosch	7426989	7406087	7406086
EH	1963-65	(19 44XLH	PF10	Bosch Lucas	7426989 7139364	7424754 7428968	7424753 7428969
HD	1965-66	Exc. X2 (19 44XLH (20 C43N	PF10 Lucas	Bosch Lucas	7426989 7139364	7424754 7428968	7424753 7428969
HR	1966-67	X2 Exc. X2,S (21 C42N	PF10	Bosch	7426989	7424754	7424753
		(22 C44NS	PF10	Bosch	7426989	7424754	7424753
		(20 C43N * (21 C42N	PF10 Bosch	Lucas 7426989	7139364 7426989	7428968 7424754	7428969 7424753

- NOTE: (\* Optional)
- (1 AC Element
  - (2 AC Element 3.3/8" Dia. x 5" long
  - (3 AC Element 3.3/4" Dia.
  - (4 FRAM Element 3.3/8" Dia. x 4.3/8" long
  - (5 Up to Eng. No. 297552
  - (6 From Eng. No. 297553
  - (7 Up to Eng. No. 283372
  - (8 From Eng. No. U283384
  - (19 44XLH Suit Head with Flat Seats — 44T Suit Head with Tapered Seats
  - (20 C43N Suit Head with Flat Seats — 43T Suit Head with Tapered Seats
  - (21 C42N Suit Head with Flat Seats — R42T Suit Head with Tapered Seats
  - (22 C44NS Suit Head with Flat Seats — 44T Suit Head with Tapered Seats



## FAST MOVING SERVICE PARTS

MODEL-YEAR	ENGINE	AC PLUGS	OIL FILTER	DISTRIBUTOR			
				MAKE	POINTS	CAP	ROTOR
<b>HOLDEN (Cont'd)</b>							
HK 1968-69	161, 186	(22 C44NS (20 C43N *	PF10	(9 Bosch	7426989	7424754	7424753
	186S	(21 C42N *		(10 Bosch	VS10858	VS10866	7424753
	307, 327	(11 C45	PF29	Lucas	7139364	7428968	7428969
		(11 C44 *		Delco Remy	1931988	1971244	1852722
		327	(12 C44	PF29	Delco Remy	1931988	1971244
		(12 C43 *					
HT 1969-70	161,186	(22 C44NS (20 C43N *	PF10	Bosch	VS10858	VS10866	7424753
	186S	(21 C42N		Lucas	7139364	7428968	7428969
	307	C45	PF29	Delco Remy	1931988	1971244	1852722
		C44 *					
		46 *	PF10	Bosch	VS10858	VS10867	VS10865
	253, 308	44T					
		R43T *					
		R42T *					
		45T *	PF29	Delco Remy	1931988	1971244	1852722
	350	C44					
	C43 *						
HG 1970-71	161, 186	(22 C44NS (20 C43N *	PF10	Bosch	VS10858	VS10866	7424753
	186S	(21 C42N *		Lucas	7139364	7428968	7428969
	253, 308	44T	PF29	Bosch	VS10858	VS10867	VS10865
		R43T *		Delco Remy	1931988	1971244	1852722
		350	C44				
		C43 *					
HQ 1971-74	173	44T	PF10	Bosch	VS10858	VS10866	7424753
	202	45T		Lucas	7139364	7428968	7428969
	253, 308	44T	PF29	Bosch	VS10858	VS10867	VS10865
		43T *					
		350	44TS	PF29	(13 Delco Remy	1931988	1971244
			(14 Delco Remy		1876600	1971244	1852722
HJ 1974-76	2850	44T	PF10	(23 Bosch	VS10858	VS10866	7424753
	3300	45T		(23 Lucas	7139364	7428968	7428969
	4.2, 5 Litre	44T	PF10	Bosch	VS10858	VS10867	VS10865
		43T *					
HX 1976-77	3300	45T	PF10	Bosch	VS10858	VS10866	7424753
	4.2, 5 Litre	44T		Bosch	VS10858	VS10867	VS10865
		43T *					
HZ 1977	3300	45T	PF10	Bosch	VS10858	VS10866	7424753
		44T		Lucas	7139364	7428968	7428969
	4.2, 5 Litre	44T		Bosch	VS10858	VS10867	VS10865

NOTE: (\* Optional  
 (9 Suit Distributor Assembly 7429068  
 (10 Suit Distributor Assembly 7448948  
 (11 1st. Type 327 Eng. Generator mounted on Left Hand Side  
 (12 2nd. Type 327 Eng. Generator mounted on Right Hand Side  
 (13 Suit Distributor 1111150, 1111500, 1112044  
 (14 Suit Distributor 1112152, 1112154  
 (20 C43N Suit Head with Flat Seats - 43T Suit Head with Tapered Seats  
 (21 C42N Suit Head with Flat Seats - R42T Suit Head with Tapered Seats  
 (22 C44NS Suit Head with Flat Seats - 44T Suit Head with Tapered Seats  
 (23 Bosch & Lucas both applicable to 2850 and 3300 Engines